

STONE TOOLING

LISTE DE CODES
DE PRODUITS

 DIAMUT

LISTE DE CODES DE PRODUITS

Stone Tooling

INDICE

KPL LIGNE	9
INFORMACIÓN TÉCNICA	10
Tabla de granos diamantada	10
Descripción de la meula diamantada	10
Información dimensional	11
Information matériel	11
FORÊTS	12
Forêt segmenté	12
Forêt couronne continue	12
Forêt trou borgne granit L1-55	14
Forêt trou borgne granit L1-40	14
"Forêt pour lavabo attache 1/2""	14
Ligne black storm	16
Or-haute durée	16
Vert	17
Bleu	17
Electrodépot	17
Fraise pour granit diamètre 24mm	18
Fraise vacum brazed	18
Ligne DK storm	18
Materiaux speciaux	19
Pastilles pour la coupe en passe	19
Support avec fixation 1/2" GAS pour les pastilles de coupe passées	19
Supports pour cône ISO 40 pour les pastilles de coupe passées	20
FORÊTS GAUCHE (SX)	21
Forêt couronne continue	21
PASTILLE POUR LA COUPE EN PASSE A GAUCHE	22
Pastilles pour la coupe en passe	22
Support avec fixation 1/2" GAS pour les pastilles de coupe gauche	22
FRAISE DE COUPE AVEC ATTAQUE A GAUCHE	23
Ligne black storm	23
Or-haute durée	23
Vert	23

Bleu.....	23
Electrodépot	24
MEULE DE CALIBRAGE	25
MEULE D'ÉBAUCHE CORNER BREAKERS.....	26
Meule casse aretes a secteur profil X.....	26
Meules casse aretes a secteur profil Y.....	26
WHEELS FOR EDGE PROFILING – KPL LINE.....	27
The new	27
Resin block Wheels	27
Utilisation recommandée pour les outil en métal.....	29
Utilisation recommandée pour les outil en Flash.....	30
Meules diamètre 120 mm.....	31
<i>Parametres de travail –KPL:</i>	32
Meules diamètre 80 mm	48
<i>Parametres de travail –KPL:</i>	48
Meules diamètre 60 mm	57
<i>Parametres de travail –KPL:</i>	57
Meules diamètre 40 mm	60
<i>Parametres de travail –KPL:</i>	60
MEULE POUR INTÉRIEUR DE CUVE Diamètre 20 mm – ½ GAS.....	64
<i>Parametres de travail:</i>	64
SMOOTHER.....	69
Position extra enlèvement lignes.....	69
MEULE PÉRIPHÉRIQUE POUR MARBRE	70
et polissante pour marbre.....	70
Diameter 120 mm.....	71
<i>Parametres de travail:</i>	71
DIAMUT GRINDER.....	75
MEULE DIAMANT POUR CHANFREINS.....	76
Meule diamant pour chanfreins.....	76
Entretoise pour meules chanfreins	76
Support pour montage opposee.....	77
PLAN DU TRAVAIL.....	78
Sequenza di lavorazione	78
Set universel pour granit materiel synthetique avec angle 60°.....	79
Set granit avec angle 60°	80
RAINURES	82

Fraise pour rainures cannelures 10mm attache 1/2" gas	82
Fraise pour rainures cannelures 12mm attache 1/2" gas	82
Fraise pour rainures cannelures 14mm attache 1/2" gas	82
Fraise pour rainures cannelures 20mm attache 1/2" gas	83
Meules d'incisions pour rainures eggoutoirs diamètre 140mm - INTERMAC (1F1).....	83
Meules d'incisions pour rainures eggoutoirs diamètre 150mm - BIMATECH (1F1).....	83
Meules d'incisions pour rainures eggoutoirs diamètre 180mm - BIMATECH (1F1).....	84
Diamètre 180 pour coupe en forme	84
V (Tile).....	85
Mitre 45.....	85
MEULE D'ÉBAUCHE.....	86
Meule d'ébauche pour gros enlèvement granit et synthétique	86
Meule d'ébauche secteur pour granit et synthétique.....	86
Meule d'ébauche Viper pour granit et synthétique.....	86
Meule d'ébauche secteur pour granit tendre et pierre abrasive	87
Meule d'ébauche pour gros enlèvement marbre	87
Meule d'ébauche electrodépot marbre.....	88
Extensions pour meules a décaissé.....	88
OUTILS DE DESSIN.....	90
Pointe a dessin PCD.....	90
Outils de dessin en PCD	90
Outils de gravure en PCD	91
OUTILS POUR INCISION ET ÉCRITURE.....	92
Pointe a gravure sur marbre - diamant électrodéposé	92
OUTILS POUR BISEAUX.....	95
Boisseaux V0 - Intermac	95
Boisseaux V3 - Intermac	95
Boisseaux V7 - diamètre 100 - Intermac.....	96
MEULE POUR FUNÉRAIR.....	97
Rouleau L170 - ISO40 Intermac.....	97
Recharge meule	97
Rouleau L65.....	98
Recharge meule	98
OUTILS POUR USINAGE INTÉRIEUR DE CUVE.....	99
Pour granit avec cône de potence ISO 40.....	99
Pour granit avec cône 1/2"	99
Pour marbre - tête diamantée dépôt electrolytique	99

OUTILS POUR POLISSAGE DE LA SUPERFICIE - CNC	100
OUTILS POUR POLISSAGE DE LA SUPERFICIE - CNC	101
Diamètre de 150 mm pour des surfaces inclinées - granit et matériaux synthétiques	101
OUTILS À VIEILLIR.....	102
Brosse à vieillir pour la superficie diamètre 130.....	102
Brosse à vieillir pour la superficie diamètre 100.....	102
Brosse à vieillir le chant diamètre 150.....	103
OUTILS POUR POLISSAGE DES INTÉRIEURS DE CUVE SUR CNC	104
Pour agrégat Intermac.....	104
PROCESS POLISSOIRE À CHAMPS	105
.....	105
.....	106
Comandulli.....	107
Montresor.....	108
Sassomeccanica	109
Breton	109
Park Industries	109
POLISSAGE RÉSIN POUR LE CHANT.....	110
SEQUENCE GRAIN CONSEILLÉE POUR CHANT DROIT.....	110
Sequence grain conseillée pour arrondi	111
Sequence grain conseillée pour arête	111
Polissage resine	112
DISQUE POUR COUPE À EAU	119
.....	119
PARAMETRES DE TRAVAIL.....	119
Granit - Marbre	119
Granit et synthétique.....	121
RED Storm (longue durée de vie + haute qualité).....	122
Marbre	122
UNIKO Dekton + Matériaux céramique.....	123
DISQUE POUR CENTRE INTERMAC	124
Diamètre 180 pour coupe en forme	124
Diamètre 200 mm.....	124
Diamètre 250 mm.....	124
Diamètre 350 mm.....	125
Diamètre 500 mm.....	125
Diamètre 625 mm.....	125

Diamètre 230 pour coupe à 44°	125
Disco diametro 150 mm per taglio innesto rinforzo piani cucina RODDING	125
DISQUE POUR COUPE À SEC	126
Granit.....	126
Marbre electrodéposé.....	127
Gres.....	127
OUTILS POUR DEKTON®	128
FORÊTS	128
Forêt couronne continue attache 1/2" gas pour CNC	128
FRAISE.....	129
Fraise a secteur attache 1/2" pour CNC	129
"Forêt pour lavabo attache 1/2""	129
MEULE PERIPHERIQUE POUR DEKTON®	130
Sequence and type of diamond wheels for CNC.....	130
Parametres de travail:.....	130
Pour epaisseur 20 mm	131
Meule pour profil 45°.....	132
Meule de pré découpe 45°	133
PLAN DU TRAVAIL.....	134
"Forêt pour lavabo attache 1/2""	134
Mole attacco ½" gas per molatura interno lavelli	134
.....	134
Parametri di lavoro:.....	134
Pour epaisseur 20 mm	135
Pour epaisseur 30 mm	135
OUTILS POUR MATERIAUX SPECIAUX (*EX: CHINAGLASS®, LAMINAM®, WHITEGLASS®, KERLITE®, TECHLAM®, STONEGLASS®, MARMOGLASS®, ECC...)	137
FORÊT.....	138
Forêt couronne continue attache 1/2" gas pour CNC	138
FRAISE.....	138
Fraise a secteur attache 1/2" pour CNC	138
Fraise boisseau attache 1/2" gas pour CNC	140
"Forêt pour lavabo attache 1/2""	140
MEULE PERIPHERIQUE POUR SINTERED MATERIALS	141
Typologie meules diamantées pour CNC	141
Epaisseur 3mm – 6 mm – 8 mm – 10 mm	141
Parametres de travail:.....	141

Pour epaisseur 3 mm.....	142
Pour epaisseur 6 mm.....	142
Pour epaisseur 8 mm.....	142
Pour epaisseur 10 mm	143
Typologie meules diamantées pour CNC	144
Epaisseur 12 mm – 15 mm – 20 mm	144
<i>Parametres de travail:</i>	144
Pour epaisseur 12 mm	145
Pour epaisseur 15 mm	146
Pour epaisseur 20 mm	146
Meule pour profil 45°.....	149
Meule d'ébauche corner breakers	149
PLAN DU TRAVAIL.....	150
Fraise pour cannelures attache 1/2" pour CNC.....	150
Mole attacco ½" gas per molatura interno lavelli	150
<i>Parametri di lavoro:</i>	150
Pour epaisseur 12mm	151
Pour epaisseur 20 mm	151
OUTILS POUR BISEAUX POUR CNC	153
5 axes - V 0 Intermac	153
PIETRA POMICE PER RAVVIVATURA.....	154



2021 - V.1

kpl ligne



INFORMACIÓN TÉCNICA

Tabla de granos diamantada

FEPA	U.S MESH	DIAMUT	MESH SIZE	MICRON U.S MESH	DIAMUT
D427	40/50	B	50	40/60µ	R
D301	50/60	C	60	30/40µ	S
D252	60/80	E	80	22/36µ	T
D181	80/100	F	100		
D151	100/120	G	120		
D126	120/140	H	140		
D107	140/170	I	170		
D91	170/200	L	200		
D76	200/230	M	230		
D64	230/270	N	270		
D54	270/325	Z	325		
D46	325/400	P	400		
D39	400/500	Q	500		
D33	500/600	R	600		

Descripción de la meula diamantada



Información dimensional

A	Trou de perçage pour arrosage interne
D	Diamètre
H	Alesage
HC	Trou avec clef
J	Hub external diameter
R	Rayon
S	Angle pour le support de meule
T	Hauteur totale
T1	Reduced thickness of grinding wheel body
U	Profile opening
U1	Flat section of the profile (for trapezoidal grinding wheels)
V	Angle
W	Width of diamond ring
X	Epaisseur du diamant
YP	Depth of edge (for pencil edge wheels)
L	Longeur totale
L1	Longueur utile
L2	Longueur de la partie abrasive
Z	Nombre du segments
Y	Shaft diameter
@	Snail lock

Note: all dimensions given in this price list are in mm

Information matériel

ENG	Engineered stone
M	Marbre
HGR	Granit dure
SGR	Granit tendre
DK	Dekton
MT	Matériel synthétique

FORÊTS

Forêt segmenté

D	L	L1	MATÉRIEL	RPM HGR	RPM ENG	AVANCE mm/min	CODE
18	104	50	HGR - SGR - M	4000-2500	6000-3000	30-40	D6782
20	104	50	HGR - SGR - M	4000-2500	6000-3000	30-40	D6783
22	104	50	HGR - SGR - M	2500-1800	3000-2500	30-40	D6827
25	104	50	HGR - SGR - M	2500-1800	3000-2500	30-40	D6761
30	104	50	HGR - SGR - M	2500-1800	3000-2500	30-40	D6743
35	104	50	HGR - SGR - M	1800-1000	2500-1800	30-40	D6722
40	104	50	HGR - SGR - M	1800-1000	2500-1800	30-40	D6767
45	104	50	HGR - SGR - M	1000-800	1800-1500	30-40	D6786
50	104	50	HGR - SGR - M	1000-800	1800-1500	30-40	D6684
55	104	50	HGR - SGR - M	1000-800	1500-1200	30-40	D6787
70	104	50	HGR - SGR - M	700-850	1200-1350	30-40	D6790



Forêt couronne continue



D	L	L1	MATÉRIEL	RPM HGR	RPM ENG	AVANCE mm/min	CODE
6	95	50	HGR - SGR - M	6000-4500	8000-5000	40-50	DOFGR000006
8	95	50	HGR - SGR - M	4000-2500	6000-3000	40-50	DOFGR000008
10	95	50	HGR - SGR - M	4000-2500	6000-3000	40-50	DOFGR000010
12	95	50	HGR - SGR - M	4000-2500	6000-3000	40-50	DOFGR000012
14	95	50	HGR - SGR - M	4000-2500	6000-3000	40-50	DOFGR000014
15	95	50	HGR - SGR - M	4000-2500	6000-3000	40-50	DOFGR000015
16	95	50	HGR - SGR - M	4000-2500	6000-3000	40-50	DOFGR000016
18	95	50	HGR - SGR - M	4000-2500	6000-3000	40-50	DOFGR000018
20	95	50	HGR - SGR - M	4000-2500	6000-3000	40-50	DOFGR000020
22	95	50	HGR - SGR - M	2500-1800	3000-2500	40-50	DOFGR000022
25	95	50	HGR - SGR - M	2500-1800	3000-2500	40-50	DOFGR000025
28	95	50	HGR - SGR - M	2500-1800	3000-2500	40-50	DOFGR000028
30	95	50	HGR - SGR - M	2500-1800	3000-2500	40-50	DOFGR000030
32	95	50	HGR - SGR - M	1800-1000	2500-1800	40-50	DOFGR000032
35	95	50	HGR - SGR - M	1800-1000	2500-1800	40-50	DOFGR000035
38	95	50	HGR - SGR - M	1800-1000	2500-1800	40-50	DOFGR000038
40	95	50	HGR - SGR - M	1800-1000	2500-1800	40-50	DOFGR000040
42	95	50	HGR - SGR - M	1000-800	1800-1500	40-50	DOFGR000042
45	95	50	HGR - SGR - M	1000-800	1800-1500	40-50	DOFGR000045
50	95	50	HGR - SGR - M	1000-800	1800-1500	40-50	DOFGR000050
55	95	50	HGR - SGR - M	1000-800	1500-1200	40-50	DOFGR000055
60	95	50	HGR - SGR - M	1000-800	1500-1200	40-50	DOFGR000060
65	95	50	HGR - SGR - M	850-650	1350-1050	40-50	DOFGR000065
68	95	50	HGR - SGR - M	850-650	1350-1050	40-50	DOFGR000068
70	95	50	HGR - SGR - M	800-600	1300-1000	40-50	DOFGR000070
80	95	50	HGR - SGR - M	700-500	1200-900	40-50	DOFGR000080
90	95	50	HGR - SGR - M	650-450	1150-850	40-50	DOFGR000090
100	95	50	HGR - SGR - M	600-400	1100-800	40-50	DOFGR000100

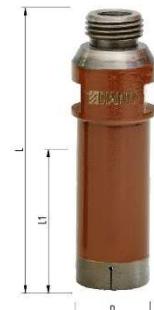
Dekton

D	L	L1	RPM	AVANCE mm/min	CODE
10	95	50	2500-4000	15-25	DDKFGR000010
15	95	50	2500-4000	15-25	DDKFGR000015
18	95	50	2500-4000	15-25	DDKFGR000018
20	95	50	2500-4000	15-25	DDKFGR000020
22	95	50	1800-2500	15-25	DDKFGR000022
25	95	50	1800-2500	15-25	DDKFGR000025
30	95	50	1800-2500	15-25	DDKFGR000030
32	95	50	1000-1800	15-25	DDKFGR000032
35	95	50	1000-1800	15-25	DDKFGR000035
40	95	50	1000-1800	15-25	DDKFGR000040
70	95	50	1000-1200	15-25	DDKFGR000070



Matériaux technologiques

D	L	L1	RPM	AVANCE mm/min	CODE
10	95	50	2500-4000	15-25	DMTFGR000010
15	95	50	2500-4000	15-25	DMTFGR000015
18	95	50	2500-4000	15-25	DMTFGR000018
20	95	50	2500-4000	15-25	DMTFGR000020
22	95	50	1800-2500	15-25	DMTFGR000022
25	95	50	1800-2500	15-25	DMTFGR000025
30	95	50	1800-2500	15-25	DMTFGR000030
32	95	50	2500-4000	15-25	DMTFGR000032
35	95	50	1000-1800	15-25	DMTFGR000035
40	95	50	1000-1800	15-25	DMTFGR000040
70	95	50	1000-1300	15-25	DMTFGR000070



Forêt couronne continue pour Dekton et MATERIAUX SPECIAUX

D	L	L1	RPM	AVANCE mm/min	CODE
10	75	27	2600-2900	20-70	DOFCR00010PLUS
20	75	27	2400-2700	20-70	DOFCR00020PLUS
22	75	27	2400-2700	20-70	DOFCR00022PLUS
30	75	27	2200-2500	20-70	DOFCR00030PLUS
35	75	27	2000-2400	20-70	DOFCR00035PLUS



Pour épaisseur maximale 20 mm

Forêt trou borgne granit L1-55

D	L	L1	MATÉRIEL	RPM	AVANCE mm/min	CODE
5	105	55	HGR - SGR	6000-6200	20-30	D6665
6	105	55	HGR - SGR	6000-6200	20-30	D6647
7	105	55	HGR - SGR	6000-6200	20-30	D6724
8	105	55	HGR - SGR	5800-6000	20-30	D6531
10	105	55	HGR - SGR	5800-6000	20-30	D6533
11	105	55	HGR - SGR	5800-6000	20-30	D6528
12	105	55	HGR - SGR	5500-5800	20-30	D6532
14	105	55	HGR - SGR	5500-2800	20-30	D6529
15	105	55	HGR - SGR	5500-5800	20-30	D6875
20	105	55	HGR - SGR	4500-5000	20-30	D6699



Forêt trou borgne granit L1-40

D	L	L1	MATÉRIEL	RPM	AVANCE mm/min	CODE
6	90	40	HGR - SGR	6000-6200	20-30	D6933
8	90	40	HGR - SGR	5800-6000	20-30	D6930
10	90	40	HGR - SGR	5800-6000	20-30	D6932
12	90	40	HGR - SGR	5500-5800	20-30	D6931
15	90	40	HGR - SGR	5500-5800	20-30	D6951



"Forêt pour lavabo attache 1/2"""

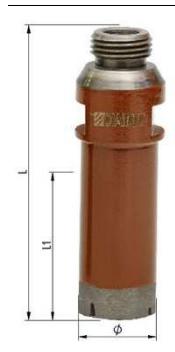
D	L	L1	RPM	AVANCE mm/min	CODE
10	75	40	6000-7000	600-800	DDKFCR00010GW3,5
15	75	40	6000-7000	600-800	DDKFCR00015GW3,5
20	75	40	6000-7000	600-800	DDKFCR00020GW3,5

*Indiqué pour Dekton



D	L	L1	RPM	AVANCE mm/min	CODE
10	75	40	6000-7000	600-800	DMTFCR00010GW3,5
15	75	40	6000-7000	600-800	DMTFCR00015GW3,5
20	75	40	6000-7000	600-800	DMTFCR00020GW3,5

*Indiqué pour MATERIAUX SPECIAUX / CÉRAMIQUE



FRAISE DE COUPE

Table d'application

TYPOLOGIE	ENG (agglomerate)	HGR (Granit dur)	SGR (Granit tendre)	MARBRE
Ligne black storm	✓	✓		
Or-haute durée	✓	✓		
Vert		✓		
Bleu			✓	
Electrodépot				✓

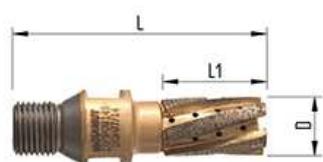
Ligne black storm



D	L	L1	Z	GRAIN	RPM	AVANCE ENG mm/min	AVANCE SGR mm/min	AVANCE HGR mm/min	CODE
22	85	35	7	D427	7500-8000	400-700		350-400	DFR02265
22	95	45	7	D427	7500-8000	400-700		350-400	DFR02266
22	105	65	7	D427	7500-8000	400-700		350-400	DFR03052

*Indiqué pour le synthétique/quarte et granit dure

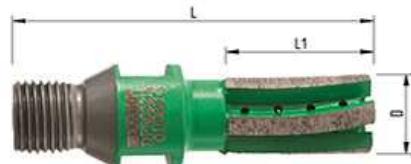
Or-haute durée



D	L	L1	Z	GRAIN	RPM	AVANCE ENG mm/min	AVANCE SGR mm/min	AVANCE HGR mm/min	CODE
20	89	40	5	D427	5000-5500	300-400		120-300	DFR01887
20	93	45	5	D427	5000-5500	300-400		120-300	DFR01920
22	85	35	5	D427	5000-5500	300-400		120-300	DFR02149

*Indiqué pour le synthétique/quarte et granit dure

Vert



D	L	L1	Z	GRAIN	NOTE	RPM	AVANCE ENG mm/min	CODE
20	89	40	5	D427		5000-5500	100-200	DFR00982
20	93	45	5	D427		5000-5500	100-200	DFR01100
22	85	35	5	D427		5000-5500	100-200	DFR02215
22	95	45	5	D427		5000-5500	100-200	DFR02264
20	85	40	5+1	D427	Diamante in testa / Diamond in the head	5000-5500	100-200	DFR01310

*indiqué pour le granit dure

Bleu



D	L	L1	Z	GRAIN	RPM	AVANCE ENG mm/min	AVANCE SGR mm/min	AVANCE HGR mm/min	CODE
22	85	35	5	D427	5000-6000	200-300	200-300	100-150	DFR02517
22	85	45	5	D427	5000-6000	200-300	200-300	100-150	DFR02518

*Indiqué pour le synthétique/quarte, granit dure et tendre

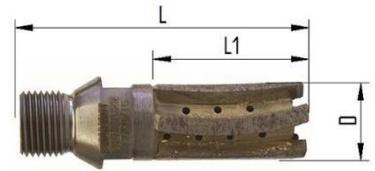
Electrodépot



D	L	L1	GRAIN	RPM	AVANCE mm/min	CODE
6	84	23	D427	10000-12000	150-200	DFFR00646
8	84	23	D427	8000-10000	150-200	DFFR00647
10	84	23	D427	5000-6000	200-300	DFFR00639
12	84	23	D427	5000-6000	200-300	DFFR00652
16	84	25	D602	7000-8000	250-500	DFFR00697
16	85	35	D602	7000-8000	250-500	DFFR00621
16	95	45	D602	7000-8000	250-500	DFFR00622
20	84	50	D602	4000-5000	250-500	DFFR00640
20	110	60	D602	4000-5000	250-500	DFFR00620
22	130	80	D602	4000-5000	250-500	DFFR00708
25	130	80	D602	4000-5000	250-500	DFFR00641
25	160	110	D602	4000-5000	250-500	DFFR00011

*Indiqué pour marbre

Fraise pour granit diamètre 24mm



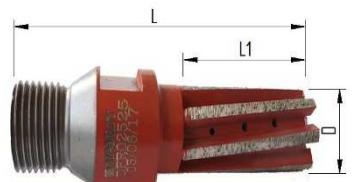
D	L	L1	GRAIN	RPM	AVANCE mm/min	CODE
24	66	25	D427	4500-5000	200-350	DFR06747
24	94	35	D427	4500-5000	200-350	DFR00669
24	85	45	D427	4500-5000	200-350	DFR07022
24	103	60	D427	4500-5000	200-350	DFR00265
24	112	70	D301	4500-5000	200-350	DFR00198

Fraise vacum brazed



D	L	L1	GRAIN	RPM	AVANCE mm/min	CODE
10	85	35	D602	8000-10000	400-600	DFFR00790
14	95	45	D602	6000-8000	600-1000	DFFR90745
16	105	55	D602	6000-8000	600-1000	DFFR90227
18	95	45	D602	6000-8000	600-1000	DFFR90642
18	130	80	D602	6000-8000	600-1000	DFFR90228
16	95	45	D602	6000-8000	600-1000	DFFR90046
25	100	50	D427	6000-8000	600-1000	DFFR90359
25	100	50	D181	6000-8000	600-1000	DFFR90362
25	100	50	D91	6000-8000	600-1000	DFFR90363
50	100	50	D427	5000-7000	600-1000	DFFR90364
50	100	50	D181	5000-7000	600-1000	DFFR90365
50	100	50	D91	5000-7000	600-1000	DFFR90366

Ligne DK storm



D	L1	Z	RPM	FEED mm/min	CODE
22	25	7	7500-8000	300-600	DDKFR10012
22	35	7	7500-8000	300-600	DDKFR02265
22	45	7	7500-8000	300-600	DDKFR02266

*Indiqué pour Dekton et MATERIAUX SPECIAUX / CÉRAMIQUE

Materiaux speciaux

D	L1	Z	RPM	FEED mm/min	CODE
10	27	4	4000	200	DMTFR02900
16	25	5	6000-8000	350-600	DMTFR03038
20	25	5	6000-8000	350-600	DMTFR10003
22	35	5	6000-8000	350-600	DMTFR10002



*Indiqué pour MATERIAUX SPECIAUX / CÉRAMIQUE

Pastilles pour la coupe en passe

D	L1	H	MATÉRIEL	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
10	11	M12	ENG - HGR - SGR	8000-10000	250-800	2-3	DPT133D
14	15	M8	ENG - HGR - SGR	8000-9000	250-800	2-3	DPT129
20	20	M12	ENG - HGR - SGR	6000-8000	1000-1500	2-3	DPT01D
25	18	M14	HGR - SGR - M	6000-8000	1000-1500	2-3	DPT03
25	18	M14	ABR	6000-8000	1000-1500	2-3	DPT08
30	15	M14	ENG - HGR - SGR	6000-8000	1000-1500	2-3	DPT144
20	10	M12	M	6000-7000	1000-1500	2-5	DPT05
20	20	M12	M	6000-7000	1000-1500	2-5	DPT06
25	20	M12	M	5000-6000	1000-1500	2-5	DPT109
20	20	M12	DK	6000-8000	500-750	2	DDKPT01
16	11	M10	DK	6500-8500	400-600	2	DPT141K
16	11	M12	DK	6500-8500	400-600	2	DPT143K
10	11	M12	DK	8000-10000	200-400	1-2	DPT133K
20	18	M12	MT	6000-8000	500-800	2	DMTPT145



Support avec fixation 1/2" GAS pour les pastilles de coupe passées

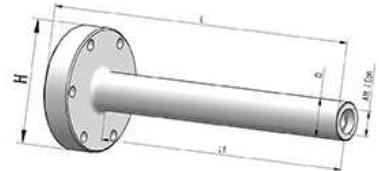
Diamètre support 12-14-18-23mm

D	L	L1	H	ALESAGE	CODE
12	20	20	1/2 GAS	M8	D13129
12	66	66	1/2 GAS	M8 INOX	D13063
18	66	66	1/2 GAS	M10	D9692
18	40	40	1/2 GAS	M12	D12109
18	66	66	1/2 GAS	M12	D9631
18	120	120	1/2 GAS	M12	D9632
18	150	150	1/2 GAS	M12	D9769
18	65	65	1/2 GAS	M14	D9562
18	120	120	1/2 GAS	M14	D9432
23	100	100	1/2 GAS	M14	D10009
23	130	130	1/2 GAS	M14	D9772
23	210	210	1/2 GAS	M14	D9837



Supports pour cône ISO 40 pour les pastilles de coupe passées

Diamètre support 23 mm



D	L	L1	H	ALESAGE	CODE
23	150	150	50+6F	M14	D10612
23	170	170	50+6F	M14	D10365

FORÊTS GAUCHE (SX)

Forêt couronne continue



D	L	L1	MATÉRIEL	RPM HGR	RPM ENG	AVANCE mm/min	CODE
10	95	50	HGR - SGR - M	4000-2500	6000-3000	40-50	DOFGR000010SX
12	95	50	HGR - SGR - M	4000-2500	6000-3000	40-50	DOFGR000012SX
14	95	50	HGR - SGR - M	4000-2500	6000-3000	40-50	DOFGR000014SX
15	95	50	HGR - SGR - M	4000-2500	6000-3000	40-50	DOFGR000015SX
16	95	50	HGR - SGR - M	4000-2500	6000-3000	40-50	DOFGR000016SX
18	95	50	HGR - SGR - M	4000-2500	6000-3000	40-50	DOFGR000018SX
20	95	50	HGR - SGR - M	4000-2500	6000-3000	40-50	DOFGR000020SX
22	95	50	HGR - SGR - M	2500-1800	3000-2500	40-50	DOFGR000022SX
25	95	50	HGR - SGR - M	2500-1800	3000-2500	40-50	DOFGR000025SX
28	95	50	HGR - SGR - M	2500-1800	3000-2500	40-50	DOFGR000028SX
30	95	50	HGR - SGR - M	2500-1800	3000-2500	40-50	DOFGR000030SX
32	95	50	HGR - SGR - M	1800-1000	2500-1800	40-50	DOFGR000032SX
35	95	50	HGR - SGR - M	1800-1000	2500-1800	40-50	DOFGR000035SX
38	95	50	HGR - SGR - M	1800-1000	2500-1800	40-50	DOFGR000038SX
40	95	50	HGR - SGR - M	1800-1000	2500-1800	40-50	DOFGR000040SX
42	95	50	HGR - SGR - M	1000-800	1800-1500	40-50	DOFGR000042SX
45	95	50	HGR - SGR - M	1000-800	1800-1500	40-50	DOFGR000045SX
50	95	50	HGR - SGR - M	1000-800	1800-1500	40-50	DOFGR000050SX

PASTILLE POUR LA COUPE EN PASSE A GAUCHE

Pastilles pour la coupe en passe

D	L1	H	MATÉRIEL	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
14	15	M8 SX	ENG - HGR - SGR	8000-9000	250-800	2-3	DPT140
20	20	M12 SX	ENG - HGR - SGR	6000-8000	1000-1500	2-3	DPT127
25	15	M14 SX	HGR - SGR - M	6000-8000	1000-1500	2-3	DPT135
30	15	M14 SX	HGR - SGR - M	4500-6500	1000-1500	2-3	DPT134
20	20	M12 SX	DK	6000-8000	500-750	2	DDKPT02
16	11	M10 SX	DK	6500-8500	400-600	2	DPT136K
16	11	M12 SX	DK	6500-8500	400-600	2	DPT142K
20	18	M12 SX	MT	6000-8000	500-800	2	DMTPT139



Support avec fixation 1/2" GAS pour les pastilles de coupe passées gauche

Diamètre support 12-14-18-23mm



D	L	L1	H	ALESAGE	CODE
12	20	20	1/2 GAS DX	M8 SX	D13072
14	40	40	1/2 GAS	M10 SX	D13073
18	40	40	1/2 GAS DX	M12SX	D12829
18	66	66	1/2 GAS	M12SX	D10463
18	66	66	1/2 GAS	M12SX inox	D12830
23	100	100	1/2 GAS	M14 SX	D12865

FRAISE DE COUPE AVEC ATTAQUE A GAUCHE

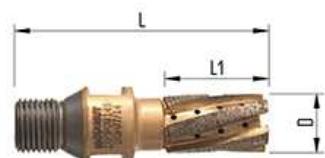
Ligne black storm



D	L	L1	Z	GRAIN	RPM	AVANCE ENG mm/min	AVANCE SGR mm/min	AVANCE HGR mm/min	CODE
22	95	45	7	D427	7500-8000	400-700		350-400	DFR02266SX

Indiqué pour le synthétique/quarte et granit dure

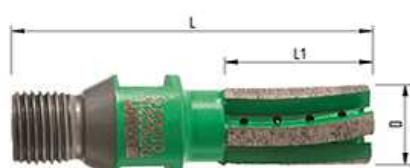
Or-haute durée



D	L	L1	Z	GRAIN	RPM	AVANCE ENG mm/min	AVANCE SGR mm/min	AVANCE HGR mm/min	CODE
22	93	45	5	D427	5000-5500	300-400		120-300	DFR01920SX

Indiqué pour le synthétique/quarte et granit dure

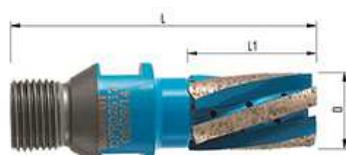
Vert



D	L	L1	Z	GRAIN	NOTE	RPM	AVANCE ENG mm/min	CODE
20	89	40	5	D427		5000-5500	100-200	DFR00982SX
20	93	45	5	D427		5000-5500	100-200	DFR01100SX
20	85	40	5+1	D427	Diamante in testa / Diamond in the head	5000-5500	100-200	DFR01310SX

indiqué pour le granit dure

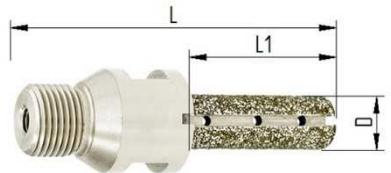
Bleu



D	L	L1	Z	GRAIN	RPM	AVANCE ENG mm/min	AVANCE SGR mm/min	AVANCE HGR mm/min	CODE
22	85	45	5	D427	5000-6000	200-300	200-300	100-150	DFR02518SX

Indiqué pour le synthétique/quarte, granit dure et tendre

Electrodépot



D	L	L1	GRAIN	RPM	AVANCE mm/min	CODE
16	85	35	D602	7000-8000	600-1000	DFFR00621SX
16	95	45	D602	7000-8000	600-1000	DFFR00622SX
20	84	50	D602	6000-7000	1000-1500	DFFR00640SX
20	110	60	D602	6000-7000	1000-1500	DFFR00620SX

Indiqué pour marbre

MEULE DE CALIBRAGE

Avec secteur standard

POS	D	H	T	TYPE D'ARTICLE	CODE
1	80	35	33,5	Rough segmented	DGS82469
2	80	35	33,5	Medium segmented	DGS82261
1	80	35	45	Rough segmented	DGS82580
2	80	35	45	Medium segmented	DGS82581

CODE	RPM	AVANCE mm/min	ENLEVEMENT mm
DGS82469	6000	1500-2000	1-2
DGS82261	6000	2500-3000	0,2-0,4
DGS82580	6000	1500-2000	1-2
DGS82581	6000	2500-3000	0,2-0,4



Avec secteur à flèche

POS	D	H	T	TYPE D'ARTICLE	CODE
1	80	35	35	Rough segmented	DGS83271
2	80	35	35	Medium segmented	DGS83272
1	80	35	45	Rough segmented	DGS83273
2	80	35	45	Medium segmented	DGS83274



CODE	RPM	AVANCE mm/min	ENLEVEMENT mm
DGS83271	6000	800-1200	2
DGS83272	6000	1800-2500	0,4
DGS83273	6000	800-1200	2
DGS83274	6000	1800-2500	0,4

MEULE D'ÉBAUCHE CORNER BREAKERS

Meule casse aretes a secteur profil X



Keen Product line per granito e materiali sintetici

POS	D	ID	H	T	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
1	120	86	35	56	5500	800-1200	2	DGS77010
1	120	60	35	83	5500	800-1200	2	DGS75838

Meules casse aretes a secteur profil Y



Keen Product line per granito e materiali sintetici

POS	D	ID	H	T	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
1	120	55	35	42- 2cm	5500	800-1200	2	DGS75232
1	120	53	35	45- 3cm	5500	800-1200	2	DGS72079

WHEELS FOR EDGE PROFILING – KPL LINE

Meules diamantée et polissage pour granit et matériaux synthétiques



POS.1	POS.2	POS.3	POS.4	POS.5	POS.6	POS.7
1B DIAMANT SECTEUR	2H DIAMANT CONTINUE	3N DIAMANT CONTINUE	4S DIAMANT CONTINUE	BLEU FLASH POLISSAGE 60 mm	BLANCHE FLASH POLISSAGE 60 mm	GRISE FLASH POLISSAGE 60 mm

The KPL **KEEN PRODUCT LINE**: innovative, versatile and performance.

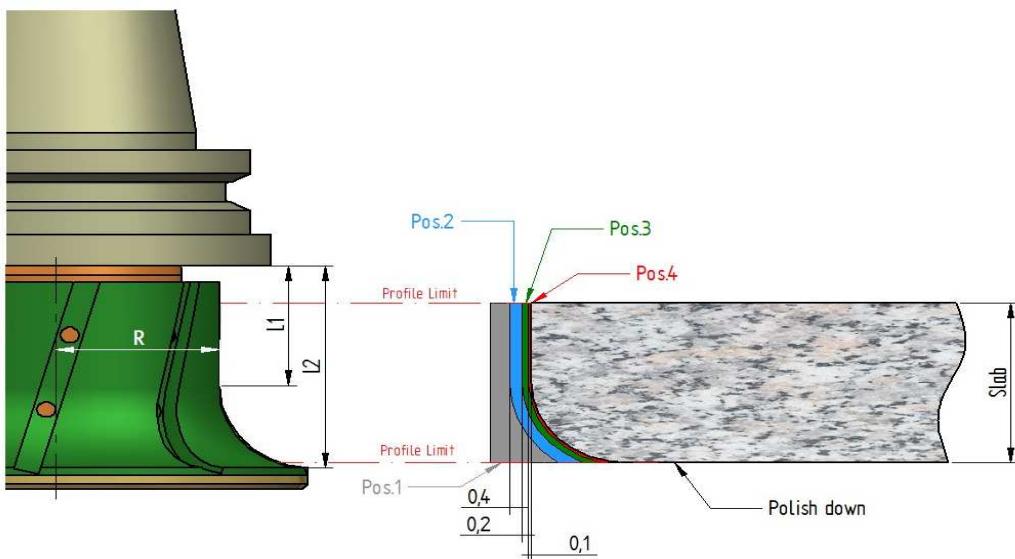
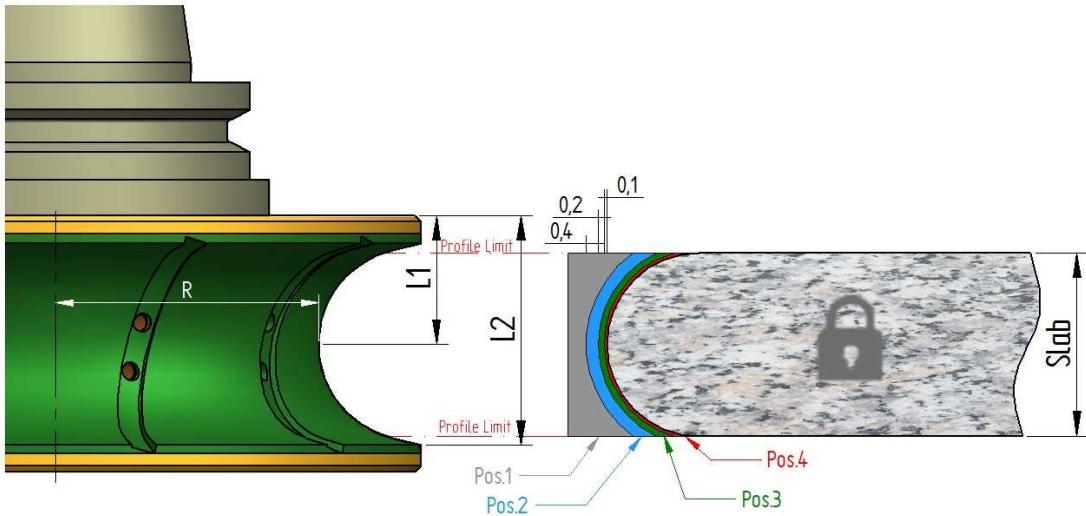
The new line of peripheral wheels made in Diamut developed to meet the markets demands in continuous growth. It is the perfect technological evolution of the Diamut standard line. Indicated for all CNC machines.

Resin block Wheels

- ✓ Only 2 steps are enough for excellent result;
- ✓ Only for Granite;
- ✓ For all CNC machines that can manage automatically the wheel wear;
- ✓ For any special shape the always match (if not after some meters they will)
- ✓ Cheaper
- ✓ Every profile available on request.

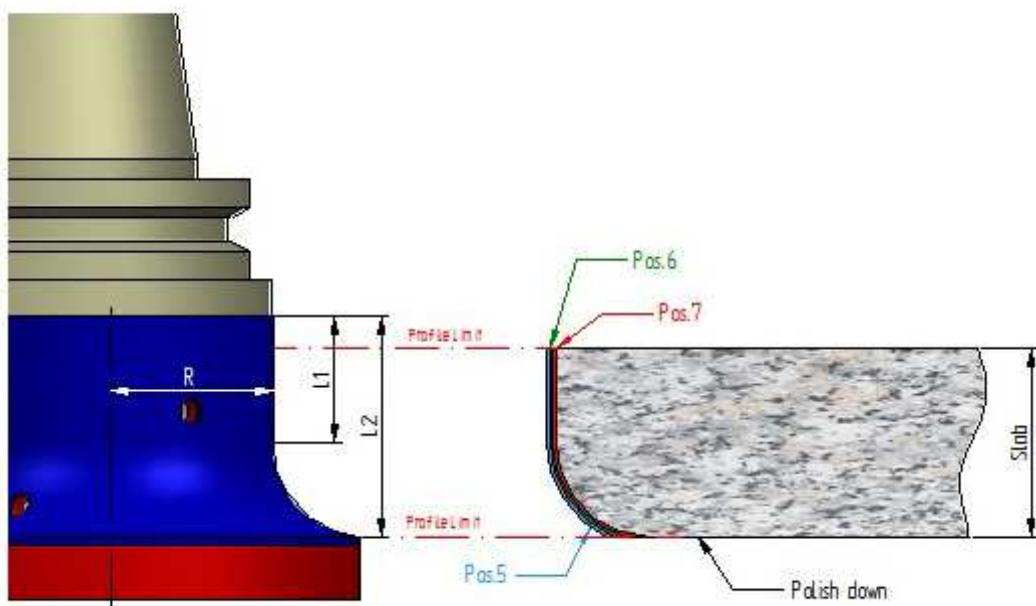
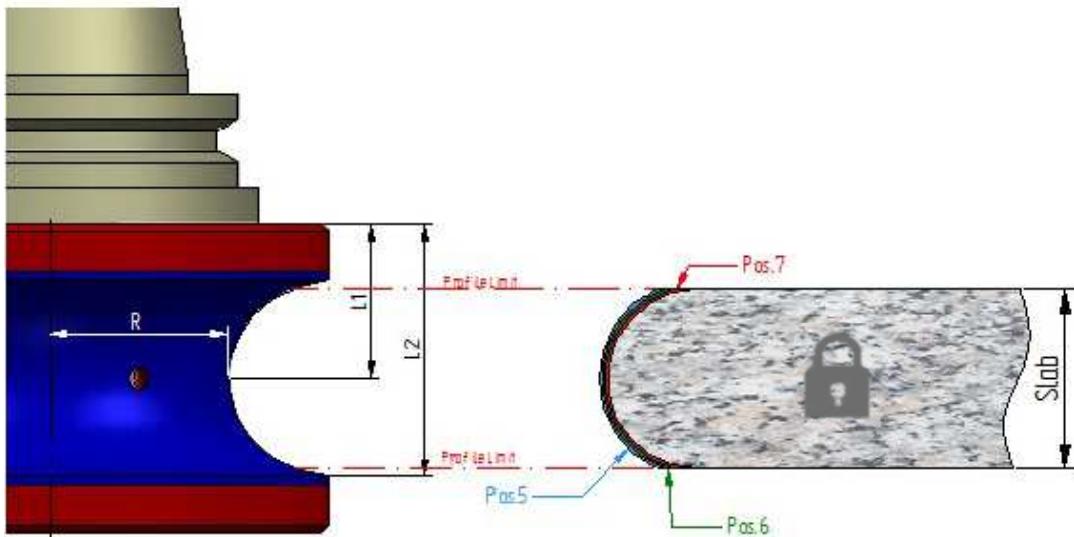


Utilisation recommandée pour les outil en métal



Profil ferme

Utilisation recommandée pour les outil en Flash



Profil ferme

Meules diamètre 120 mm

Profils disponibles sur le catalogue



Profil ferme

PROFIL	SPÉCIFICATION DU PROFIL	PROFIL	SPÉCIFICATION DU PROFIL
	A A23 R10 A33 R6 A33 R10 A33 R15 A33 R20 A43 R20		AFR AFR33 R15 R3
	AK2 AK2 33 R30		AK31 AK31 32
	B B23 R20 B33 R30		BFR BFR33 R30
	E E33 B8 E33 B11,5 E33 B16		EFR EFR33 B11,5 R4
	F F23 R12 F33 R17,4		FB FB43
	FBR FBR33 R10 R3		FV FV33 FV43 FV63
	FZ FZ36 R10 FZ43 R10		FZR01 FZR01 33
	G G23 G33 G43		GV GV43
	H H23 H36		L L23 L33

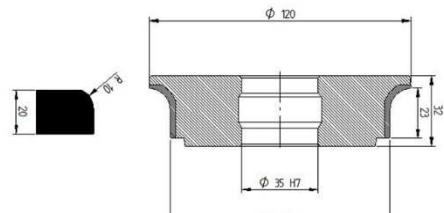
PROFIL	SPÉCIFICATION DU PROFIL	PROFIL	SPÉCIFICATION DU PROFIL
	O 033		Q Q33
	SK07 SK0733		T T23 R3 T23 R6 T32 R6 T33 R3 T33 R8 T42 R6 T42 R8 T43 R3 T63 R6
	TK43 TK43 33		TK57 TK57 33
	TP TP33		V V23 V63 V33 V43
	X X20 18x25 X30 26x33 X40 36x43		Z Z22 Z33 Z43

Parametres de travail –KPL:

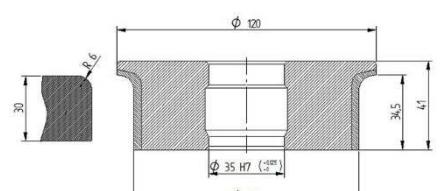
POS	D	TYPE D'ARTICLE	RPM	AVANCE (mm/min)	ENLEVEMENT (mm)
1	120	Gros secteur	5500	800-1200	2
2	120	Couronne continue ebauche	5500	1800-3000	0,4
3	120	Couronne continue medium	5500	1800-3000	0,2
4	120	Couronne continue fine	5500	800-1500	0,1-0,05
5	120	Flash bleu 60 mm	2700	1000-1500	0,05
6	120	Flash blanche 60 mm	2700	1000-1500	0,05
7	120	Flash grise 60 mm	2700	1000-1500	0,05

A23 R10

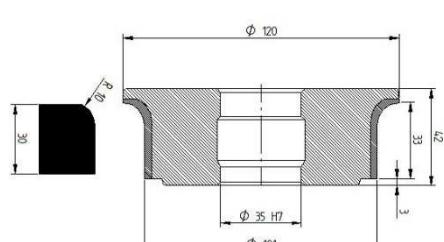
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	100	35	Rough segmented	DGS74070
2	120	100	35	Rough continuous	DGS70882
3	120	100	35	Medium continuous	DGS70883
4	120	100	35	Fine continuous	DGS70884
5	80	60	35	Flash Blue	DLG30280 *
6	80	60	35	Flash White	DLG30281 *
7	80	60	35	Flash Grey	DLG30282 *


A33 R6

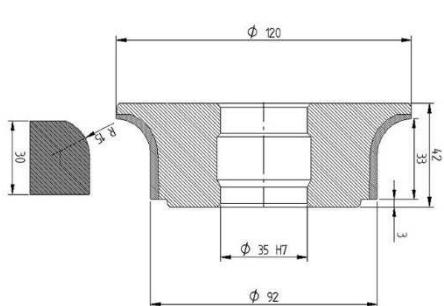
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	104	35	Rough segmented	DGS72388
2	120	104	35	Rough continuous	DGS72389
3	120	104	35	Medium continuous	DGS72390
4	120	104	35	Fine continuous	DGS72391
5	76	60	35	Flash Blue	DLG30682 *
6	76	60	35	Flash White	DLG30683 *
7	76	60	35	Flash Grey	DLG30684 *


A33 R10

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	101	35	Rough segmented	DGS70544
2	120	101	35	Rough continuous	DGS71930
3	120	101	35	Medium continuous	DGS71931
4	120	101	35	Fine continuous	DGS71932
5	79	60	35	Flash Blue	DLG30655 *
6	79	60	35	Flash White	DLG30656 *
7	79	60	35	Flash Grey	DLG30657 *

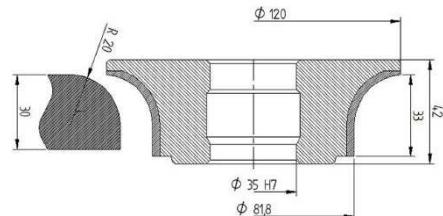

A33 R15

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	92	35	Rough segmented	DGS71516
2	120	92	35	Rough continuous	DGS71517
3	120	92	35	Medium continuous	DGS71518
4	120	92	35	Fine continuous	DGS71519
5	80	52	35	Flash Blue	DLG30346 *
6	80	52	35	Flash White	DLG30347 *
7	80	52	35	Flash Grey	DLG30348 *



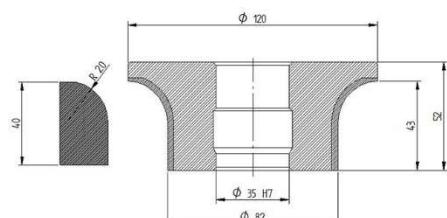
A33 R20

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	81	35	Rough segmented	DGS74468
2	120	81	35	Rough continuous	DGS74469
3	120	81	35	Medium continuous	DGS74470
4	120	81	35	Fine continuous	DGS74471
5	99	60	35	Flash Blue	DLG30424 *
6	99	60	35	Flash White	DLG30425 *
7	99	60	35	Flash Grey	DLG30426 *



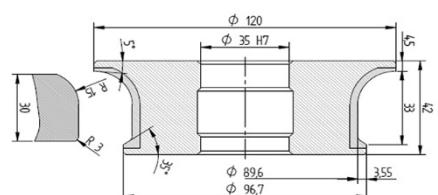
A43 R20

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	82	35	Rough segmented	DGS70010
2	120	82	35	Rough continuous	DGS70778
3	120	82	35	Medium continuous	DGS70779
4	120	82	35	Fine continuous	DGS70885
5	80	60	35	Flash Blue	DLG30037 *
6	80	60	35	Flash White	DLG30038 *
7	80	60	35	Flash Grey	DLG30039 *



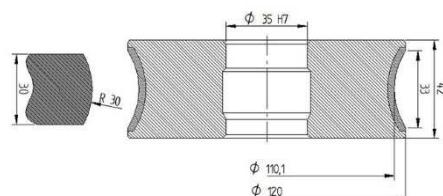
AFR33 R15 R3

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	92	35	Rough segmented	DGS71516
2	120	89,6	35	Rough continuous	DGS78789
3	120	89,6	35	Medium continuous	DGS78790
4	120	89,6	35	Fine continuous	DGS78791
5	80	59,4	35	Flash Blue	DLG30689 *
6	80	59,4	35	Flash White	DLG30690 *
7	80	59,4	35	Flash Grey	DLG30691 *



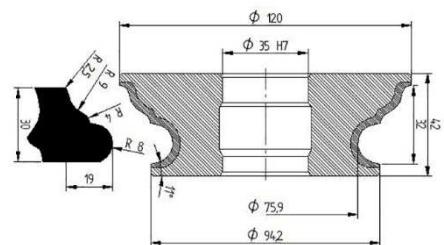
AK2 33 R30

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	110	35	Rough segmented	DGS83348
2	120	110	35	Rough continuous	DGS83349
3	120	110	35	Medium continuous	DGS83350
4	120	110	35	Fine continuous	DGS83351
5	70	60	35	Flash Blue	DLG30658 *
6	70	60	35	Flash White	DLG30659 *
7	70	60	35	Flash Grey	DLG30660 *

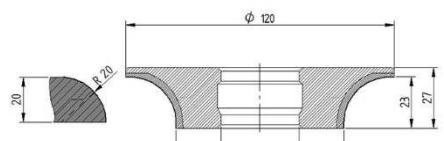


AK31 32

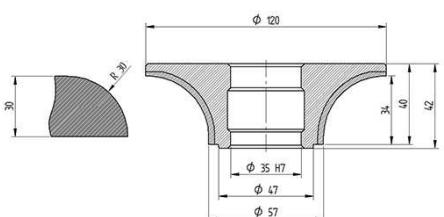
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	75,9	35	Rough segmented	DGS76558
2	120	75,9	35	Rough continuous	DGS72172
3	120	75,9	35	Medium continuous	DGS72173
4	120	75,9	35	Fine continuous	DGS72174
5	104	60	35	Flash Blue	DLG30996 *
6	104	60	35	Flash White	DLG30997 *
7	104	60	35	Flash Grey	DLG30998 *


B23 R20

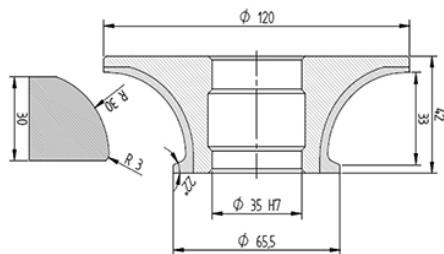
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	75	35	Rough segmented	DGS75408
2	120	75	35	Rough continuous	DGS70835
3	120	75	35	Medium continuous	DGS70836
4	120	75	35	Fine continuous	DGS70837
5	105	60	35	Flash Blue	DLG30298 *
6	105	60	35	Flash White	DLG30299 *
7	105	60	35	Flash Grey	DLG30300 *


B33 R30

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	57	35	Rough segmented	DGS73703
2	120	57	35	Rough continuous	DGS72730
3	120	57	35	Medium continuous	DGS72731
4	120	57	35	Fine continuous	DGS72732
5	120	60	35	Flash Blue	DLG30112 *
6	120	60	35	Flash White	DLG30113 *
7	120	60	35	Flash Grey	DLG30114 *

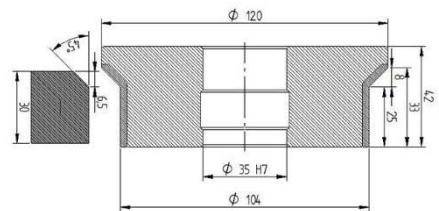

BFR33 R30

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	57	35	Rough segmented	DGS73703
2	120	59	35	Rough continuous	DGS79808
3	120	59	35	Medium continuous	DGS79809
4	120	59	35	Fine continuous	DGS79810
5	120	56	35	Flash Blue	DLG30358 *
6	120	56	35	Flash White	DLG30359 *
7	120	56	35	Flash Grey	DLG30360 *



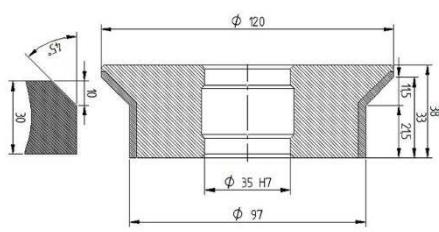
E33 B8

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	104	35	Rough segmented	DGS77716
2	120	104	35	Rough continuous	DGS77713
3	120	104	35	Medium continuous	DGS77714
4	120	104	35	Fine continuous	DGS77715
5	76	60	35	Flash Blue	DLG30241 *
6	76	60	35	Flash White	DLG30242 *
7	76	60	35	Flash Grey	DLG30243 *



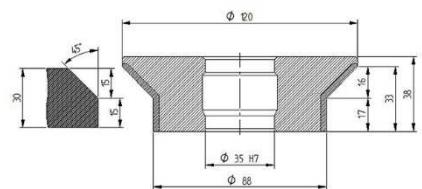
E33 B11,5

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	97	35	Rough segmented	DGS77069
2	120	97	35	Rough continuous	DGS73037
3	120	97	35	Medium continuous	DGS73038
4	120	97	35	Fine continuous	DGS73039
5	83	60	35	Flash Blue	DLG30121 *
6	83	60	35	Flash White	DLG30122 *
7	83	60	35	Flash Grey	DLG30123 *



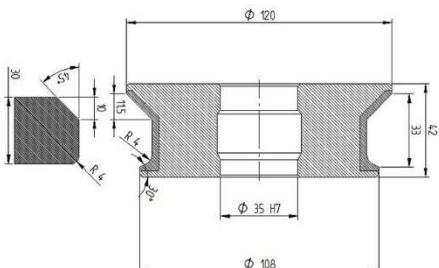
E33 B16

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	88	35	Rough segmented	DGS74487
2	120	88	35	Rough continuous	DGS74488
3	120	88	35	Medium continuous	DGS74489
4	120	88	35	Fine continuous	DGS74490
5	92	60	35	Flash Blue	DLG30016 *
6	92	60	35	Flash White	DLG30017 *
7	92	60	35	Flash Grey	DLG30018 *



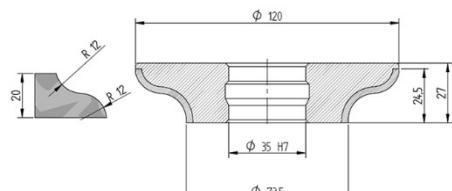
EFR33 B11,5 R4

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	97	35	Rough segmented	DGS77069
2	120	100	35	Rough continuous	DGS75392
3	120	100	35	Medium continuous	DGS75393
4	120	100	35	Fine continuous	DGS75394
5	83	60	35	Flash Blue	DLG30631 *
6	83	60	35	Flash White	DLG30632 *
7	83	60	35	Flash Grey	DLG30633 *



F23 R12

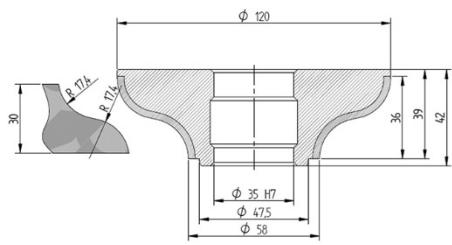
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	73,5	35	Rough segmented	DGS72898
2	120	73,5	35	Rough continuous	DGS70767
3	120	73,5	35	Medium continuous	DGS70768
4	120	73,5	35	Fine continuous	DGS70777
5	107	60	35	Flash Blue	DLG30499 *
6	107	60	35	Flash White	DLG30500 *
7	107	60	35	Flash Grey	DLG30501 *



Conseil l'utilisation de meule cassage d'arêtes type Y

F33 R17,4

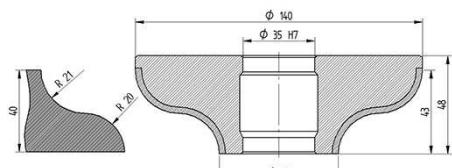
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	58	35	Rough segmented	DGS70415
2	120	58	35	Rough continuous	DGS70898
3	120	58	35	Medium continuous	DGS70899
4	120	58	35	Fine continuous	DGS70900
5	122	60	35	Flash Blue	DLG30019 *
6	122	60	35	Flash White	DLG30020 *
7	122	60	35	Flash Grey	DLG30021 *



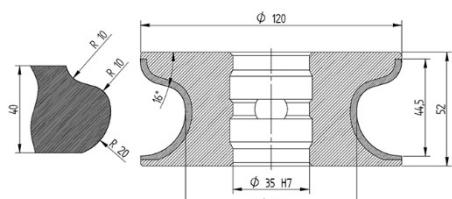
Conseil l'utilisation de meule cassage d'arêtes type Y

F43

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	140	58	35	Rough segmented	DGS74570
2	140	58	35	Rough continuous	DGS74307
3	140	58	35	Medium continuous	DGS74308
4	140	58	35	Fine continuous	DGS74309
5	120	58	35	Flash Blue	DLG31613 *
6	120	58	35	Flash White	DLG31614 *
7	120	58	35	Flash Grey	DLG31615 *


FB43

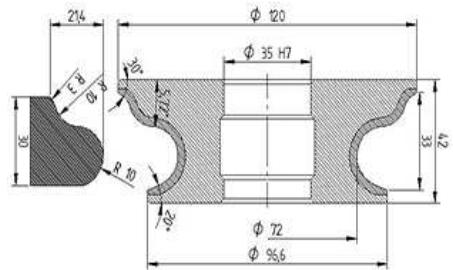
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	78	35	Rough segmented	DGS73931
2	120	78	35	Rough continuous	DGS73932
3	120	78	35	Medium continuous	DGS73933
4	120	78	35	Fine continuous	DGS73934
5	102	60	35	Flash Blue	DLG31066 *
6	102	60	35	Flash White	DLG31067 *
7	102	60	35	Flash Grey	DLG31068 *



Conseil l'utilisation de meule cassage d'arêtes type Y

FBR33 R10 R3

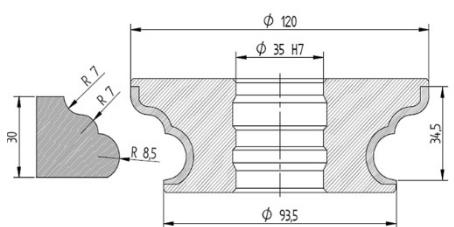
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	72	35	Rough segmented	DGS80335
2	120	72	35	Rough continuous	DGS80336
3	120	72	35	Medium continuous	DGS80337
4	120	72	35	Fine continuous	DGS80338
5	108	60	35	Flash Blue	DLG30634 *
6	108	60	35	Flash White	DLG30635 *
7	108	60	35	Flash Grey	DLG30636 *



Conseil l'utilisation de meule cassage d'arêtes type Y

FV33

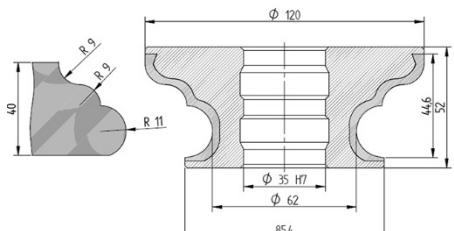
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	76,5	35	Rough segmented	DGS75283
2	120	76,5	35	Rough continuous	DGS76517
3	120	76,5	35	Medium continuous	DGS76518
4	120	76,5	35	Fine continuous	DGS76519
5	104	60	35	Flash Blue	DLG30172 *
6	104	60	35	Flash White	DLG30173 *
7	104	60	35	Flash Grey	DLG30174 *



Conseil l'utilisation de meule cassage d'arêtes type Y

FV43

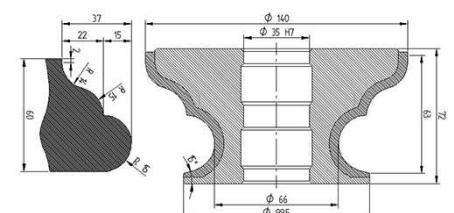
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	62	35	Rough segmented	DGS73514
2	120	62	35	Rough continuous	DGS73515
3	120	62	35	Medium continuous	DGS73516
4	120	62	35	Fine continuous	DGS73517
5	118	60	35	Flash Blue	DLG30725 *
6	118	60	35	Flash White	DLG30726 *
7	118	60	35	Flash Grey	DLG30727 *



Conseil l'utilisation de meule cassage d'arêtes type Y

FV63

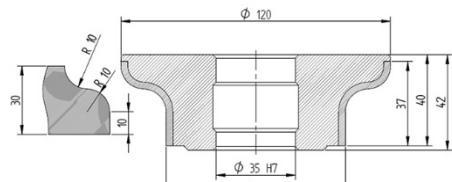
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	140	66	35	Rough segmented	DGS82619
2	140	66	35	Rough continuous	DGS82620
3	140	66	35	Medium continuous	DGS82621
4	140	66	35	Fine continuous	DGS82622
5	140	60	35	Flash Blue	DLG31733 *
6	140	60	35	Flash White	DLG31734 *
7	140	60	35	Flash Grey	DLG31735 *



Conseil l'utilisation de meule cassage d'arêtes type Y

FZ36 R10

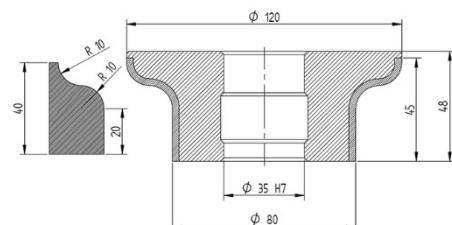
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	80	35	Rough segmented	DGS78193
2	120	80	35	Rough continuous	DGS74910
3	120	80	35	Medium continuous	DGS74702
4	120	80	35	Fine continuous	DGS74703
5	100	60	35	Flash Blue	DLG30247 *
6	100	60	35	Flash White	DLG30248 *
7	100	60	35	Flash Grey	DLG30249 *



Conseil l'utilisation de meule cassage d'arêtes type Y

FZ43 R10

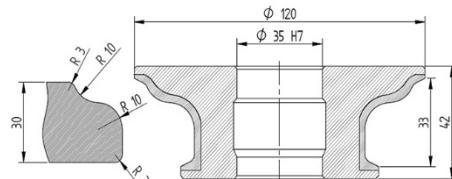
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	80	35	Rough segmented	DGS78344
2	120	80	35	Rough continuous	DGS75764
3	120	80	35	Medium continuous	DGS75765
4	120	80	35	Fine continuous	DGS75766
5	100	60	35	Flash Blue	DLG30277 *
6	100	60	35	Flash White	DLG30278 *
7	100	60	35	Flash Grey	DLG30279 *



Conseil l'utilisation de meule cassage d'arêtes type Y

FZR01 33

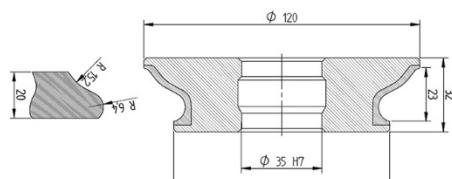
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	80	35	Rough segmented	DGS78193
2	120	74	35	Rough continuous	DGS82343
3	120	74	35	Medium continuous	DGS82344
4	120	74	35	Fine continuous	DGS82345
5	106	60	35	Flash Blue	DLG30673 *
6	106	60	35	Flash White	DLG30674 *
7	106	60	35	Flash Grey	DLG30675 *



Conseil l'utilisation de meule cassage d'arêtes type Y

G23

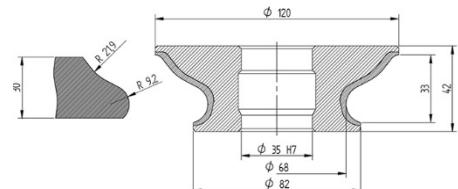
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	81	35	Rough segmented	DGS76277
2	120	81	35	Rough continuous	DGS70844
3	120	81	35	Medium continuous	DGS70845
4	120	81	35	Fine continuous	DGS70846
5	99	60	35	Flash Blue	DLG30352 *
6	99	60	35	Flash White	DLG30353 *
7	99	60	35	Flash Grey	DLG30354 *



Conseil l'utilisation de meule cassage d'arêtes type Y

G33

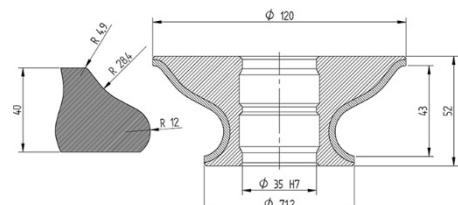
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	68	35	Rough segmented	DGS74690
2	120	68	35	Rough continuous	DGS71242
3	120	68	35	Medium continuous	DGS71243
4	120	68	35	Fine continuous	DGS71244
5	112	60	35	Flash Blue	DLG30000 *
6	112	60	35	Flash White	DLG30001 *
7	112	60	35	Flash Grey	DLG30002 *



Conseil l'utilisation de meule cassage d'arêtes type Y

G43

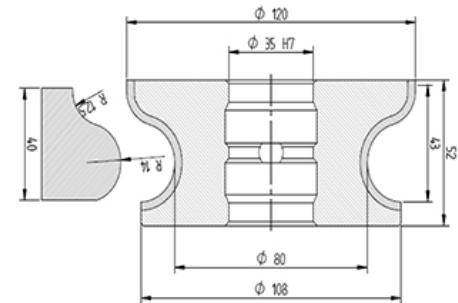
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	52	35	Rough segmented	DGS74719
2	120	52	35	Rough continuous	DGS71589
3	120	52	35	Medium continuous	DGS71590
4	120	52	35	Fine continuous	DGS71591
5	120	52	35	Flash Blue	DLG30355 *
6	120	52	35	Flash White	DLG30356 *
7	120	52	35	Flash Grey	DLG30357 *



Conseil l'utilisation de meule cassage d'arêtes type Y

GV43

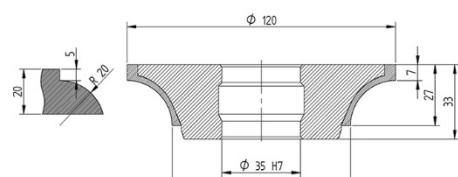
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	80	35	Rough segmented	DGS73293
2	120	80	35	Rough continuous	DGS73294
3	120	80	35	Medium continuous	DGS71431
4	120	80	35	Fine continuous	DGS71432
5	100	60	35	Flash Blue	DLG30160 *
6	100	60	35	Flash White	DLG30161 *
7	100	60	35	Flash Grey	DLG30162 *



Conseil l'utilisation de meule cassage d'arêtes type Y

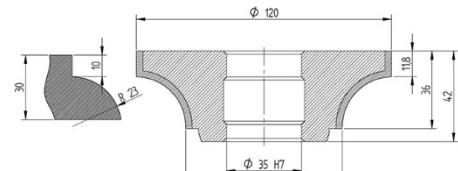
H23

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	80	35	Rough segmented	DGS70090
2	120	80	35	Rough continuous	DGS71344
3	120	80	35	Medium continuous	DGS71345
4	120	80	35	Fine continuous	DGS71346
5	100	60	35	Flash Blue	DLG31018 *
6	100	60	35	Flash White	DLG31019 *
7	100	60	35	Flash Grey	DLG31020 *

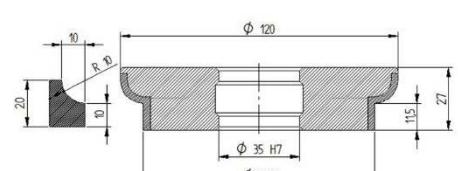


H36

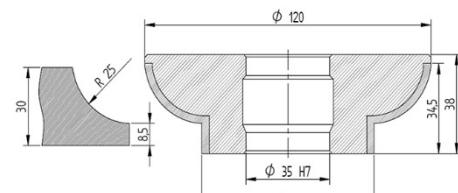
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	74	35	Rough segmented	DGS72618
2	120	74	35	Rough continuous	DGS71790
3	120	74	35	Medium continuous	DGS71791
4	120	74	35	Fine continuous	DGS71792
5	106	60	35	Flash Blue	DLG30244 *
6	106	60	35	Flash White	DLG30245 *
7	106	60	35	Flash Grey	DLG30246 *


L23

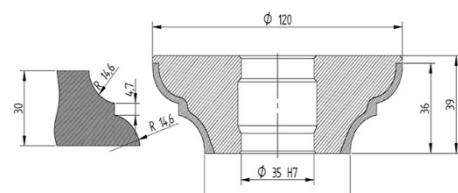
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	100	35	Rough segmented	DGS73021
2	120	100	35	Rough continuous	DGS73022
3	120	100	35	Medium continuous	DGS73023
4	120	100	35	Fine continuous	DGS73024
5	80	60	35	Flash Blue	DLG30797 *
6	80	60	35	Flash White	DLG30798 *
7	80	60	35	Flash Grey	DLG30799 *


L33

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	72	35	Rough segmented	DGS72867
2	120	72	35	Rough continuous	DGS72868
3	120	72	35	Medium continuous	DGS72869
4	120	72	35	Fine continuous	DGS72870
5	108	60	35	Flash Blue	DLG30740 *
6	108	60	38	Flash White	DLG30741 *
7	108	60	35	Flash Grey	DLG30742 *


O33

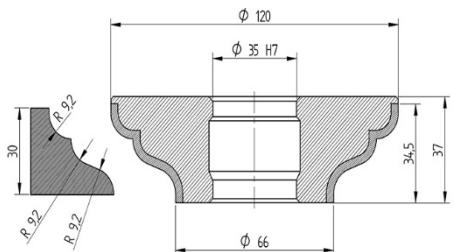
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	70	35	Rough segmented	DGS70120
2	120	70	35	Rough continuous	DGS71234
3	120	70	35	Medium continuous	DGS71235
4	120	70	35	Fine continuous	DGS71236
5	110	60	35	Flash Blue	DLG31039 *
6	110	60	35	Flash White	DLG31040 *
7	110	60	35	Flash Grey	DLG31041 *



Conseil l'utilisation de meule cassage d'arêtes type Y

Q33

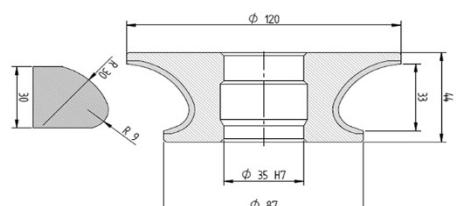
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	66	35	Rough segmented	DGS75496
2	120	66	35	Rough continuous	DGS70871
3	120	66	35	Medium continuous	DGS70872
4	120	66	35	Fine continuous	DGS70873
5	114	60	35	Flash Blue	DLG30211 *
6	114	60	35	Flash White	DLG30212 *
7	114	60	35	Flash Grey	DLG30213 *



Conseil l'utilisation de meule cassage d'arêtes type Y

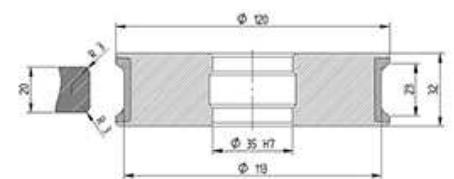
SK0733

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	69	35	Rough segmented	DGS72829
2	120	69	35	Rough continuous	DGS72024
3	120	69	35	Medium continuous	DGS72025
4	120	69	35	Fine continuous	DGS72026
5	111	60	35	Flash Blue	DLG30514 *
6	111	60	35	Flash White	DLG30515 *
7	111	60	35	Flash Grey	DLG30516 *



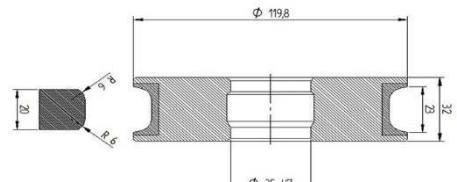
T23 R3

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	120	35	Rough segmented	DGS72707
2	120	113	35	Rough continuous	DGS70859
3	120	113	35	Medium continuous	DGS70860
4	120	113	35	Fine continuous	DGS70861
5	67	60	35	Flash Blue	DLG30006 *
6	67	60	35	Flash White	DLG30007 *
7	67	60	35	Flash Grey	DLG30008 *



T23 R6

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	108	35	Rough segmented	DGS81052
2	120	108	35	Rough continuous	DGS81053
3	120	108	35	Medium continuous	DGS81054
4	120	108	35	Fine continuous	DGS81055
5	72	60	35	Flash Blue	DLG31142 *
6	72	60	35	Flash White	DLG31143 *
7	72	60	35	Flash Grey	DLG31144 *



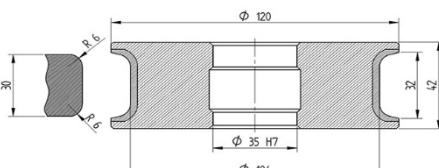
T33 R3

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	120	35	Rough segmented	DGS70255
2	120	113	35	Rough continuous	DGS71199
3	120	113	35	Medium continuous	DGS71200
4	120	113	35	Fine continuous	DGS71201
5	67	60	35	Flash Blue	DLG30133 *
6	67	60	35	Flash White	DLG30134 *
7	67	60	35	Flash Grey	DLG30135 *



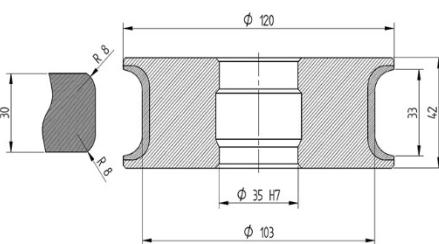
T32 R6

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	104	35	Rough segmented	DGS74548
2	120	104	35	Rough continuous	DGS74549
3	120	104	35	Medium continuous	DGS74550
4	120	104	35	Fine continuous	DGS74551
5	76	60	35	Flash Blue	DLG30646 *
6	76	60	35	Flash White	DLG30647 *
7	76	60	35	Flash Grey	DLG30648 *



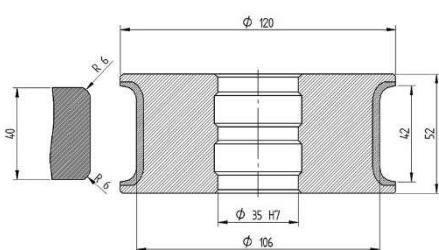
T33 R8

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	103	35	Rough segmented	DGS70577
2	120	103	35	Rough continuous	DGS74529
3	120	103	35	Medium continuous	DGS74530
4	120	103	35	Fine continuous	DGS74531
5	77	60	35	Flash Blue	DLG30250 *
6	77	60	35	Flash White	DLG30251 *
7	77	60	35	Flash Grey	DLG30252 *



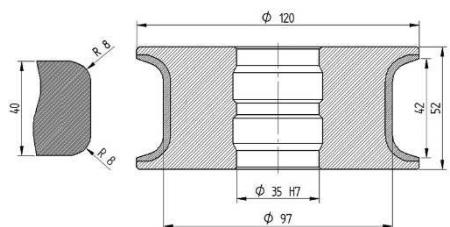
T42 R6

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	106	35	Rough segmented	DGS76294
2	120	106	35	Rough continuous	DGS76263
3	120	106	35	Medium continuous	DGS76264
4	120	106	35	Fine continuous	DGS76265
5	74	60	35	Flash Blue	DLG30652 *
6	74	60	35	Flash White	DLG30653 *
7	74	60	35	Flash Grey	DLG30654 *

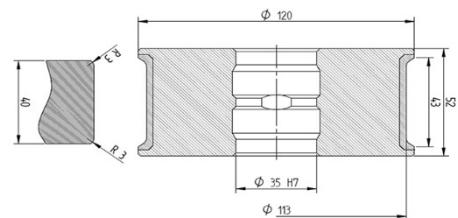


T42 R8

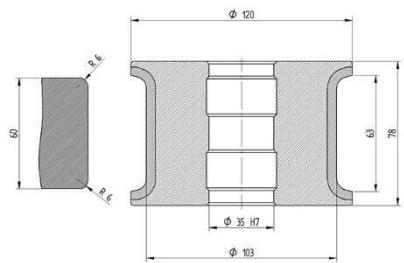
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	97	35	Rough segmented	DGS75619
2	120	97	35	Rough continuous	DGS75620
3	120	97	35	Rough continuous	DGS75621
4	120	97	35	Fine continuous	DGS75622
5	83	60	35	Flash Blue	DLG30770 *
6	83	60	35	Flash White	DLG30771 *
7	83	60	35	Flash Grey	DLG30772 *


T43 R3

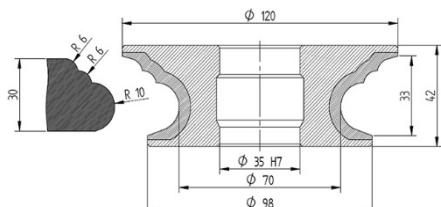
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	120	35	Rough segmented	DGS70496
2	120	113	35	Rough continuous	DGS71543
3	120	113	35	Medium continuous	DGS71544
4	120	112	35	Fine continuous	DGS71545
5	67	60	35	Flash Blue	DLG30313 *
6	67	60	35	Flash White	DLG30314 *
7	67	60	35	Flash Grey	DLG30315 *


T63 R6

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	103	35	Rough segmented	DGS76266
2	120	103	35	Rough segmented	DGS76236
3	120	103	35	Medium segmented	DGS76237
4	120	103	35	Fine segmented	DGS76238
5	77	60	35	Flash Blue	DLG30773 *
6	77	60	35	Flash White	DLG30774 *
7	77	60	35	Flash Grey	DLG30775 *


TK43 33

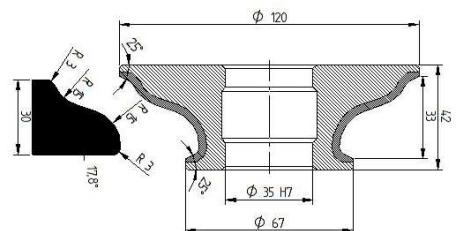
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	70	35	Rough segmented	DGS82202
2	120	70	35	Rough continuous	DGS82452
3	120	70	35	Medium continuous	DGS82453
4	120	70	35	Fine continuous	DGS82454
5	110	60	35	Flash Blue	DLG30667 *
6	110	60	35	Flash White	DLG30668 *
7	110	60	35	Flash Grey	DLG30669 *



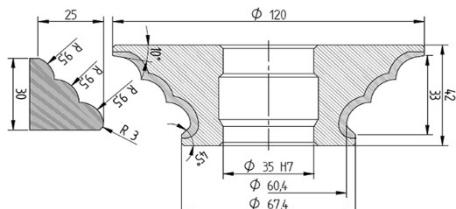
Conseil l'utilisation de meule cassage d'arêtes type Y

TK57 33

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	56	35	Rough segmented	DGS78993
2	120	56	35	Rough continuous	DGS78994
3	120	56	35	Medium continuous	DGS78995
4	120	56	35	Fine continuous	DGS78996
5	120	56	35	Flash Blue	DLG31693 *
6	120	56	35	Flash White	DLG31694 *
7	120	56	35	Flash Grey	DLG31695 *


TP33

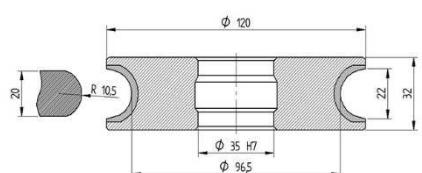
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	60	35	Rough segmented	DGS74729
2	120	60	35	Rough continuous	DGS71138
3	120	60	35	Medium continuous	DGS71139
4	120	60	35	Fine continuous	DGS71140
5	120	60	35	Flash Blue	DLG30028 *
6	120	60	35	Flash White	DLG30029 *
7	120	60	35	Flash Grey	DLG30030 *



Conseil l'utilisation de meule cassage d'arêtes type Y

V22

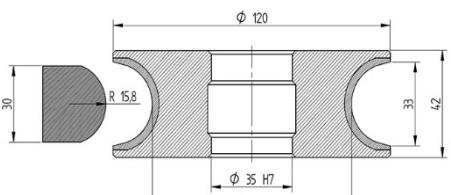
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	96	35	Rough segmented	DGS70190
2	120	96	35	Rough continuous	DGS70853
3	120	96	35	Medium continuous	DGS70854
4	120	96	35	Fine continuous	DGS70855
5	84	60	35	Flash Blue	DLG30340 *
6	84	60	35	Flash White	DLG30341 *
7	84	60	35	Flash Grey	DLG30342 *



Conseil l'utilisation de meule cassage d'arêtes type X

V33

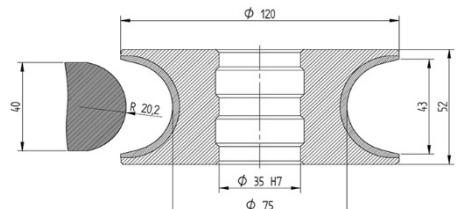
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	86	35	Rough segmented	DGS74661
2	120	86	35	Rough continuous	DGS72151
3	120	86	35	Medium continuous	DGS72152
4	120	86	35	Fine continuous	DGS72153
5	94	60	35	Flash Blue	DLG30031 *
6	94	60	35	Flash White	DLG30032 *
7	94	60	35	Flash Grey	DLG30033 *



Conseil l'utilisation de meule cassage d'arêtes type X

V43

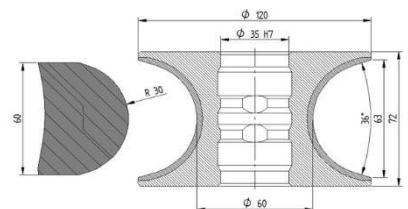
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	75	35	Rough segmented	DGS75407
2	120	75	35	Rough continuous	DGS72319
3	120	75	35	Medium continuous	DGS72320
4	120	75	35	Fine continuous	DGS72321
5	105	60	35	Flash Blue	DLG30040 *
6	105	60	35	Flash White	DLG30041 *
7	105	60	35	Flash Grey	DLG30042 *



Conseil l'utilisation de meule cassage d'arêtes type X

V63 R30

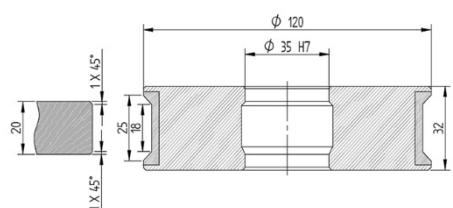
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	60	35	Rough segmented	DGS78815
2	120	60	35	Rough continuous	DGS83386
3	120	60	35	Medium continuous	DGS83387
4	120	60	35	Fine continuous	DGS83388
5	120	60	35	Flash Blue	DLG30746 *
6	120	60	35	Flash White	DLG30747 *
7	120	60	35	Flash Grey	DLG30748 *



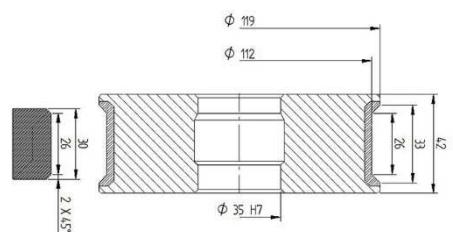
Conseil l'utilisation de meule cassage d'arêtes type X

X20 18x25

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	120	35	Rough segmented	DGS72707
2	120	113	35	Rough continuous	DGS76972
3	120	113	35	Medium continuous	DGS76973
4	120	113	35	Fine continuous	DGS76974
5	67	60	35	Flash Blue	DLG30142 *
6	67	60	35	Flash White	DLG30143 *
7	67	60	35	Flash Grey	DLG30144 *

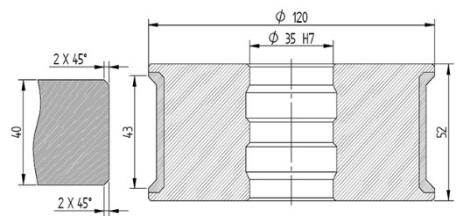
**X30 26x33**

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	120	35	Rough segmented	DGS70255
2	120	114	35	Rough continuous	DGS77859
3	120	114	35	Medium continuous	DGS77860
4	120	114	35	Fine continuous	DGS77861
5	67	60	35	Flash Blue	DLG30145 *
6	67	60	35	Flash White	DLG30146 *
7	67	60	35	Flash Grey	DLG30147 *



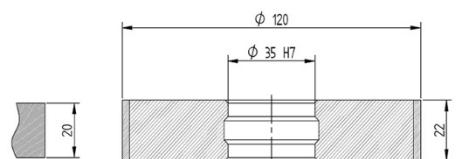
X40 36x43

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	120	35	Rough segmented	DGS70496
2	120	120	35	Rough continuous	DGS79717
3	120	120	35	Medium continuous	DGS79718
4	120	120	35	Fine continuous	DGS79719
5	69	60	35	Flash Blue	DLG30148 *
6	69	60	35	Flash White	DLG30149 *
7	69	60	35	Flash Grey	DLG30150 *



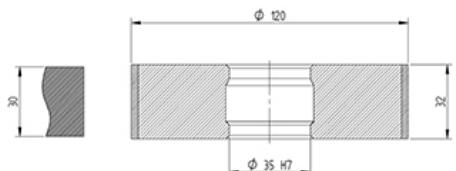
Z22

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	120	35	Rough segmented	DGS72707
2	120	120	35	Rough continuous	DGS71202
3	120	120	35	Medium continuous	DGS71203
4	120	120	35	Fine continuous	DGS71204
5	60	60	35	Flash Blue	DLG31220 *
6	60	60	35	Flash White	DLG31221 *
7	60	60	35	Flash Grey	DLG31222 *



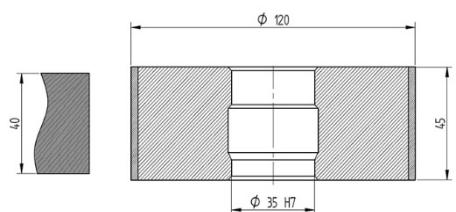
Z33

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	120	35	Rough segmented	DGS70255
2	120	120	35	Rough continuous	DGS70972
3	120	120	35	Medium continuous	DGS70973
4	120	120	35	Fine continuous	DGS70974
5	70	70	35	Flash Blue	DLG30433 *
6	70	70	35	Flash White	DLG30434 *
7	80	80	35	Flash Grey	DLG30435 *



Z43

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	120	35	Rough segmented	DGS70496
2	120	120	35	Rough continuous	DGS71463
3	120	120	35	Medium continuous	DGS71464
4	120	120	35	Fine continuous	DGS71465
5	80	80	35	Flash Blue	DLG30097 *
6	80	80	35	Flash White	DLG30098 *
7	80	80	35	Flash Grey	DLG30099 *



Meules diamètre 80 mm

Profils disponibles sur le catalogue



Profil ferme

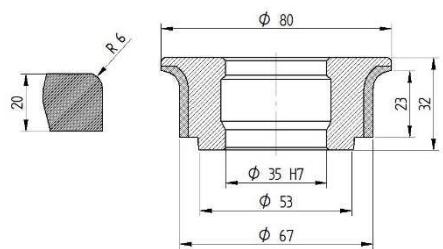
PROFIL	SPÉCIFICATION DU PROFIL	PROFIL	SPÉCIFICATION DU PROFIL
	A A23 R6 A33 R6 A33 R20 A23 R10 A33 R10 A43 R6 A35 R15		AFR AFR33 R6 R3
	AK2 AK2 33 R30 AK2 43 R40		AK2R AK2R 33 R30 R55
	E E23 B8 E33 B8 h.25 E33 B11,5 E43 B8 E43 B11,5		EFR EFR33 B11,5 R4
	SK19 SK19 33		T T23 R3 T23 R6 T33 R3 T32 R6 T42 R6
	X X20 18x25 X30 26x33		Z Z22 Z33 Z63 Z33 Z45

Paramètres de travail –KPL:

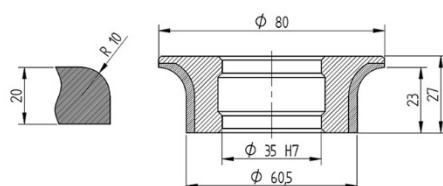
POS	D	TYPE D'ARTICLE	RPM	AVANCE (mm/min)	ENLEVEMENT (mm)
1	80	Gros secteur	6000	800-1200	2
2	80	Couronne continue ébauche	6000	1800-2500	0,4
3	80	Couronne continue medium	6000	1800-2500	0,2
4	80	Couronne continue fine	6000	800-1500	0,1-0,05
5	80	Flash bleu 60 mm	2700	1000-1500	0,05
6	80	flash blanche 60 mm	2700	1000-1500	0,05
7	80	Flash grise 60 mm	2700	1000-1500	0,05

A23 R6

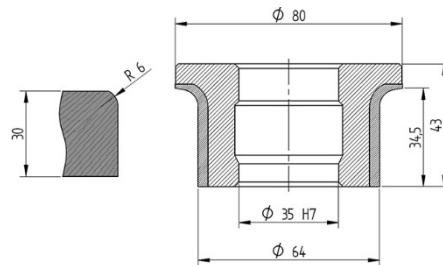
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	67	35	Rough segmented	DGS82291
2	80	67	35	Rough continuous	DGS82292
3	80	67	35	Medium continuous	DGS82293
4	80	67	35	Fine continuous	DGS82294
5	73	60	35	Flash Blue	DLG30767 *
6	73	60	35	Flash White	DLG30768 *
7	73	60	35	Flash Grey	DLG30769 *


A23 R10

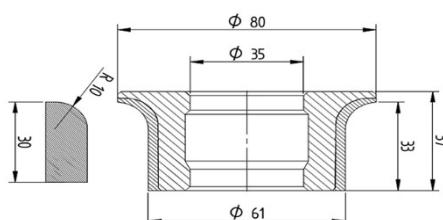
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	60	35	Rough segmented	DGS74440
2	80	60	35	Rough continuous	DGS74082
3	80	60	35	Medium continuous	DGS74083
4	80	60	35	Fine continuous	DGS74084
5	80	60	35	Flash Blue	DLG30280 *
6	80	60	35	Flash White	DLG30281 *
7	80	60	35	Flash Grey	DLG30282 *


A33 R6

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	64	35	Rough segmented	DGS72878
2	80	64	35	Rough continuous	DGS72879
3	80	64	35	Medium continuous	DGS72880
4	80	64	35	Fine continuous	DGS72881
5	76	60	35	Flash Blue	DLG30682 *
6	76	60	35	Flash White	DLG30683 *
7	76	60	35	Flash Grey	DLG30684 *

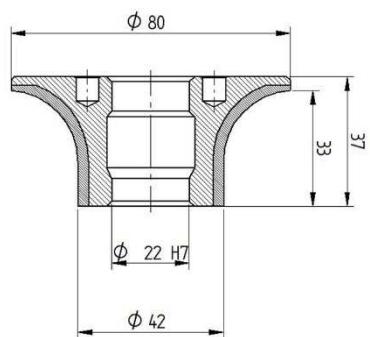

A33 R10

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	61	35	Rough segmented	DGS82037
2	80	61	35	Rough continuous	DGS75504
3	80	61	35	Medium continuous	DGS75505
4	80	61	35	Fine continuous	DGS75506
5	79	60	35	Flash Blue	DLG30655 *
6	79	60	35	Flash White	DLG30656 *
7	79	60	35	Flash Grey	DLG30657 *

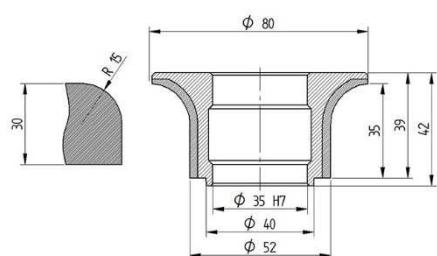


A33 R20

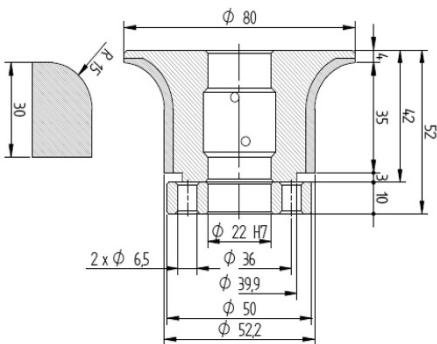
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1	80	42	22	Rough segmented	DGS77071
2	80	42	22	Rough continuous	DGS75318
3	80	42	22	Medium continuous	DGS75319
4	80	42	22	Fine continuous	DGS75320
5	80	40	22	Flash Blue	DLG31730 *
6	80	40	22	Flash White	DLG31731 *
7	80	40	22	Flash Grey	DLG31732 *


A35 R15

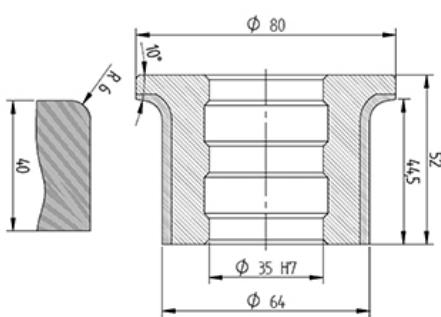
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	52	35	Rough segmented	DGS77977
2	80	52	35	Rough continuous	DGS72692
3	80	52	35	Medium continuous	DGS72693
4	80	52	35	Fine continuous	DGS72694
5	80	52	35	Flash Blue	DLG30346 *
6	80	52	35	Flash White	DLG30347 *
7	80	52	35	Flash Grey	DLG30348 *


A35 R15

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	52	22	Rough segmented	DGS72548
2	80	52	22	Rough continuous	DGS72549
3	80	52	22	Medium continuous	DGS72550
4	80	52	22	Fine continuous	DGS72551
5	80	52	22	Flash Blue	DLG30217 *
6	80	52	22	Flash White	DLG30218 *
7	80	52	22	Flash Grey	DLG30219 *

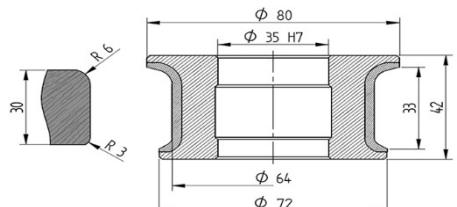

A43 R6

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	64	35	Rough segmented	DGS81145
2	80	64	35	Rough continuous	DGS81146
3	80	64	35	Medium continuous	DGS81147
4	80	64	35	Fine continuous	DGS81148
5	76	60	35	Flash Blue	DLG30034 *
6	76	60	35	Flash White	DLG30035 *
7	76	60	35	Flash Grey	DLG30036 *

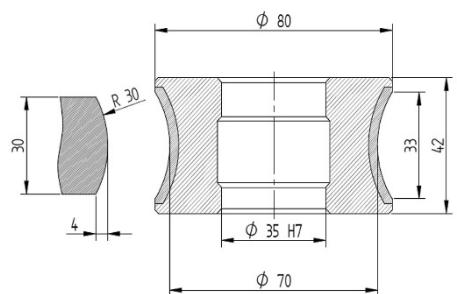


AFR33 R6 R3

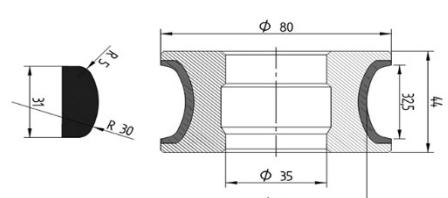
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	64	35	Rough segmented	DGS72878
2	80	72	35	Rough continuous	DGS77020
3	80	72	35	Medium continuous	DGS77021
4	80	72	35	Fine continuous	DGS77022
5	76	60	35	Flash Blue	DLG30685 *
6	76	60	35	Flash White	DLG30686 *
7	76	60	35	Flash Grey	DLG30687 *


AK2 33 R30

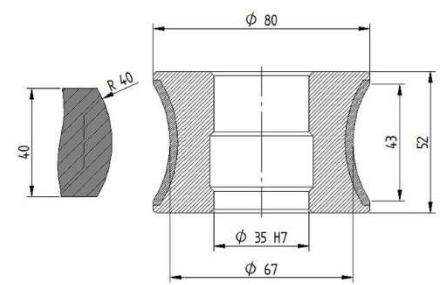
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	70	35	Rough segmented	DGS77079
2	80	70	35	Rough continuous	DGS77080
3	80	70	35	Medium continuous	DGS77081
4	80	70	35	Fine continuous	DGS77082
5	70	60	35	Flash Blue	DLG30658 *
6	70	60	35	Flash White	DLG30659 *
7	70	60	35	Flash Grey	DLG30660 *


AK2R 33 R30 R5

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	63	35	Rough segmented	DGS76525
2	80	63	35	Rough continuous	DGS76526
3	80	63	35	Medium continuous	DGS76527
4	80	63	35	Fine continuous	DGS76528
5	77	60	35	Flash Blue	DLG31324 *
6	77	60	35	Flash White	DLG31325 *
7	77	60	35	Flash Grey	DLG31326 *

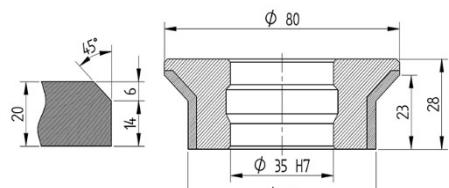

AK2 43 R40

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	67	35	Rough segmented	DGS77083
2	80	67	35	Rough continuous	DGS77084
3	80	67	35	Medium continuous	DGS77085
4	80	67	35	Fine continuous	DGS77086
5	73	60	35	Flash Blue	DLG30809 *
6	73	60	35	Flash White	DLG30810 *
7	73	60	35	Flash Grey	DLG30811 *

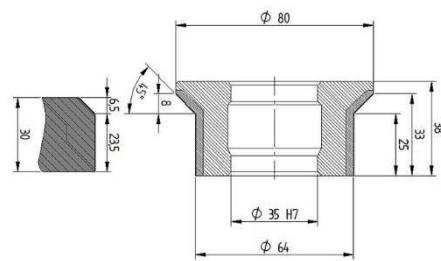


E23 B8

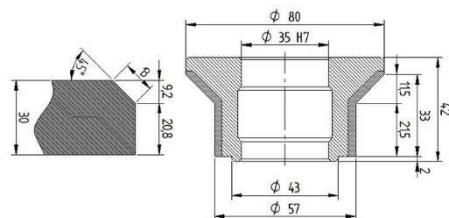
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1	80	64	35	Rough segmented	DGS82304
2	80	64	35	Rough continuous	DGS82305
3	80	64	35	Medium continuous	DGS82306
4	80	64	35	Fine continuous	DGS82307
5	76	60	35	Flash Blue	DLG30803 *
6	76	60	35	Flash White	DLG30804 *
7	76	60	35	Flash Grey	DLG30805 *


E33 B8 h.25

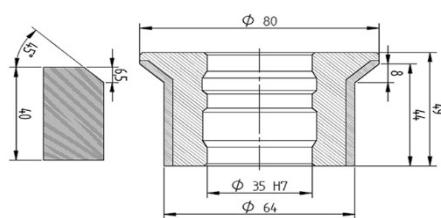
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1	80	64	35	Rough segmented	DGS76258
2	80	64	35	Rough continuous	DGS74226
3	80	64	35	Medium continuous	DGS74187
4	80	64	35	Fine continuous	DGS74188
5	76	60	35	Flash Blue	DLG30241 *
6	76	60	35	Flash White	DLG30242 *
7	76	60	35	Flash Grey	DLG30243 *


E33 B11,5

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	57	35	Rough segmented	DGS75827
2	80	57	35	Rough continuous	DGS75828
3	80	57	35	Medium continuous	DGS75829
4	80	57	35	Fine continuous	DGS75830
5	83	60	35	Flash Blue	DLG30121 *
6	83	60	35	Flash White	DLG30122 *
7	83	60	35	Flash Grey	DLG30123 *

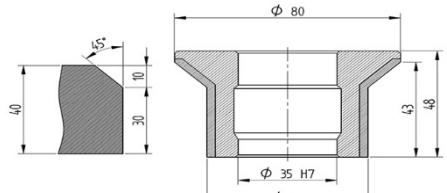

E43 B8

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	64	35	Rough segmented	DGS76392
2	80	64	35	Rough continuous	DGS76393
3	80	64	35	Medium continuous	DGS76394
4	80	64	35	Fine continuous	DGS76395
5	76	60	35	Flash Blue	DLG30839 *
6	76	60	35	Flash White	DLG30840 *
7	76	60	35	Flash Grey	DLG30841 *

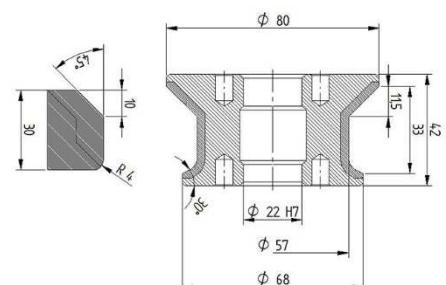


E43 B11,5

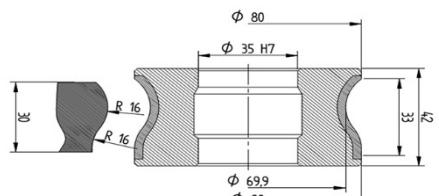
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	57	35	Rough segmented	DGS75524
2	80	57	35	Rough continuous	DGS75525
3	80	57	35	Medium continuous	DGS75526
4	80	57	35	Fine continuous	DGS75527
5	83	60	35	Flash Blue	DLG30670 *
6	83	60	35	Flash White	DLG30671 *
7	83	60	35	Flash Grey	DLG30672 *


EFR33 B11,5 R4

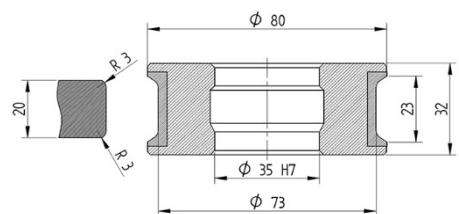
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	57	35	Rough segmented	DGS75827
2	80	57	35	Rough continuous	DGS79583
3	80	57	35	Medium continuous	DGS79584
4	80	57	35	Fine continuous	DGS79585
5	83	60	35	Flash Blue	DLG30631 *
6	83	60	35	Flash White	DLG30632 *
7	83	60	35	Flash Grey	DLG30633 *


SK19 33

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	70	35	Rough segmented	DGS78113
2	80	70	35	Rough continuous	DGS78114
3	80	70	35	Medium continuous	DGS78115
4	80	70	35	Fine continuous	DGS78116
5	70	60	35	Flash Blue	DLG30520 *
6	70	60	35	Flash White	DLG30521 *
7	70	60	35	Flash Grey	DLG30522 *

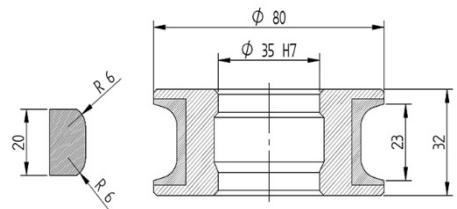

T23 R3

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	80	35	Rough segmented	DGS74430
2	80	73	35	Rough continuous	DGS74431
3	80	73	35	Medium continuous	DGS74432
4	80	73	35	Fine continuous	DGS74433
5	67	60	35	Flash Blue	DLG30006 *
6	67	60	35	Flash White	DLG30007 *
7	67	60	35	Flash Grey	DLG30008 *

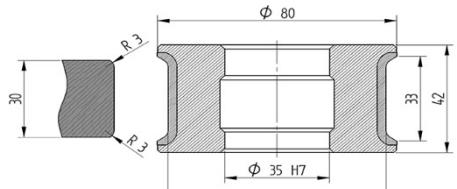


T23 R6

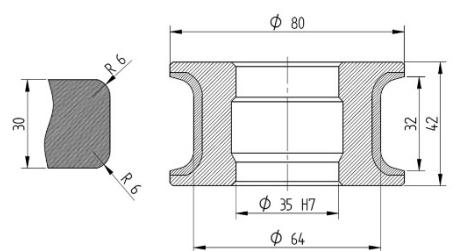
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	68	35	Rough segmented	DGS81056
2	80	68	35	Rough continuous	DGS81057
3	80	68	35	Medium continuous	DGS81058
4	80	68	35	Fine continuous	DGS81059
5	72	60	35	Flash Blue	DLG31142 *
6	72	60	35	Flash White	DLG31143 *
7	72	60	35	Flash Grey	DLG31144 *


T33 R3

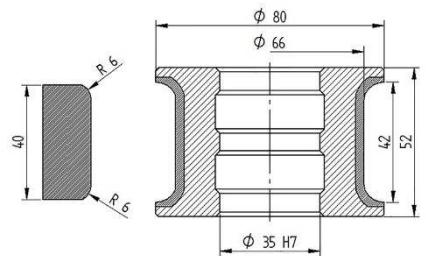
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	80	35	Rough segmented	DGS71189
2	80	73	35	Rough continuous	DGS72808
3	80	73	35	Medium continuous	DGS72809
4	80	73	35	Fine continuous	DGS72810
5	67	60	35	Flash Blue	DLG30133 *
6	67	60	35	Flash White	DLG30134 *
7	67	60	35	Flash Grey	DLG30135 *


T32 R6

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	64	35	Rough segmented	DGS74008
2	80	64	35	Rough continuous	DGS74009
3	80	64	35	Medium continuous	DGS74010
4	80	64	35	Fine continuous	DGS74011
5	76	60	35	Flash Blue	DLG30646 *
6	76	60	35	Flash White	DLG30647 *
7	76	60	35	Flash Grey	DLG30648 *

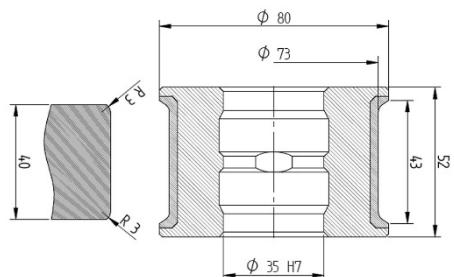

T42 R6

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	66	35	Rough segmented	DGS84082
2	80	66	35	Rough continuous	DGS84083
3	80	66	35	Medium continuous	DGS84084
4	80	66	35	Fine continuous	DGS84085
5	74	60	35	Flash Blue	DLG31748 *
6	74	60	35	Flash White	DLG31749 *
7	74	60	35	Flash Grey	DLG31750 *



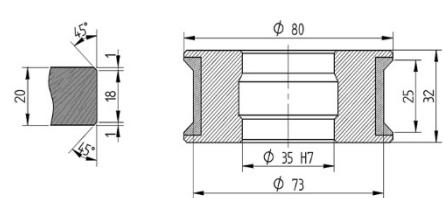
T43 R3

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	80	35	Rough segmented	DGS72597
2	80	74	35	Rough continuous	DGS71697
3	80	74	35	Medium continuous	DGS71698
4	80	74	35	Fine continuous	DGS71699
5	67	60	35	Flash Blue	DLG30313 *
6	67	60	35	Flash White	DLG30314 *
7	67	60	35	Flash Grey	DLG30315 *



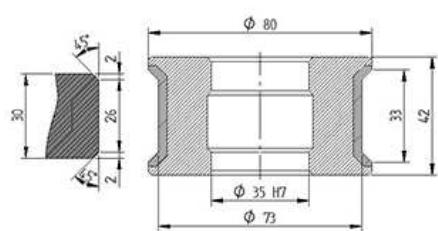
X20 18x25

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	80	35	Rough segmented	DGS74430
2	80	74	35	Rough continuous	DGS81414
3	80	74	35	Medium continuous	DGS81415
4	80	74	35	Fine continuous	DGS81416
5	67	60	35	Flash Blue	DLG30142 *
6	67	60	35	Flash White	DLG30143 *
7	67	60	35	Flash Grey	DLG30144 *



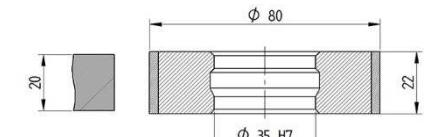
X30 26x33

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	80	35	Rough segmented	DGS77755
2	80	73	35	Rough continuous	DGS77756
3	80	73	35	Medium continuous	DGS77757
4	80	73	35	Fine continuous	DGS77758
5	67	60	35	Flash Blue	DLG30145 *
6	67	60	35	Flash White	DLG30146 *
7	67	60	35	Flash Grey	DLG30147 *



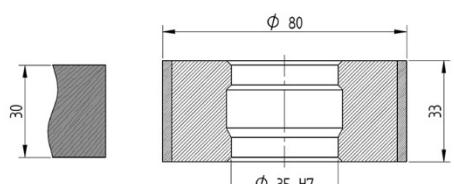
Z22

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	80	35	Rough segmented	DGS74430
2	80	80	35	Rough continuous	DGS74302
3	80	80	35	Medium continuous	DGS74303
4	80	80	35	Fine continuous	DGS74304
5	60	60	35	Flash Blue	DLG31220 *
6	60	60	35	Flash White	DLG31221 *
7	60	60	35	Flash Grey	DLG31222 *



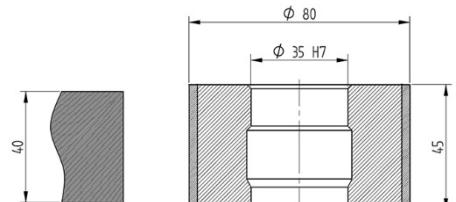
Z33

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	80	35	Rough segmented	DGS71189
2	80	80	35	Rough continuous	DGS72804
3	80	80	35	Medium continuous	DGS72805
4	80	80	35	Fine continuous	DGS72806
5	60	60	35	Flash Blue	DLG30478 *
6	60	60	35	Flash White	DLG30479 *
7	60	60	35	Flash Grey	DLG30480 *

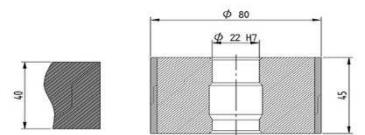


Z45

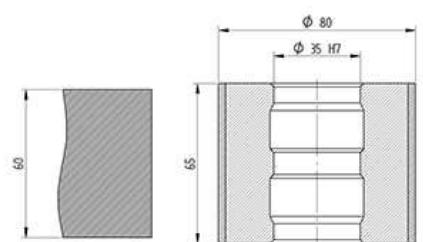
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	80	35	Rough segmented	DGS72597
2	80	80	35	Rough continuous	DGS71466
3	80	80	35	Medium continuous	DGS71467
4	80	80	35	Fine continuous	DGS71468
5	60	60	35	Flash Blue	DLG30322 *
6	60	60	35	Flash White	DLG30323 *
7	60	60	35	Flash Grey	DLG30324 *


Z45

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	80	22	Rough segmented	DGS70716
2	80	80	22	Rough continuous	DGS71767
3	80	80	22	Medium continuous	DGS71768
4	80	80	22	Fine continuous	DGS71769
5	60	60	22	Flash Blue	DLG30100 *
6	60	60	22	Flash White	DLG30101 *
7	60	60	22	Flash Grey	DLG30102 *


Z65

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	80	80	35	Rough segmented	DGS76012
2	80	80	35	Rough continuous	DGS76013
3	80	80	35	Medium continuous	DGS76014
4	80	80	35	Fine continuous	DGS76015
5	80	80	35	Flash Blue	DLG30418 *
6	80	80	35	Flash White	DLG30419 *
7	80	80	35	Flash Grey	DLG30420 *



Meules diamètre 60 mm

Profils disponibles sur le catalogue



Profil ferme

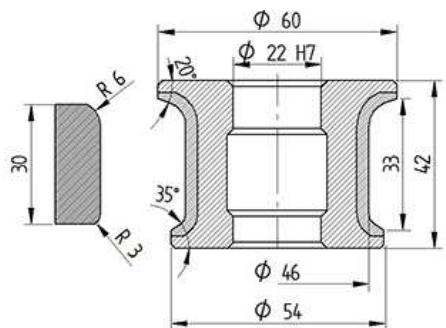
PROFIL	SPÉCIFICATION DU PROFIL	PROFIL	SPÉCIFICATION DU PROFIL
	AFR AFR33 R6 R3		Z Z33 Z45
	T T23 R3 T32 R6 T33 R3		

Paramètres de travail –KPL:

POS	D	TYPE D'ARTICLE	RPM	AVANCE (mm/min)	ENLEVEMENT (mm)
1	60	Couronne continue ébauche	6000	500-800	2
2	60	Couronne continue ébauche	6500	1500-2000	0,4
3	60	Couronne continue medium	6500	1500-2000	0,2
4	60	Couronne continue fine	6000	1000-1500	0,1-0,05
5	60	Flash bleu 60 mm	2700	1000-1500	0,05
6	60	Flash blanche 60 mm	2700	1000-1500	0,05
7	60	Flash grise 60 mm	2700	1000-1500	0,05

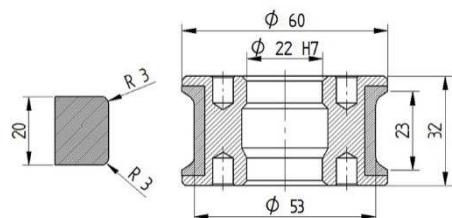
AFR33 R6 R3

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	60	46	22	Rough continuous	DGS77942
2	60	46	22	Rough continuous	DGS77924
3	60	46	22	Medium continuous	DGS77925
4	60	46	22	Fine continuous	DGS77926
5	60	45	22	Flash Blue	DLG31484 *
6	60	45	22	Flash White	DLG31485 *
7	60	45	22	Flash Grey	DLG31486 *



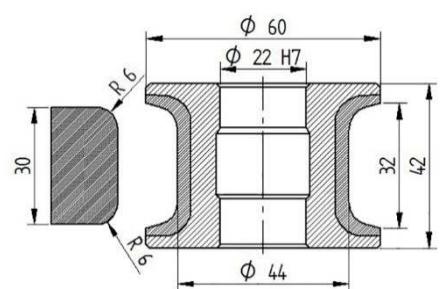
T23 R3

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	60	60	22	Rough segmented	DGS70897
2	60	53	22	Rough continuous	DGS71770
3	60	53	22	Medium continuous	DGS71771
4	60	53	22	Fine continuous	DGS71772
5	57	50	22	Flash Blue	DLG30166 *
6	57	50	22	Flash White	DLG30167 *
7	57	50	22	Flash Grey	DLG30168 *



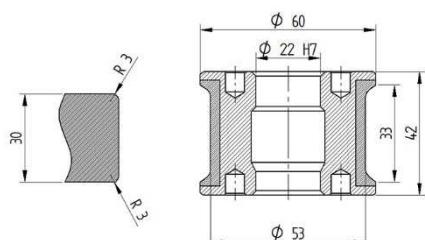
T32 R6

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	60	44	22	Rough continuous	DGS80018
2	60	44	22	Rough continuous	DGS80007
3	60	44	22	Medium continuous	DGS80008
4	60	44	22	Medium continuous	DGS80009
5	56	40	22	Flash Blue	DLG30583 *
6	56	40	22	Flash White	DLG30584 *
7	56	40	22	Flash Grey	DLG30585 *



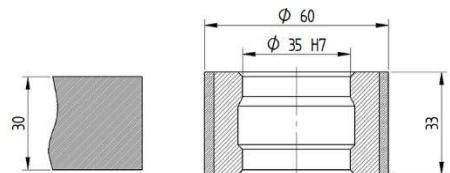
T33 R3

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	60	53	22	Rough segmented	DGS74021
2	60	53	22	Rough continuous	DGS71280
3	60	53	22	Medium continuous	DGS71281
4	60	53	22	Fine continuous	DGS71282
5	57	50	22	Flash Blue	DLG30169 *
6	57	50	22	Flash White	DLG30170 *
7	57	50	22	Flash Grey	DLG30171 *

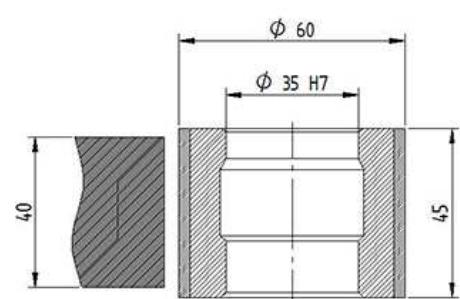


Z33

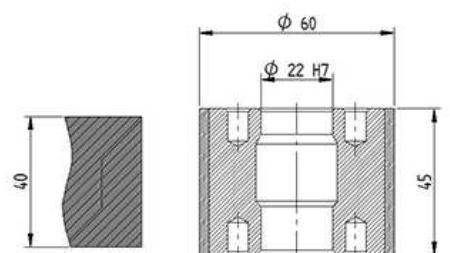
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	60	60	35	Rough segmented	DGS71833
2	60	60	35	Rough continuous	DGS75589
3	60	60	35	Medium continuous	DGS75590
4	60	60	35	Fine continuous	DGS75591
5	60	60	35	Flash Blue	DLG30478 *
6	60	60	35	Flash White	DLG30479 *
7	60	60	35	Flash Grey	DLG30480 *


Z45

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	60	60	35	Rough continuous	DGS76206
2	60	60	35	Rough continuous	DGS74373
3	60	60	35	Medium continuous	DGS76207
4	60	60	35	Fine continuous	DGS76208
5	60	60	35	Flash Blue	DLG30322 *
6	60	60	35	Flash White	DLG30323 *
7	60	60	35	Flash Grey	DLG30324 *


Z45

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	60	60	22	Rough continuous	DGS70828
2	60	60	22	Rough continuous	DGS71547
3	60	60	22	Medium continuous	DGS71548
4	60	60	22	Fine continuous	DGS71549
5	60	60	22	Flash Blue	DLG30466 *
6	60	60	22	Flash White	DLG30467 *
7	60	60	22	Flash Grey	DLG30468 *



Meules diamètre 40 mm

Profils disponibles sur le catalogue



Profil ferme

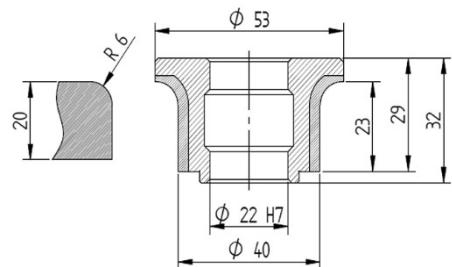
SHAPE	SHAPE SPECIFICATION	SHAPE	SHAPE SPECIFICATION
	A A23 R6 A33 R3 A33 R6 A43 R6		E E36 B4
	T T23 R3 T33 R3		Z Z35 Z45

Paramètres de travail –KPL:

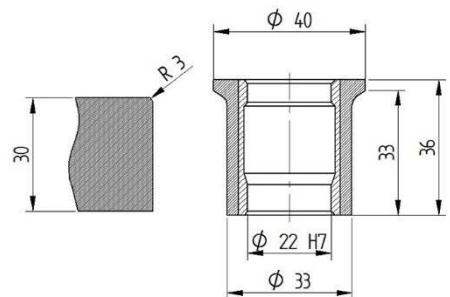
POS	D	ID	TYPE D'ARTICLE	RPM	AVANCE (mm/min)	ENLEVEMENT (mm)
1	53	40	Couronne continue ebauche	6000	500-800	2
2	53	40	Couronne continue ebauche	6500	1500-2000	0,4
3	53	40	Couronne continue medium	6500	1500-2000	0,2
4	53	40	Couronne continue fine	6000	1000-1500	0,1-0,05
5	53	40	Flash bleu	2700	1000-1500	0,05
6	53	40	Flash blanche	2700	1000-1500	0,05
7	53	40	Flash grise	2700	1000-1500	0,05

A23 R6

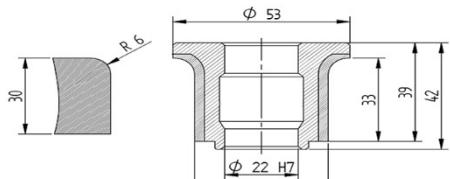
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	53	40	22	Rough continuous	DGS77807
2	53	40	22	Rough continuous	DGS78371
3	53	40	22	Medium continuous	DGS78372
4	53	40	22	Fine continuous	DGS78373
5	53	40	22	Flash Blue	DLG30815 *
6	53	40	22	Flash White	DLG30816 *
7	53	40	22	Flash Grey	DLG30817 *


A33 R3

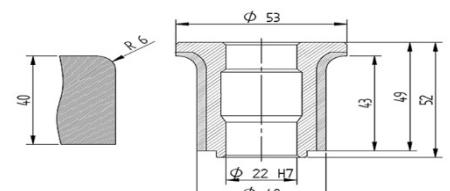
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	40	33	22	Rough continuous	DGS77615
2	40	33	22	Rough continuous	DGS77616
3	40	33	22	Medium continuous	DGS77628
4	40	33	22	Fine continuous	DGS77629
5	40	33	22	Flash Blue	DLG31291 *
6	40	33	22	Flash White	DLG31292 *
7	40	33	22	Flash Grey	DLG31293 *


A33 R6

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	53	40	22	Rough continuous	DGS78384
2	53	40	22	Rough continuous	DGS74183
3	53	40	22	Medium continuous	DGS74184
4	53	40	22	Fine continuous	DGS74185
5	53	40	22	Flash Blue	DLG30818 *
6	53	40	22	Flash White	DLG30819 *
7	53	40	22	Flash Grey	DLG30820 *

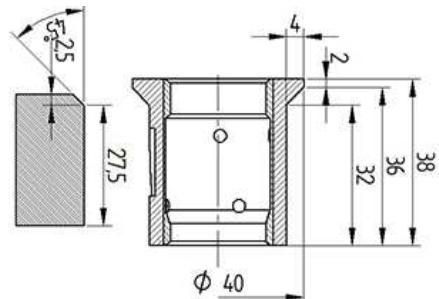

A43 R6

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	53	40	22	Rough continuous	DGS82458
2	53	40	22	Rough continuous	DGS82459
3	53	40	22	Medium continuous	DGS82460
4	53	40	22	Fine continuous	DGS82461
5	53	40	22	Flash Blue	DLG30821 *
6	53	40	22	Flash White	DLG30822 *
7	53	40	22	Flash Grey	DLG30823 *



E36 B4

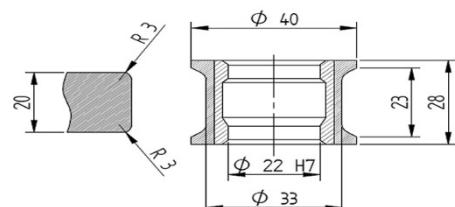
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	39	31	22	Rough segmented	DGS83871
2	39	31	22	Rough continuous	DGS83872
3	39	31	22	Medium continuous	DGS83873
4	39	31	22	Fine continuous	DGS83874
5	41	33	22	Flash Blue	DLG31630 *
6	41	33	22	Flash White	DLG31631 *
7	41	33	22	Flash Grey	DLG31632 *



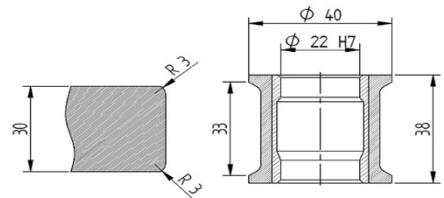
Polissage FLASH avec diamètre interieur 33 mm.

T23 R3

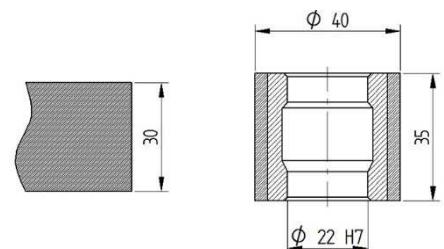
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	40	33	22	Rough segmented	DGS73204
2	40	33	22	Rough continuous	DGS73205
3	40	33	22	Medium continuous	DGS73206
4	40	33	22	Fine continuous	DGS73207
5	40	33	22	Flash Blue	DLG31154 *
6	40	33	22	Flash White	DLG31155 *
7	40	33	22	Flash Grey	DLG31156 *


T33 R3

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	40	40	22	Rough segmented	DGS70810
2	40	33	22	Rough continuous	DGS72297
3	40	33	22	Medium continuous	DGS72298
4	40	33	22	Fine continuous	DGS72299
5	40	33	22	Flash Blue	DLG31157 *
6	40	33	22	Flash White	DLG31158 *
7	40	33	22	Flash Grey	DLG31159 *

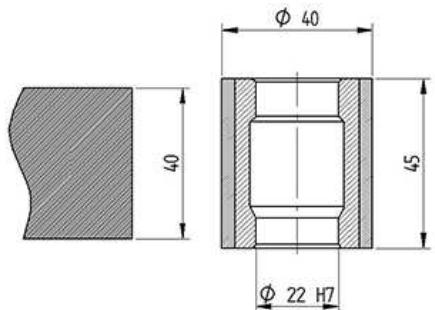

Z35

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	40	40	22	Rough segmented	DGS70810
2	40	40	22	Rough continuous	DGS74919
3	40	40	22	Medium continuous	DGS74920
4	40	40	22	Fine continuous	DGS74921
5	40	40	22	Flash Grey	DLG31105 *
6	40	40	22	Flash White	DLG31106 *
7	40	40	22	Flash Grey	DLG31107 *



Z45

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	40	40	22	Rough segmented	DGS72004
2	40	40	22	Rough continuous	DGS72137
3	40	40	22	Medium continuous	DGS72138
4	40	40	22	Fine continuous	DGS72139
5	40	40	22	Flash Blue	DLG31111 *
6	40	40	22	Flash White	DLG31112 *
7	40	40	22	Flash Grey	DLG31113 *



MEULE POUR INTÉRIEUR DE CUVE

Diamètre 20 mm – ½ GAS



Profils disponibles sur le catalogue



Profil ferme

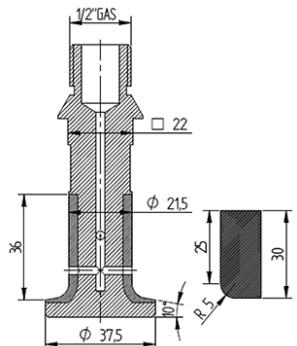
SHAPE	SHAPE SPECIFICATION	SHAPE	SHAPE SPECIFICATION
	A A36 R5 Lower side A36 R5 Upper side		E E36 B8 E36 B8 Polish down E42 B4 Polish up
	T T23 R3 T33 R3 T32 R6		X X20 18x22 X30 26x33 X30 23x33
	Z Z45		

Paramètres de travail:

POS	D	H	TYPE ARTICLE	RPM	AVANCE mm/min	ENLEVEMENT mm
1	37,5	1/2 GAS	Couronne continue ebauche	5500-6000	800-1000	0,5 max
2	37,5	1/2 GAS	Couronne continue ebauche	5500-6000	800-1000	0,3
3	37,5	1/2 GAS	Couronne continue medium	5500-6000	800-1000	0,2
4	37,5	1/2 GAS	Couronne continue fine	5500-6000	700-900	0,1
5	37,5	1/2 GAS	Flash Bleu	2500-2800	800-1000	0,05
6	37,5	1/2 GAS	Flash Blanche	2500-2800	800-1000	0,05
7	37,5	1/2 GAS	Flash Grise	2500-2800	800-1000	0,05
5S	37,5	1/2 GAS	Couronne continue fine 5S	5500-6000	700-900	0,1

A36R5 inferieur

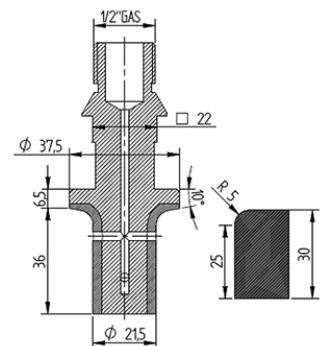
POS	D	ID	H	TYPE D'ARTICLE	CODE	*
1	37,5	21,5	1/2 GAS	Rough continuous	DGG79394	*
2	37,5	21,5	1/2 GAS	Rough continuous	DGG79395	*
3	37,5	21,5	1/2 GAS	Medium continuous	DGG79396	*
4	37,5	21,5	1/2 GAS	Fine continuous	DGG80243	*
5	37,5	21,5	1/2 GAS	Flash Blue	DLG30115	*
6	37,5	21,5	1/2 GAS	Flash White	DLG30116	*
7	37,5	21,5	1/2 GAS	Flash Grey	DLG30117	*


Extra fin

POS	D	ID	H	TYPE D'ARTICLE	CODE	*
5S	37,5	21,5	1/2 GAS	5S Fine continuous	DGG79397	*

A35R5 superieur

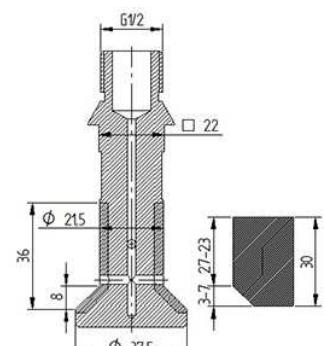
POS	D	ID	H	TYPE D'ARTICLE	CODE	*
1	37,5	21,5	1/2 GAS	Rough continuous	DGG79993	*
2	37,5	21,5	1/2 GAS	Rough continuous	DGG79994	*
3	37,5	21,5	1/2 GAS	Medium continuous	DGG79995	*
4	37,5	21,5	1/2 GAS	Fine continuous	DGG79996	*
5	37	21	1/2 GAS	Flash Blue	DLG30304	*
6	37	21	1/2 GAS	Flash White	DLG30305	*
7	37	21	1/2 GAS	Flash Grey	DLG30306	*


Extra fin

POS	D	ID	H	TYPE D'ARTICLE	CODE	*
5S	37,5	21,5	1/2 GAS	5S Fine continuous	DGG84076	*

E36B8 inferieur

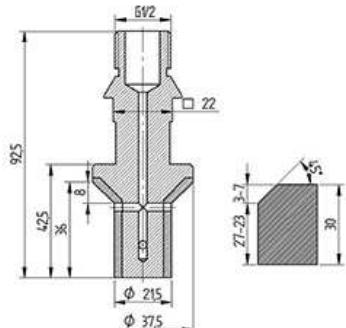
POS	D	ID	H	TYPE D'ARTICLE	CODE	*
1	37,5	21,5	1/2 GAS	Rough continuous	DGG80033	*
2	37,5	21,5	1/2 GAS	Rough continuous	DGG80126	*
3	37,5	21,5	1/2 GAS	Medium continuous	DGG80127	*
4	37,5	21,5	1/2 GAS	Fine continuous	DGG80128	*
5	37	21	1/2 GAS	Flash Blue	DLG31093	*
6	37	21	1/2 GAS	Flash White	DLG31094	*
7	37	21	1/2 GAS	Flash Grey	DLG31095	*


Extra fin

POS	D	ID	H	TYPE D'ARTICLE	CODE	*
5S	37,5	21,5	1/2 GAS	5S Fine continuous	DGG80000	*

E36B8 supérieur

POS	D	ID	H	TYPE D'ARTICLE	CODE	*
1	37,5	21,5	1/2 GAS	Rough continuous	DGG79997	*
2	37,5	21,5	1/2 GAS	Rough continuous	DGG79998	*
3	37,5	21,5	1/2 GAS	Medium continuous	DGG79999	*
4	37,5	21,5	1/2 GAS	Fine continuous	DGG80378	*
5	36	20	1/2 GAS	Flash Blue	DLG31096	*
6	36	20	1/2 GAS	Flash White	DLG31097	*
7	36	20	1/2 GAS	Flash Grey	DLG31098	*

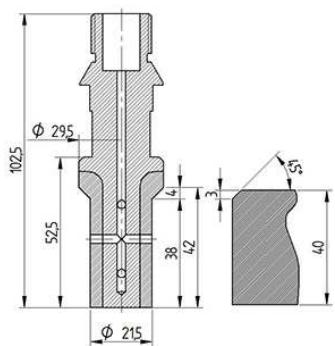


Extra fin

POS	D	ID	H	TYPE D'ARTICLE	CODE	*
5S	37,5	21,5	1/2 GAS	5S Fine continuous	DGG80129	*

E42B4 inferieur

POS	D	ID	H	TYPE D'ARTICLE	CODE	*
1	29,5	21,5	1/2 GAS	Rough continuous	DGG83875	*
2	29,5	21,5	1/2 GAS	Rough continuous	DGG83876	*
3	29,5	21,5	1/2 GAS	Medium continuous	DGG83877	*
4	29,5	21,5	1/2 GAS	Fine continuous	DGG83878	*
5	29	21	1/2 GAS	Flash Blue	DLG31633	*
6	29	21	1/2 GAS	Flash White	DLG31634	*
7	29	21	1/2 GAS	Flash Grey	DLG31635	*

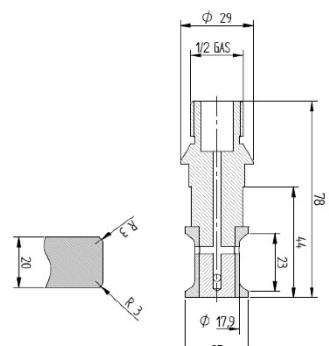


Extra fin

POS	D	ID	H	TYPE D'ARTICLE	CODE	*
5S	29,5	21,5	1/2 GAS	5S Fine continuous	DGG84064	*

T23R3

POS	D	ID	H	TYPE D'ARTICLE	CODE	*
1	20	20	1/2 GAS	Rough continuous	DGG75373	*
2	25	17,9	1/2 GAS	Rough continuous	DGG80297	*
3	25	17,9	1/2 GAS	Medium continuous	DGG80298	*
4	25	17,9	1/2 GAS	Fine continuous	DGG80299	*
5	25	18	1/2 GAS	Flash Blue	DLG30106	*
6	25	18	1/2 GAS	Flash White	DLG30107	*
7	25	18	1/2 GAS	Flash Grey	DLG30108	*

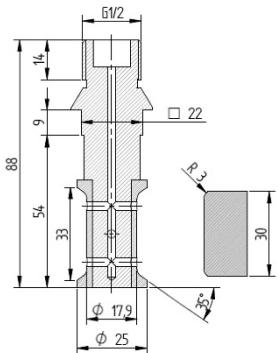


Extra fin

POS	D	ID	H	TYPE D'ARTICLE	CODE	*
5S	25	17,9	1/2 GAS	5S Fine continuous	DGG84065	*

T33R3

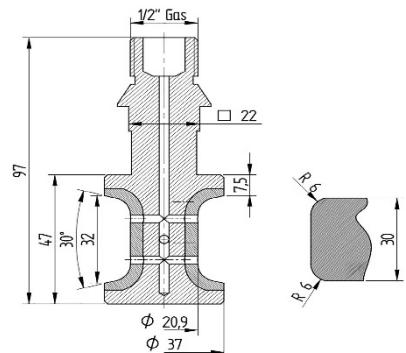
POS	D	ID	H	TYPE D'ARTICLE	CODE	*
1	20	20	1/2 GAS	Rough continuous	DGG75373	*
2	25	17,9	1/2 GAS	Rough continuous	DGG77531	*
3	25	17,9	1/2 GAS	Medium continuous	DGG77532	*
4	25	17,9	1/2 GAS	Fine continuous	DGG75459	*
5	25	18	1/2 GAS	Flash Blue	DLG30103	*
6	25	18	1/2 GAS	Flash White	DLG30104	*
7	25	18	1/2 GAS	Flash Grey	DLG30105	*


Extra fin

POS	D	ID	H	TYPE D'ARTICLE	CODE	*
5S	25	17,9	1/2 GAS	5S Fine continuous	DGG77533	*

T32 R6

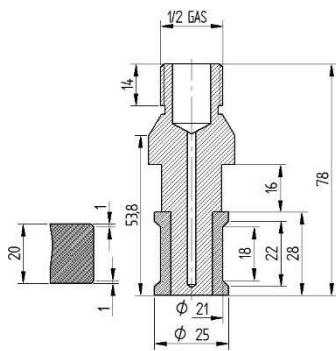
POS	D	ID	H	TYPE D'ARTICLE	CODE	*
1	37	20,9	1/2 GAS	Rough continuous	DGG83313	*
2	37	20,9	1/2 GAS	Rough continuous	DGG83314	*
3	37	20,9	1/2 GAS	Rough continuous	DGG83315	*
4	37	20,9	1/2 GAS	Fine continuous	DGG83316	*
5	37	20,9	1/2 GAS	Flash Blue	DLG31315	*
6	37	20,9	1/2 GAS	Flash White	DLG31316	*
7	37	20,9	1/2 GAS	Flash Grey	DLG31317	*


Extra fin

POS	D	ID	H	TYPE D'ARTICLE	CODE	*
5S	37	20,9	1/2 GAS	5S Fine continuous	DGG84068	*

X20 18X22

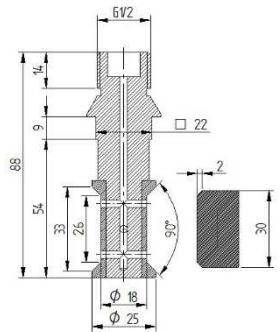
POS	D	ID	H	TYPE D'ARTICLE	CODE	*
1	25	21	1/2 GAS	Rough continuous	DGG81512	*
2	25	21	1/2 GAS	Rough continuous	DGG81513	*
3	25	21	1/2 GAS	Medium continuous	DGG81514	*
4	25	21	1/2 GAS	Fine continuous	DGG81515	*
5	25	21	1/2 GAS	Flash Blue	DLG30382	*
6	25	21	1/2 GAS	Flash White	DLG30383	*
7	25	21	1/2 GAS	Flash Grey	DLG30384	*


Extra fin

POS	D	ID	H	TYPE D'ARTICLE	CODE	*
5S	25	21	1/2 GAS	5S Fine continuous	DGG84066	*

X30 26X33

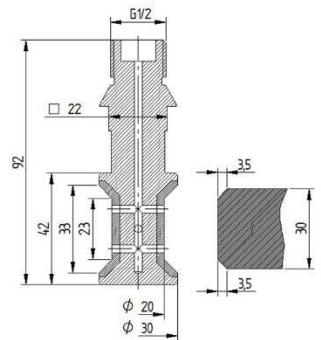
POS	D	ID	H	TYPE D'ARTICLE	CODE	*
1	20	20	1/2 GAS	Rough continuous	DGG75373	*
2	25	18	1/2 GAS	Rough continuous	DGG80519	*
3	25	18	1/2 GAS	Medium continuous	DGG80520	*
4	25	18	1/2 GAS	Fine continuous	DGG80521	*
5	25	18	1/2 GAS	Flash Blue	DLG30595	*
6	25	18	1/2 GAS	Flash White	DLG30596	*
7	25	18	1/2 GAS	Flash Grey	DLG30597	*


Extra fin

POS	D	ID	H	TYPE D'ARTICLE	CODE	*
5S	25	18	1/2 GAS	5S Fine continuous	DGG84069	*

X30 23x33

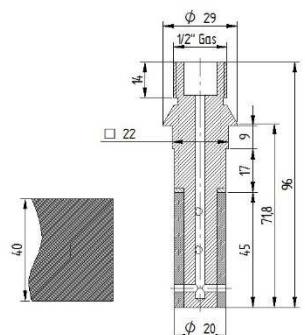
POS	D	ID	H	TYPE D'ARTICLE	CODE	*
1	30	20	1/2 GAS	Rough continuous	DGG82929	*
2	30	20	1/2 GAS	Rough continuous	DGG82930	*
3	30	20	1/2 GAS	Medium continuous	DGG82931	*
4	30	20	1/2 GAS	Fine continuous	DGG82932	*
5	29	19	1/2 GAS	Flash Blue	DLG30941	*
6	29	19	1/2 GAS	Flash White	DLG30942	*
7	29	19	1/2 GAS	Flash Grey	DLG30943	*


Extra fin

POS	D	ID	H	TYPE D'ARTICLE	CODE	*
5S	30	20	1/2 GAS	5S Fine continuous	DGG84067	*

Z45

POS	D	ID	H	TYPE D'ARTICLE	CODE	*
1	20	20	1/2 GAS	Rough continuous	DGG75373	*
2	20	20	1/2 GAS	Rough continuous	DGG75374	*
3	20	20	1/2 GAS	Medium continuous	DGG75375	*
4	20	20	1/2 GAS	Fine continuous	DGG75376	*
5	20	20	1/2 GAS	Flash Blue	DLG30292	*
6	20	20	1/2 GAS	Flash White	DLG30293	*
7	20	20	1/2 GAS	Flash Grey	DLG30294	*


Extra fin

POS	D	ID	H	TYPE D'ARTICLE	CODE	*
5S	29	20	1/2 GAS	5S Fine continuous	DGG80116	*

SMOOTHER

Position extra enlèvement lignes

TYPE D'ARTICLE	D	T	H	CODE
Resin	80	45	22	DGS83534
Resin	20	45	1/2 GAS	DGS84015

À utiliser avant les polissantes



MEULE PÉRIPHÉRIQUE POUR MARBRE

Gamme meules électrodéposée
et polissante pour marbre

Set standard

POS.1	POS.2	POS.3	POS.4
1C ELECTRODEPOT	2L ELECTRODEPOT	3P ELECTRODEPOT	ABRASIVA

Set haute qualité



POS.3	POS.4	POS.5	POS.6
DIAMANT FINE	POLISSANTE BLEU	POLISSANTE BLANCHE	POLISSANTE GRISE



Diameter 120 mm

Profils disponibles sur le catalogue



Profil ferme

SHAPE	SHAPE SPECIFICATION	SHAPE	SHAPE SPECIFICATION
	A A33 R15		B B23 R20 B33 R30
	F F33		T T23 R3
	V V22		

Parametres de travail:

Standard set

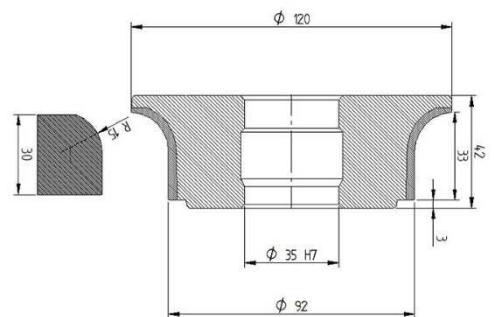
POS	D	RPM	AVANCE mm/min	ENLEVEMENT mm	POUSSÉE ADAPTATIVE
1	120	7000-8000	6000-8000	2	
2	120	7000-8000	8000-10000	0,5	
3	120	7000-8000	8000-10000	0,1	
4	120	1500	800-1200		3-5

Set haute qualité

POS	D	RPM	AVANCE mm/min	ENLEVEMENT mm
1	120	7000-8000	6000-8000	2
2	120	7000-8000	8000-10000	0,5
3	120	5500	800-1500	0,1-0,05
4	100	2700	1000-1500	0,05
5	100	2700	1000-1500	0,05
6	100	2700	1000-1500	0,05

A33

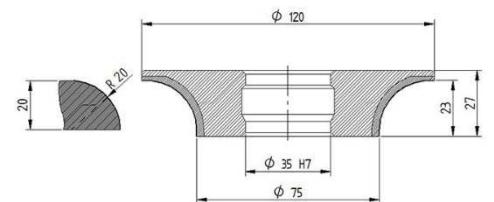
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	92	35	Rough Electroplated	DM00300
2	120	92	35	Medium Electroplated	DM00301
3	120	92	35	Fine Electroplated	DM01158
4	120	92	35	Polishing	DLG10236


Set haute qualite

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	92	35	Rough Electroplated	DM00300
2	120	92	35	Medium Electroplated	DM00301
3	120	92	35	Fine continuous	DGS71519
4	80	52	35	Flash Blue	DLG30346
5	80	52	35	Flash White	DLG30347
6	80	52	35	Flash Grey	DLG30348

B23

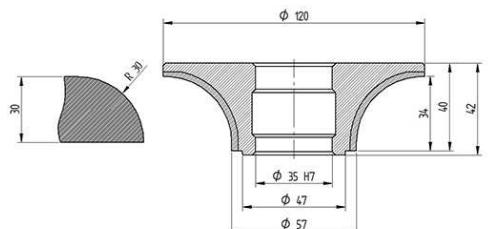
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	74,8	35	Rough Electroplated	DM00342
2	120	74,8	35	Medium Electroplated	DM00343
3	120	74,8	35	Fine Electroplated	DM01160
4	120	74,8	35	Polishing	DLG10237


Set haute qualite

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	74,8	35	Rough Electroplated	DM00342
2	120	74,8	35	Medium Electroplated	DM00343
3	120	75	35	Fine continuous	DGS70837
4	105	60	35	Flash Blue	DLG30298
5	105	60	35	Flash White	DLG30299
6	105	60	35	Flash Grey	DLG30300

B33

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	57,4	35	Rough Electroplated	DM00286
2	120	57,4	35	Medium Electroplated	DM00287
3	120	57,4	35	Fine Electroplated	DM01161
4	120	57,4	35	Polishing	DLG10150

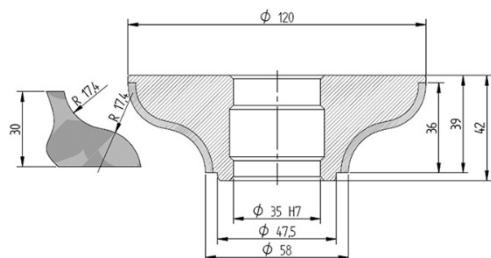


Set haute qualite

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	57,4	35	Rough Electroplated	DM00286
2	120	57,4	35	Medium Electroplated	DM00287
3	120	57	35	Fine continuous	DGS72732
4	120	60	35	Flash Blue	DLG30112 *
5	120	60	35	Flash White	DLG30113 *
6	120	60	35	Flash Grey	DLG30114 *

F33

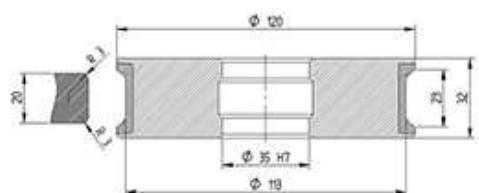
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	58	35	Rough Electroplated	DM00364
2	120	58	35	Medium Electroplated	DM00365
3	120	58	35	Fine Electroplated	DM01164
4	120	58	35	Polishing	DLG10291


Set haute qualite

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	58	35	Rough Electroplated	DM00364
2	120	58	35	Medium Electroplated	DM00365
3	120	58	35	Fine continuous	DGS70900
4	122	60	35	Flash Blue	DLG30019 *
5	122	60	35	Flash White	DLG30020 *
6	122	60	35	Flash Grey	DLG30021 *

T23 R3

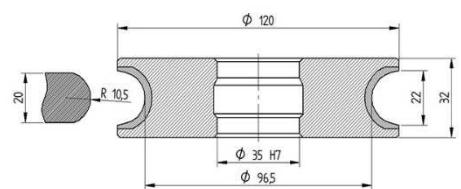
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	113	35	Rough Electroplated	DM00384
2	120	113	35	Medium Electroplated	DM00385
3	120	113	35	Fine Electroplated	DM01168
4	120	113	35	Polishing	DLG10254


Set haute qualite

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	113	35	Rough Electroplated	DM00384
2	120	113	35	Medium Electroplated	DM00385
3	120	113	35	Fine continuous	DGS70861
4	67	60	35	Flash Blue	DLG30006 *
5	67	60	35	Flash White	DLG30007 *
6	67	60	35	Flash Grey	DLG30008 *

V22

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	96,5	35	Rough Electroplated	DM00402
2	120	96,5	35	Medium Electroplated	DM00403
3	120	96,5	35	Fine Electroplated	DM01172
4	120	96,5	35	Polishing	DLG10259


Set haute qualite

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	120	96,5	35	Rough Electroplated	DM00402
2	120	96,5	35	Medium Electroplated	DM00403
3	120	96	35	Fine continuous	DGS70855
4	84	60	35	Flash Blue	DLG30340 *
5	84	60	35	Flash White	DLG30341 *
6	84	60	35	Flash Grey	DLG30342 *

DIAMUT GRINDER



Le Grinder Diamut est une machine pour la rectification des profils de toutes les meules diamant utiliser dans le façonnage du verre et de la pierre. La machine est dotée de deux moteurs électrique : un pour faire tourner la meule qui est tenu par un cône ISO 40 et l'autre moteur qui fait tourner la meule de rectification pour reprofilier la meule diamant.

La meule est composé de carborundum et est montée sur un banc oscillant à quatres axes qui permet de corriger et rectifier à la perfection avec précision les formes les plus complexes.

tout les outils retrouve leur profil initial en peu de temps. le display électronique garantit une fine précision et des

temps de rectification très court à bas coûts. Le Grinder à aussi une option de caméra digitale pour capturer l'image du profil et garantir le profil à 100%.



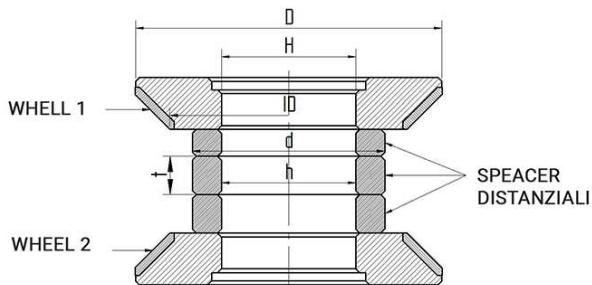
Disponible sur demande les disques pour rectifier chaque type de meule.

RECTIFICATION OUTIL

Diamut met à disposition sa professionnalité et sa précision pour effectuer un service de rectification pour chaque type d'outils. visible sur le site web pour plus d'informations DIAMUT.COM



MEULE DIAMANT POUR CHANFREINS



Meule diamant pour chanfreins

D	ID	H	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
120	102	35	5500	1800-3000	0,2	DGS70572
80	61	35	6000	1800-2500	0,2	DGS70825
80	61	22	6000	1800-2500	0,2	DGS70570
60	41	22	6000	1000-1500	0,2	DGS74611

Deux pièces nécessaire par code



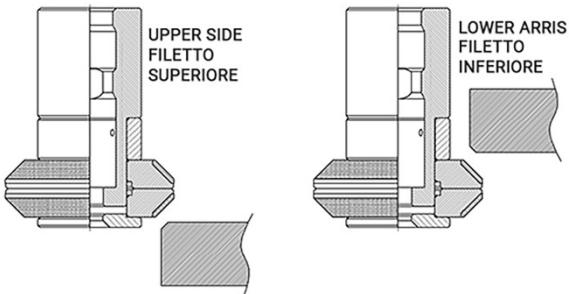
Entretoise pour meules chanfreins

d	h	t	CODE
65	35	5	DD70018
65	35	7	DD70019
65	35	10	DD70031
50	35	7+10+10	DD70000
50	35	7	DD70013
50	35	10	DD70014
35	22	7+10+10	DD70002
35	22	7	DD70074
35	22	10	DD70075



Support pour montage opposee

H	ALESAGE	L1	CODE
35	22	50	DD70043
35	22	85	DD70035
35	22	100	DD70045



PLAN DU TRAVAIL

Sequenza di lavorazione

PIANO RIBASSATO

SVUOTATURA



POS. 1-2

FINITURA DEL PIANO
E DEL BORDO



POS. 3-4

SOLO PER GRANITO
E MATERIALI SINTETICI



POS. 5-6-7

SOLO PER
GRANITO



POS. 5-6-7

LUCIDATURA
DEL BORDO

LUCIDATURA
DEL PIANO

BRILLANTATURA
DEL PIANO
(SOLO GRANITO)



POS. 8-9-10-11



POS. 8-9-10-11



POS. 12



POS. 12

Set universel pour granit matériel synthétique avec angle 60°

Set complet avec support

POS	TYPE D'ARTICLE	D	H	GRAIN	CODE
1-2	Rough segmented	85	35	D427	DRI70162
3	Rough continuous	120	35	D252	DRI70000
4	Fine continuous	120	35	D64	DRI70001
5	Arris resin wheel	110	22	500	DRI70594
6	Arris resin wheel	110	22	1000	DRI70597
7	Arris resin wheel	110	22	2000	DRI70599
8	Surface resin wheel	100	22	500	DRI70595
9	Surface resin wheel	100	22	1000	DRI70596
10	Surface resin wheel	100	22	2000	DRI70598
11	Surface resin wheel	100	22	3000	DRI70600
12	Buffer	100	22	BUFF	DRI70007

CODE	RPM	AVANCE mm/min	AUGMENTATION DE L'AXE Z	POLISSAGE ÉPICYCLOÏDAL	PROFILAGE	VIDAGE	POUSSÉE ADAPTATIVE
DRI70162	3800-4200	600-1000	3,85			Yes	
DRI70000	3500	1000	3,95			Yes	
DRI70001	3500	1000	4			Yes	
DRI70594	800	2000	4		Yes		4-5
DRI70597	800	2000	4		Yes		4-5
DRI70599	800	2000	4		Yes		4-5
DRI70595	800	2500-4000	4	Yes		Yes	4-5
DRI70596	800	2500-5000	4	Yes			4-5
DRI70598	800	2500-5000	4	Yes			4-5
DRI70600	800	2000-5000	4	Yes			4-5
DRI70007	800	2000-5000	4	Yes			4-5

Rechange meule



POS	TYPE D'ARTICLE	D	H	GRAIN	CODE
1-2	Rough segmented	85	50	D427	DRI70348
5	Arris resin wheel	110	@	500	DRI70543
6	Arris resin wheel	110	@	1000	DRI70544
7	Arris resin wheel	110	@	2000	DRI70545
8	Surface resin wheel	100	@	500	DRI70539
9	Surface resin wheel	100	@	1000	DRI70540
10	Surface resin wheel	100	@	2000	DRI70541
11	Surface resin wheel	100	@	3000	DRI70542
12	Buffer	100	@	BUFF	DRI70111

CODE	RPM	AVANCE mm/min	AUGMENTATION DE L'AXE Z	POLISSAGE ÉPICYCLOÏDAL	PROFILAGE	VIDAGE	POUSSÉE ADAPTATIVE
DRI70348	3800-4200	600-1000	3,85			Yes	
DRI70543	800	2000	4		Yes		4-5
DRI70544	800	2000	4		Yes		4-5
DRI70545	800	2000	4		Yes		4-5
DRI70539	800	2500-4000	4	Yes		Yes	4-7
DRI70540	800	2500-5000	4	Yes			4-7
DRI70541	800	2500-5000	4	Yes			4-7
DRI70542	800	2500-5000	4	Yes			4-5
DRI70111	800	2000-5000	4	Yes			4-6

Rechange support

POS	H	ALESAGE	CODE
1-2	35	50+3F	D9594
5-11	22	@	D9067
12	22	@	D9068
5-11	35	@	D9841
12	35	@	D9258



Meule avec attache magnetique

POS	TYPE D'ARTICLE	D	H	GRAIN	RPM	AVANCE mm/min	CODE
5	Arris resin wheel	110	22	500	800	2000	DRI70584
6	Arris resin wheel	110	22	1000	800	2000	DRI70585
7	Arris resin wheel	110	22	2000	800	2000	DRI70586
8	Surface resin wheel	100	22	500	800	2500-4000	DRI70580
9	Surface resin wheel	100	22	1000	800	2500-5000	DRI70581
10	Surface resin wheel	100	22	2000	800	2500-5000	DRI70582
11	Surface resin wheel	100	22	3000	800	2000-2500	DRI70583

Support meule attache magnetique

H	CODE
1/2 GAS	D9824

Set granit avec angle 60°

Set complet avec support

POS	TYPE D'ARTICLE	D	H	GRAIN	CODE
1-2	Rough segmented	85	35	D427	DRI70162
3	Rough continuous	120	35	D252	DRI70000
4	Fine continuous	120	35	D64	DRI70001
5	Arris resin wheel	125	35	400	DRI70002
6	Arris resin wheel	125	35	800	DRI70008
7	Arris resin wheel	125	35	1500	DRI70009
8	Surface resin wheel	100	22	500	DRI70011
9	Surface resin wheel	100	22	1000	DRI70012
10	Surface resin wheel	100	22	2000	DRI70013
11	Surface resin wheel	100	22	3000	DRI70014
12	Buffer	100	22	BUFF	DRI70007

CODE	RPM	AVANCE mm/min	AUGMENTATION DE L'AXE Z	POLISSAGE ÉPICYCLOÏDAL	PROFILAGE	VIDAGE	POUSSÉE ADAPTATIVE
DRI70162	3800-4200	600-1000	3,85			Yes	
DRI70000	3500	1000	3,95			Yes	
DRI70001	3500	1000	4			Yes	
DRI70002	800	2000	4		Yes		
DRI70008	800	2000	4		Yes		
DRI70009	800	2000	4		Yes		
DRI70011	800	4000	4	Yes		Yes	4-5
DRI70012	800	5000	4	Yes			4-5
DRI70013	800	5000	4	Yes			4-5
DRI70014	800	2500-5000	4	Yes			4-5
DRI70007	800	2000-5000	4	Yes			4-5

Recharge meule



POS	TYPE D'ARTICLE	D	H	GRAIN	CODE
1-2	Rough segmented	85	50	D427	DRI70348
8	Surface resin wheel	100	@	500	DRI70096
9	Surface resin wheel	100	@	1000	DRI70097
10	Surface resin wheel	100	@	2000	DRI70098
11	Surface resin wheel	100	@	3000	DRI70099
12	Buffer	100	@	BUFF	DRI70111

CODE	RPM	AVANCE mm/min	AUGMENTATION DE L'AXE Z	POLISSAGE ÉPICYCLOÏDAL	PROFILAGE	VIDAGE	POUSSÉE ADAPTATIVE
DRI70348	3800-4200	600-1000	3,85			Yes	
DRI70096	1600	10000	4	Yes		Yes	4-5
DRI70097	1600	10000	4	Yes			4-5
DRI70098	1600	10000	4	Yes			4-5
DRI70099	1600	10000	4	Yes			4-5
DRI70111	800	2000-5000	4	Yes			4-6

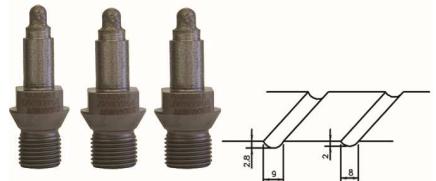
Recharge support

POS	H	ALESAGE	CODE
1-2	35	50+3F	D9594
5-11	22	@	D9067
12	22	@	D9068
5-11	35	@	D9841
12	35	@	D9258



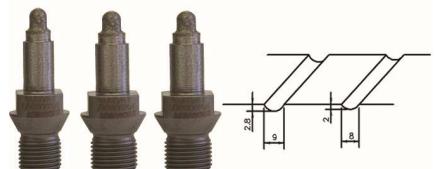
RAINURES

Fraise pour rainures cannelures
10mm attache 1/2" gas



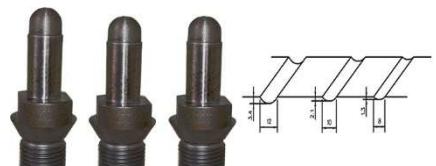
POS	D	R	H	GRAIN	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
1	10	4,3	1/2 GAS	D252	6000-6500	400-500	A profilo / To profile	DFR00664
2	10	4,8	1/2 GAS	D64	6000-6500	400-500	0,3 max	DFR00665
3	10	5	1/2 GAS	D39	6000-6500	400-500	0-0,05	DFR00666

Fraise pour rainures cannelures
12mm attache 1/2" gas



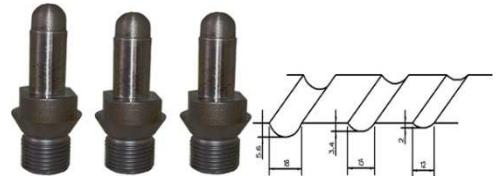
POS	D	R	H	GRAIN	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
1	12	5,3	1/2 GAS	D252	6000-6500	400-500	A profilo / To profile	DFR00959
2	12	5,8	1/2 GAS	D64	6000-6500	400-500	0,3 max	DFR00960
3	12	6	1/2 GAS	D39	6000-6500	400-500	0-0,05	DFR00961

Fraise pour rainures cannelures
14mm attache 1/2" gas



POS	D	R	H	GRAIN	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
1	14	6,3	1/2 GAS	D252	6000-6500	400-500	A profilo / To profile	DFR00629
2	14	6,8	1/2 GAS	D64	6000-6500	400-500	0,3 max	DFR00630
3	14	7	1/2 GAS	D39	6000-6500	400-500	0-0,05	DFR00670

Fraise pour rainures cannelures 20mm attache 1/2" gas



POS	D	R	H	GRAIN	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
1	20	10	1/2 GAS	D252	6000-6500	400-500	A profilo / To profile	DFR07052
2	20	10	1/2 GAS	D64	6000-6500	400-500	0,3 max	DFR07053
3	20	10	1/2 GAS	D39	6000-6500	400-500	0-0,05	DFR07054

Meules d'incisions pour rainures eggoutoirs diamètre 140mm - INTERMAC (1F1)



POS	D	TYPE D'ARTICLE	MATÉRIEL	H	T	R	GRAIN	RPM	AVANCE mm/min	CODE
1	140	Medium continuous	ENG - HGR - SGR	30+1F	10	7	D76	2300-2400	500-1000	DI04196
2	140	Polishing	HGR - SGR	30+1F	10	7	400	2000	500	DLG14648
2	140	Polishing	ENG	30+1F	10	7	1000	2000	500	DLG16711
1	140	Medium continuous	ENG - HGR - SGR	30+1F	15	10	D76	2300-2400	500-1000	DI04316
2	140	Polishing	HGR - SGR	30+1F	15	10	400	2000	500	DLG15089
2	140	Polishing	ENG	30+1F	15	10	1000	2000	500	DLG18451

Utilisable pour agrégat attache magnétique

Meules d'incisions pour rainures eggoutoirs diamètre 150mm - BIMATECH (1F1)



POS	D	TYPE D'ARTICLE	MATÉRIEL	H	T	R	GRAIN	RPM	AVANCE mm/min	CODE
1	150	Medium continuous	ENG - HGR - SGR	22+3F	10	7	D76	2300-2400	500-1000	DI04306
2	140	Polishing	HGR - SGR	22+3F	10	7	400	2000	500	DLG14981

Meules d'incisions pour rainures eggoutoirs diamètre 180mm - BIMATECH (1F1)



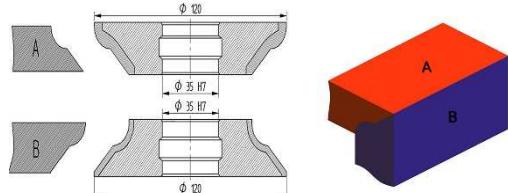
POS	D	TYPE D'ARTICLE	MATÉRIEL	H	T	R	GRAIN	RPM	AVANCE mm/min	CODE
1	180	Medium continuous	ENG - HGR - SGR	22+3F	10	7	D76	2300-2400	500-1000	DI04307
2	180	Polishing	HGR - SGR	22+3F	10	7	400	2000	500	DLG14996
	180		HGR - SGR	30+4F	4					DDSG00099
	180		HGR - SGR	30+4F	4					DDSG00102
	180		HGR - SGR	30+4F	4					DDSG00099
	180		HGR - SGR	30+4F	4					DDSG00102

Diamètre 180 pour coupe en forme

MATÉRIEL	D	T	H	Z	V	X	TÔLE	MACHINE / CODE AGRÉGAT	CODE
ENG - HGR - SGR	180	10	22+3F						DI04307
HGR - SGR	180	10	22+3F						DLG14996
HGR - SGR	180	4	30+4F	16	15	12	Normal / Standard	Master 22-23-43 - 33.3-38.3-45.3 / P6314P0027 Master 35-45-55-65-33.5-38.5-45.5 / P6314P0045	DDSG00099
HGR - SGR	180	4	30+4F	16	30	12	Normal / Standard	Master 22-33-43-53-63-33.3-38.3-45.3 / P6314P0015 Master 35-45-55-65-JET-PRO-33.5-38.5-45.5 / P6314P0045	DDSG00102
HGR - SGR	180	4	30+4F	16	15	12	Normal / Standard	Master 22-23-43 - 33.3-38.3-45.3 / P6314P0027 Master 35-45-55-65-33.5-38.5-45.5 / P6314P0045	DDSG00099
HGR - SGR	180	4	30+4F	16	30	12	Normal / Standard	Master 22-33-43-53-63-33.3-38.3-45.3 / P6314P0015 Master 35-45-55-65-JET-PRO-33.5-38.5-45.5 / P6314P0045	DDSG00102

V (Tile)

20 mm

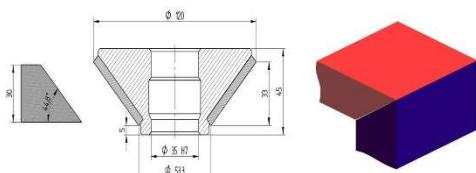


POS	TILE TYPE	D	H	TYPE D'ARTICLE	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
1	A	120	35	Rough segmented	5500	2500-3000	2	DGS81921
2		120	35	Medium segmented	6000	3000-4500	0,4	DGS81922
1	B	120	35	Rough segmented	5500	2500-3000	2	DGS81923
2		120	35	Medium segmented	6000	3000-4500	0,4	DGS81924

30 mm

POS	TILE TYPE	D	H	TYPE D'ARTICLE	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
1	A	120	35	Rough segmented	5500	2500-3000	2	DGS81941
2		120	35	Medium segmented	6000	3000-4500	0,4	DGS81942
1	B	120	35	Rough segmented	5500	2500-3000	2	DGS81943
2		120	35	Medium segmented	6000	3000-4500	0,4	DGS81944

Mitre 45



POS	D	H	TYPE D'ARTICLE	RPM	AVANCE mm/min	CODE
1	120	35	Rough segmented	5000	1000-4000	DGS81335
2	120	35	Medium segmented	5000	1000-4000	DGS81336
3	120	35	Fine segmented	5000	1000-4000	DGS81879

MEULE D'ÉBAUCHE

Meule d'ébauche pour gros enlèvement granit et synthétique



D	H	T	MATÉRIEL	GRAIN	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
56	20	30	ENG - HGR - SGR	D602	4500-5000	200-500	4-6	DRI70643
56	14	30	ENG - HGR - SGR	D602	4500-5000	200-500	4-6	DRI79275
92	50	30	ENG - HGR - SGR	D602	4500-5000	200-500	4-6	DRI70605
92	50+4F(BAVELLONI)	30	ENG - HGR - SGR	D602	4500-5000	200-500	4-6	DRI70649
150	50	30	ENG - HGR - SGR	D602	3000-4500	200-500	4-6	DRI70644

Meule d'ébauche secteur pour granit et synthétique



Avec sur la partie supérieure et inférieure

CODE	RPM	AVANCE mm/min	ENLEVEMENT mm
DRI70536	4500-5000	500-700	2-3
DRI70636	4500-5000	500-700	2-3
DRI70390	4500-5000	500-700	2-3
DRI70235	4500-5000	500-700	2-3
DRI70348	3800-4200	600-1000	2-3
DRI70407	3800-4200	600-1000	2-3
DRI70406	3800-4200	600-1000	2-3
DRI70405	3800-4200	600-1000	2-3
DRI70522	3800-4200	600-1000	2-3
DRI70688	3800-4200	600-1000	2-3

Avec sur la partie supérieure et inférieure

Meule d'ébauche Viper pour granit et synthétique

D	H	T	Z	MATÉRIEL	GRAIN	CODE
90	50	30	16	ENG - HGR - SGR	D427	DRI70434
90	50+4F(BAVELLONI)	30	16	ENG - HGR - SGR	D427	DRI70504



CODE	RPM	AVANCE mm/min	ENLEVEMENT mm
DRI70434	3800-4200	600-1200	2-3
DRI70504	3800-4200	600-1200	2-3

Meule d'ébauche secteur pour granit tendre et pierre abrasive

D	H	T	Z	MATÉRIEL	GRAIN	CODE
85	50	20	20	ENG - SGR	D301	DRI70482
85	50	20	20	ENG - SGR	D427	DRI70475
150	50	20	35	ENG - SGR	D427	DRI70652



CODE	RPM	AVANCE mm/min	ENLEVEMENT mm
DRI70482	4500	600	4,3 max
DRI70475	3800-4200	600-1000	2-3
DRI70652	3000-4500	600-1200	2-3



Meule d'ébauche pour gros enlèvement marbre

D	H	T	MATÉRIEL	GRAIN	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
56	20	30	M	D427	4500-5000	200-500	4-6	DRI79272
92	50	30	M	D427	4500-5000	200-500	4-6	DRI79271

Meule d'ébauche electrodépot marbre



D	H	T	MATÉRIEL	GRAIN	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
50	10	20	M	D602	4500-5500	400-600	2-4	DRI70227
85	50	20	M	D602	4000-5000	500-700	2-4	DRI70055
85	50	30	M	D602	4000-5000	500-700	2-4	DRI70494
150	50	20	M	D602	3000-4500	600-1200	2-4	DRI70645

Extensions pour meules à décaissé Attache 1/2" gas



L	L1	ALESAGE	H	D MEULE	CODE
75	50	1/2 GAS	8	40	D12759
165	135	1/2 GAS	8	40	D11010
59	44	1/2 GAS	10	50	D9684
59	44	1/2 GAS	14+3F	56	D12893
59	44	1/2 GAS	20	50-56	D9528
55	40	1/2 GAS	50	85-90-92-150	D10576
55	55	1/2 GAS	50/50+4F (BAV)	85-90-92-150	D9788

Fixation de potence cône ISO 40

L	L1	ALESAGE	H	D MEULE	CODE
149	127	50+6F ISO 40	8	40	D11011
200	178	50+6F ISO 40	10	50	D10105
200	178	50+6F ISO 40	20	50-56	D10028
227	205	50+6F ISO 40	20	50-56	D10031
120	120	50+6F ISO 40	50/50+4F	85-90-92-150-1/2 GAS	D9697
135	135	50+6F ISO 40	50/50+4F	85-90-92-150-1/2 GAS	D10199
150	150	50+6F ISO 40	50/50+4F	85-90-92-150-1/2 GAS	D6953
250	250	50+6F ISO 40	50/50+4F	85-90-92-150-1/2 GAS	D12635

Fixation de potence cône ISO 40 avec traitement anti corrosion

L	L1	ALESAGE	H	D MEULE	CODE
100	100	50+6F ISO 40	50/50+4F	85-90-92-150-1/2 GAS	D9286
170	170	50+6F ISO 40	50/50+4F	85-90-92-150-1/2 GAS	D9180
200	200	50+6F ISO 40	50/50+4F	85-90-92-150-1/2 GAS	D9224
225	225	50+6F ISO 40	50/50+4F	85-90-92-150-1/2 GAS	D9092
300	300	50+6F ISO 40	50/50+4F	85-90-92-150-1/2 GAS	D10124
400	400	50+6F ISO 40	50/50+4F	85-90-92-150-1/2 GAS	D10194

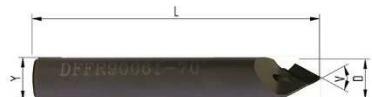
Fixation de potence cône ISO 50 pour meule de diamant avec attache fraise foret 1/2"

L	L1	ALESAGE	H	D MEULE	CODE
150	150	50+6F ISO 50	50	85-90-92-150	D12104
170	170	50+6F ISO 50	50	85-90-92-150	D12623
200	200	50+6F ISO 50	50	85-90-92-150	D12115
250	250	50+6F ISO 50	50	85-90-92-150	D12105
300	300	50+6F ISO 50	50	85-90-92-150	D12044
350	350	50+6F ISO 50	50	85-90-92-150	D12622
430	430	50+6F ISO 50	50	85-90-92-150	D12045
450	450	50+6F ISO 50	50	85-90-92-150	D12106



OUTILS DE DESSIN

Pointe a dessin PCD



V	Y	D	L	MATÉRIEL	ROTATION DROIT / ROTATION GAUCHE	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
30	10	10	55	M	DX	7000-8000	300-500	2-3	DFFR00776
60	10	10	55	M	DX	7000-8000	300-500	2-3	DFFR00568
90	10	10	55	M	DX	7000-8000	300-500	2-3	DFFR00606

Outils de dessin en PCD



V	Y	D	L	MATÉRIEL	ROTATION DROIT / ROTATION GAUCHE	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
35	10	10	63	HGR - SGR	DX	7000-8000	500	2	DFFR90192
60	10	10	63	HGR - SGR	DX	7000-8000	500	2	DFFR90354
70	10	10	63	HGR - SGR	DX	7000-8000	500	2	DFFR90061
90	10	10	63	HGR - SGR	DX	7000-8000	500	2	DFFR90027
105	10	10	63	HGR - SGR	DX	7000-8000	500	2	DFFR90237
120	10	10	63	HGR - SGR	DX	7000-8000	500	2	DFFR00103

Support

H	ALESAGE	CODE
1/2 GAS	10	DFFR00636
1/2 GAS	6-8-10	DFFR00729

Suppor attache 1/2 gas pour pointe d'écritureto attacco 1/2" GAS per punte da scrittura



Outils de gravure en PCD

V	Y	D	L	MATÉRIEL	ROTATION DROIT / ROTATION GAUCHE	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
70	10	10	55	HGR - SGR	SX	7000-8000	500	2	DFFR90728
90	10	10	55	HGR - SGR	SX	7000-8000	500	2	DFFR90727

Support

H	ALESAGE	CODE
1/2 GAS	10	DFR02885

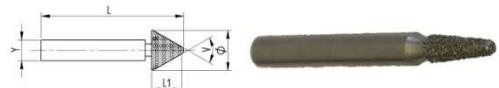
Support attache 1/2" gas pour pointe d'écriture SX



OUTILS POUR INCISION ET ÉCRITURE

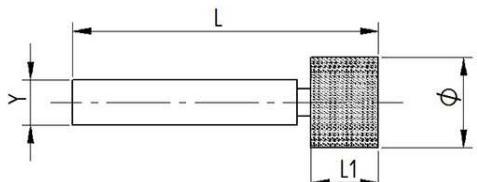
Pointe à gravure sur marbre - diamant électrodeposité

Conique



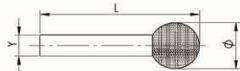
D	V	Y	L	L1	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
5	14	6	60	15	7000-8000	300-500	2-3	DFFR00666
9	14	6	60	36	7000-8000	300-500	2-3	DFFR00667
10	30	6	60	20	7000-8000	300-500	2-3	DFFR90209
6	60	6	60	5,2	7000-8000	300-500	2-3	DFFR00694
10	60	6	60	8,5	7000-8000	300-500	2-3	DFFR00695

Cylindrique



D	Y	L	L1	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
3	6	60	12	7000-8000	300-500	2-3	DFFR00023
4	6	60	12	7000-8000	300-500	2-3	DFFR00713
6	6	60	12	7000-8000	300-500	2-3	DFFR00692
10	6	60	12	7000-8000	300-500	2-3	DFFR00693

Sphérique



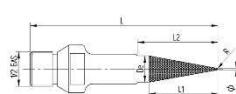
D	Y	L	RPM	AVANCE mm/min	ENLÉVEMENT mm	CODE
6	6	60	7000-8000	300-500	2-3	DFFR00664
10	6	60	7000-8000	300-500	2-3	DFFR00665
16	6	60	7000-8000	300-500	2-3	DFFR00013

Supports

H	ALESAGE	CODE
1/2 GAS	6-8-10	DFFR00729
1/2 GAS	6	DFR00590

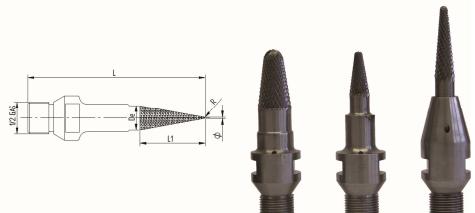


Outils de gravure en PCD pour granit



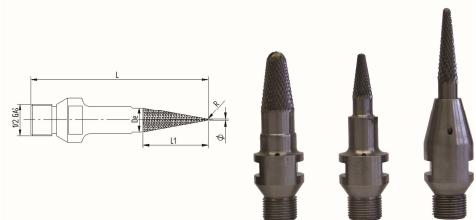
D	DE	R	L	L1	L2	RPM	AVANCE mm/min	ENLEVEMENT mm	CODICE
8	11	4	110	15	60	8000-10000	500-700	5 max	DFFR90721
5	8	2,5	110	15	60	8000-10000	500-700	2	DFFR90722

Pointe à gravure conique PCD pour marbre tendre



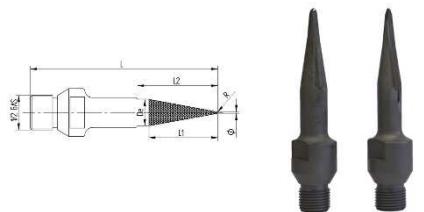
D	DE	R	L	L1	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
11	20	5,5	72	40	8000-10000	500-700	5 max	DFFR00615
6	18	3	68	28	8000-10000	500-700	2	DFFR00616
5	12	2,5	64	50	8000-10000	500-700	2	DFFR90193

Pointe à gravure conique PCD pour marbre dur



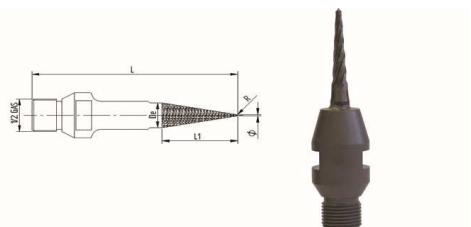
D	DE	R	L	L1	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
11	20	5,5	72	40	8000-10000	500-700	5 max	DFFR00617
6	18	3	68	28	8000-10000	500-700	2	DFFR00618
5	12	2,5	64	50	8000-10000	500-700	2	DFFR90194

Pointe à gravure conique PCD avec deux tranchants pour marbre



D	DE	R	L	L1	L2	RPM	AVANCE mm/min	ENLEVEMENT mm	CODICE
8	24	4	130	50	80	8000-10000	800-1000	5 max	DFFR00004
5	18	2,5	130	50	80	8000-10000	1500-2000	2	DFFR00003
3	10	1,5	115	30	65	8000-10000	1000-1500	1	DFFR90718
3	15	1,5	130	50	80	8000-10000	1000-1500	1	DFFR90019
3	15	1,5	130	50	80	8000-10000	1000-1500	1	DFFR90726
3	28	1,5	167	30	110	8000-10000	1000-1500	1	DFFR90724

Pointe à gravure conique PCD spirale pour marbre



D	DE	R	L	L1	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
5	12	2,5	50	50	8000-10000	500-700	2	DFFR90719
3	10	1,5	50	50	8000-10000	500-700	1	DFFR90720

OUTILS POUR BISEAUX



Boisseaux V0 - Intermac

POS	D	H	TYPE D'ARTICLE	GRAIN	RPM	AVANCE mm/min	ENLEVEMENT mm	POUSSÉE ADAPTATIVE	CODE
1	150	22	Rough segmented	D427	3500	500-650	2,5max		DTB00066
1	150	22	Rough segmented	D181	5000	700			DTB00099
3	150	22	Resin	D91	3500	1000-1100	0,2		DTB00316
4	150	22	Resin	D54	3500	1000	0,1		DTB00317
5	150	22	Resin	600	3500	800	0,1		DTB00318
6	150	22	Resin	800	3500	500	0,1		DTB00319
7	150	22	Resin	1000	3500	500	0,1		DTB00320
8	150	22	Resin	2000	3500	500	0,1		DTB00321
9	150	22	Resin	3000	3500	500	0,05		DTB00322
10	150	22	Buffer	BUFF	1200	500		3-8	DLG17638

Pos.1 faire plusieurs passages pour gros enlèvement

Boisseaux V3 - Intermac

POS	D	H	TYPE D'ARTICLE	GRAIN	RPM	AVANCE mm/min	ENLEVEMENT mm	POUSSÉE ADAPTATIVE	CODE
1	150	22	Rough segmented	D427	3500	500-650	2,5max		DTB00066
1	150	22	Rough segmented	D181	5000	700			DTB00099
3	150	22	Resin	D91	3500	1000-1100	0,2		DTB00332
4	150	22	Resin	D54	3500	1000	0,1		DTB00333
5	150	22	Resin	600	3500	800	0,1		DTB00334
6	150	22	Resin	800	3500	500	0,1		DTB00335
7	150	22	Resin	1000	3500	500	0,1		DTB00336
8	150	22	Resin	2000	3500	500	0,1		DTB00337
9	150	22	Resin	3000	3500	500	0,1		DTB00338
10	150	22	Buffer	BUFF	1000-1500	500		10-15	DLG13993

Pos.1 faire plusieurs passages pour gros enlèvement

Boisseaux V7 - diamètre 100 - Intermac

POS	D	H	TYPE D'ARTICLE	GRAIN	RPM	AVANCE mm/min	ENLEVEMENT mm	POUSSÉE ADAPTATIVE	CODE
1	100	22 +4 F	Diamond wheel	D427	5000	500-650	2max		DTB00198
2	100	22 +4 F	Diamond wheel	D181	5000	1200	0,35		DTB00199
3	100	22 +4 F	Resin	D91	5000	800	0,2		DTB00309
4	100	22 +4 F	Resin	D54	5000	800	0,1		DTB00310
5	100	22 +4 F	Resin	600	5000	600	0,1		DTB00311
6	100	22 +4 F	Resin	800	5000	500	0,1		DTB00312
7	100	22 +4 F	Resin	1000	5000	500	0,1		DTB00313
8	100	22 +4 F	Resin	2000	5000	500	0,1		DTB00314
9	100	22 +4 F	Resin	3000	5000	500	0,05		DTB00315
8	100	22	Surface resin wheel	500	800	4000		4-5	DRI70011

Pos.1 faire plusieurs passages pour gros enlèvement

Ébauche biseau 27°

POS	D	H	OUVERTURE DE LA GORGE	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
1	150	35+M12	30	4000-5000	500-850	A profilo/ To profile	DGS83828
2	150	35+M12	30	4000-5000	500-1000	1 max	DGS83829



Pos.1 périphérique à utiliser à la place de la position 1 boisseaux

MEULE POUR FUNÉRAIR



Rouleau L170 - ISO40 Intermac

POS	TYPE D'ARTICLE	COULEUR	GRAIN	D	H	L	CODE
1	Rough segmented	Nero	D427	80	ISO 40	180	DGS84088
2	Rough segmented	Rosso	D64	80	ISO 40	180	DGS84089
3	Fine continuous		D46	80	ISO 40	180	DGS84090
4	Fine continuous		800	80	ISO 40	180	DGS84091
5	Polishing		1000	80	ISO 40	170	DLG18467
6	Polishing		2000	80	ISO 40	170	DLG18468
7	Polishing		3000	80	ISO 40	170	DLG18469
8	Buffer		BUFF	80	ISO 40	170	DLG18470

CODE	RPM	AVANCE mm/min	ENLEVEMENT mm	POUSSÉE ADAPTATIVE	NOMBRE DE PAS
DGS84088	4000	550-600	0,45-0,6		1
DGS84089	4000	600	0,3		1
DGS84090	4000	800	0,075		1
DGS84091	3500	800	0-0,075		2
DLG18467	1200	500		3	1
DLG18468	1200	550		4	2
DLG18469	1200	650		4	1
DLG18470	1200	500		4	1

A utiliser avec oscillation

Pos.4 et 6 deuxième passage avec enlèvement 0mm e retour avec oscillation

Recharge meule

POS	TYPE D'ARTICLE	COULEUR	GRAIN	D	H	L	CODE
1	Rough segmented	Black	D427	80	35	180	DGS83868
2	Medium segmented	Rosso	D64	80	35	180	DGS83869
3	Fine continuous		D46	80	35	180	DGS83953
4	Fine continuous		800	80	35	180	DGS83870
5	Polishing		1000	80	35	170	DLG18459
6	Polishing		2000	80	35	170	DLG18460
7	Polishing		3000	80	35	170	DLG18461
8	Polishing		BUFF	80	35	170	DLG18462

Supports

POS	SPINDLE	L1	ALESAGE	CODE
1-8	ISO40	178	35	D12861
1-8	ISO50	178	35	D12862

Rouleau L65

POS	TYPE D'ARTICLE	COULEUR	GRAIN	D	H	L	CODE
1	Rough segmented	Black	D427	80	35	65	DGS76012
2	Rough continuous	Red	D126	80	35	65	DGS76013
3	Medium continuous		D64	80	35	65	DGS76014
4	Fine continuous		800	80	ISO40	65	DGS84087
5	Polishing		1000	80	35	70	DLG18463
6	Polishing		2000	80	35	70	DLG18464
7	Polishing		3000	80	35	70	DLG18465
8	Polishing		BUFF	80	35	70	DLG18466

Pos. 4 ISO40 Intermac

Recharge meule

POS	TYPE D'ARTICLE	COULEUR	GRAIN	D	H	L	CODE
4	Fine continuous		800	80	35	65	DGS76015

Supports

POS	SPINDLE	L1	ALESAGE	CODE
A	ISO 40	47	35	P6390P0041

OUTILS POUR USINAGE INTÉRIEUR DE CUVE

Pour granit avec cône de potence ISO 40

POS	D	R	L	L1	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
1	50	20	160	50	4500-4800	600-1000	1-4	DLM70061
2	50	20	160	50	4500-4800	600-1000	1-4	DLM70062
1	80	25	225	50	4500-4800	600-1000	1-4	DLM70035
2	80	25	225	50	4500-4800	600-1000	1-4	DLM70036
3	80	25	225	50	4500-4800	600-1000	1-4	DLM70037



Pour granit avec cône 1/2"

POS	D	R	L	L1	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
1	85	20	90	50	4500-4800	600-1000	1-4	DLM70141

Pour marbre - tête diamantée dépôt
electrolytique

POS	D	R	L	L1	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
1	85	20	60	60	5000-6000	600-1000	1-4	DLM70018
2	85	20	60	60	5000-6000	600-1000	1-4	DLM70019
3	85	20	60	60	5000-6000	600-1000	1-4	DLM70020

Rallonge iso40 pour tête dépôt electrolytique marbre avec traitement
niploy

L	L1	ALESAGE	H	D MEULE	CODE
100	100	50+6F ISO 40	50/50+4F	85-90-92-150-1/2 GAS	D9286
170	170	50+6F ISO 40	50/50+4F	85-90-92-150-1/2 GAS	D9180
200	200	50+6F ISO 40	50/50+4F	85-90-92-150-1/2 GAS	D9224
225	225	50+6F ISO 40	50/50+4F	85-90-92-150-1/2 GAS	D9092
300	300	50+6F ISO 40	50/50+4F	85-90-92-150-1/2 GAS	D10124
400	400	50+6F ISO 40	50/50+4F	85-90-92-150-1/2 GAS	D10194

OUTILS POUR POLISSAGE DE LA SUPERFICIE - CNC

Diamètre 250 mm pour surfaces plates granit et matériaux synthétiques



TYPE D'ARTICLE	GRAIN	D	H	MATÉRIEL	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
Rough segmented	D427	150	50	ENG - SGR	3000-4500	600-1200	2-3	DRI70652

Support

H	CODE
35	D9594

Multi usage (granit et synthétique)

TYPE D'ARTICLE	GRAIN	D	H	MATÉRIEL	CODE
Surface resin wheel	200	100	@	ENG - HGR - SGR	DRI70554
Surface resin wheel	500	100	@	ENG - HGR - SGR	DRI70539
Surface resin wheel	1000	100	@	ENG - HGR - SGR	DRI70540
Surface resin wheel	2000	100	@	ENG - HGR - SGR	DRI70541
Surface resin wheel	3000	100	@	ENG - HGR - SGR	DRI70542
Buffer	BUFF	100	@	HGR - SGR	DRI70111



Pour 2/3/4/5/6/7 il est nécessaire 3 quantités, le Conseil utilisation épicycloïdale

indiqué est pour 1 pièce

Seulement pour granit

TYPE D'ARTICLE	GRAIN	D	H	MATÉRIEL	CODE
Surface resin wheel	200	100	@	HGR - SGR	DRI70130
Surface resin wheel	500	100	@	HGR - SGR	DRI70096
Surface resin wheel	1000	100	@	HGR - SGR	DRI70097
Surface resin wheel	2000	100	@	HGR - SGR	DRI70098
Surface resin wheel	3000	100	@	HGR - SGR	DRI70099
Buffer	BUFF	100	@	HGR - SGR	DRI70111



Pour 2/3/4/5/6/7 il est nécessaire 3 quantités, le

indiqué est pour 1 pièce

Support

H	CODE
35	D12075

OUTILS POUR POLISSAGE DE LA SUPERFICIE - CNC



Diamètre de 150 mm pour des surfaces inclinées - granit et matériaux synthétiques

POS	TYPE D'ARTICLE	GRAIN	D	H	RPM	AVANCE mm/min	POUSSÉE ADAPTATIVE	CODE
1	Rough segmented	D602	92	50	4500-5000	200-500		DRI70605
2	Resin	100	150	@	800-1000	4000-5000	5-7	DRI70681
3	Resin	200	150	@	800-1000	4000-5000	5-7	DRI70682
4	Resin	500	150	@	800-1000	4000-5000	5-7	DRI70683
5	Resin	1000	150	@	800-1000	4000-5000	5-7	DRI70684
6	Resin	2000	150	@	800-1000	4000-5000	5-7	DRI70685
7	Resin	3000	150	@	800-1000	4000-5000	5-7	DRI70686
8	Resin	BUFF	150	@	800-1000	4000-5000	5-7	DRI70687

Pos 2-8 utiliser comme epicicloïdale

Supports

POS	H	CODE
Mat. inox -> Molla scasso / stubbing wheel	35	D9594
2-8	35	D9666

OUTILS À VIEILLIR

Brosse à vieillir pour la superficie diamètre 130

POS	GRAIN	H	RPM	AVANCE mm/min	SÉQUENCE RECOMMANDÉE	CODE
1	Metal	@	4000	1000	Yes	DLG16538
2	46	@	4000	1000	Yes	DLG15000
3	60	@	4000	1000		DLG15001
4	80	@	4000	1000		DLG15002
5	120	@	4000	1000	Yes	DLG15003
6	240	@	4000	1000		DLG15004
7	320	@	4000	1000	Yes	DLG15005
8	500	@	4000	1000	Yes	DLG15006



Support pour brosse

H	CODE
35	D9666

Brosse à vieillir pour la superficie diamètre 100

POS	GRAIN	H	RPM	AVANCE mm/min	SÉQUENCE RECOMMANDÉE	CODE
1	Metal	@	4000	1000	Yes	DLG16537
2	46	@	4000	1000	Yes	DLG15010
3	60	@	4000	1000		DLG15011
4	80	@	4000	1000		DLG15012
5	120	@	4000	1000	Yes	DLG15013
6	240	@	4000	1000		DLG15014
7	320	@	4000	1000	Yes	DLG15015
8	500	@	4000	1000	Yes	DLG15016



Support pour brosse

H	CODE
22	D9665
35	D9755

Brosse à vieillir le chant diamètre 150

POS	GRAIN	H	RPM	AVANCE mm/min	SÉQUENCE RECCOMANDÉE	CODE
1	46	22	800	800	Yes	DLG15035
2	120	22	800	800	Yes	DLG15036
3	240	22	800	800		DLG15037



OUTILS POUR POLISSAGE DES INTÉRIEURS DE CUVE SUR CNC

Pour agrégat Intermac



Granit et synthétique

POS	TYPE D'ARTICLE	GRAIN	D	H	CODE
1	Rough segmented	D107	160	70	DRI70509
2	Medium segmented	D76	160	70	DRI70566
3	Polishing	500	150	@	DRI79218
4	Polishing	1000	150	@	DRI79219
5	Polishing	2000	150	@	DRI79220
6	Polishing	3000	150	@	DRI79221

CODE	RPM	AVANCE mm/min	ENLEVEMENT mm	POUSSÉE ADAPTATIVE	CONSOMMATION STATISTIQUE
DRI70509	3500-4000	600	0,7		
DRI70566	3500-4000	600	0,3		
DRI79218	800	600		5-7	50
DRI79219	800	600		5-7	50
DRI79220	800	600		5-7	50
DRI79221	800	600		5-7	50

Process polissoire à champs

MEULE PRÉDÉCOUPE



MEULE GÉNÉRATRICE



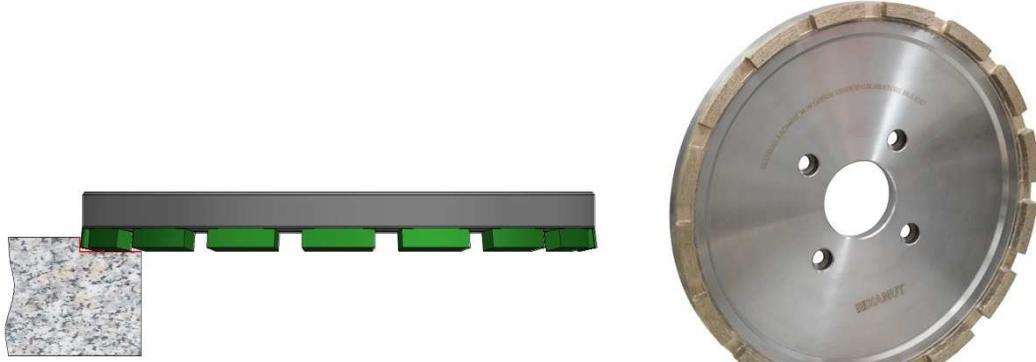
RAINURES



DISQUE



MEULE CALIBRAGE



MEULE COMBINÉE



Comandulli

TYPE D'OUTIL	MACHINE	D	T	H	V	R	MATÉRIEL	CODE
Calibrating Wheel	EDILUX - SYNTHESIS - OMEGA 60/100 - LUX LINE	260	18	50+4F			ENG - HGR - SGR	DLC00048
Calibrating Wheel	MUSA - PENTA - SPIRA - OPTIMA - ALMA	190	27	50+4F			ENG - HGR - SGR	DLC00045
Pre-Cutting Wheel	SYNTHESIS - OMEGA 60/100 - ALMA	155	45	50+4F	60		ENG - HGR - SGR	DLC00012
Bevel cup wheel	EDILUX	100	47	M30	60		ENG - HGR - SGR	DLC00093
Generating Wheel	SYNTHESIS - OMEGA 60/100 - ALMA	130	53	M30	60		ENG - HGR - SGR	DLC00013
Generating Wheel	NEW SYSTEM 180 SPEEDY SYSTEM - ATHENA SYSTEM PLUS	120	20	40+4F	90		ENG - HGR - SGR	DLC00043
Generating Wheel	NEW SYSTEM 180 SPEEDY SYSTEM - ATHENA SYSTEM PLUS	150	20	40+4F		CONV. R10	ENG - HGR - SGR	DLC00063
Generating Wheel	NEW SYSTEM 180 SPEEDY SYSTEM	120	44	M24	90		ENG - HGR - SGR	DLC00044
Generating Wheel	SYSTEM 180	120	47	M18	90		ENG - HGR - SGR	DLC00032
Drain Groove	OMEGA 60/100 - SYNTHESIS PNC - EDILUX - ALMA - MUSA	260	8	50+4F+4F			ENG - HGR - SGR	DLC00038
Blade	OMEGA 60/100 - SYNTHESIS PNC - EDILUX - ALMA - MUSA	260	3	50+4F+4F			ENG - HGR - SGR	DLC00033

Montresor

TYPE D'OUTIL	MACHINE	D	T	H	V	MATÉRIEL	ROTATION DROITE / ROTATION GAUCHE	NOTE	CODE
Calibrating Wheel	LOLA - LUNA - LARA	250	20	50+4F		ENG - HGR - SGR	DX		DLC00050
Calibrating Wheel	LOLA - LUNA - LARA	250	20	50+4F		ENG - HGR - SGR	SX		DLC00055
Calibrating Wheel	VELA - LARA	200	22	50		ENG - HGR - SGR	DX	Lara Models > 1982	DLC00056
Calibrating Wheel	VELA - LARA	200	22	50		ENG - HGR - SGR	SX	Lara Models > 1982	DLC00057
Calibrating Wheel	VELA - LARA	200	22	50+4F		M	DX	Lara Models > 1982	DLC00104
Calibrating Wheel	VELA - LARA	200	22	50+4F		M	SX	Lara Models > 1982	DLC00105
Calibrating Wheel	LARA - UNICA	300	20	50+4F		ENG - HGR - SGR	DX	Lara Models < 1982	DLC00058
Calibrating Wheel	UNICA	300	20	50+4F		ENG - HGR - SGR	SX		DLC00059
Pre-Cutting Wheel	LUNA - LARA	130	68	M30	60	ENG - HGR - SGR		No internal works	DLC00039
Pre-Cutting Wheel	LUNA - LARA	130	68	M30	60	ENG - HGR - SGR		Internal works	DLC00040
Pre-Cutting Wheel	LUNA	150	68	M30	60	ENG - HGR - SGR		No internal works	DLC00103
Pre-Cutting Wheel	UNICA	150	74	M30	60	ENG - HGR - SGR			DLC00062
Bevel cup wheel	LOLA - LUNA - VELA - FASTER	130	40	M30	20	ENG - HGR - SGR			DLC00094
Bevel cup wheel	LOLA - LUNA - VELA - FASTER	130	40	M30	20	ABR			DLC00264
Bevel cup wheel	VELA	130	20	125+3F	35	ENG - HGR - SGR			DLC00107
Bevel cup wheel	VELA	87	25,5	71		ENG - HGR - SGR			DLC00119
Generating Wheel	LUNA	155	60	M30	60	ENG - HGR - SGR		Doppia grana/Double grit	DLC00102
Generating Wheel	LARA	130	57	M30	60	ENG - HGR - SGR		POS.1	DLC00060
Generating Wheel	LARA	130	57	M30	60	ENG - HGR - SGR		POS.2	DLC00061
Generating Wheel	LOLA	150	55	M30 D36,8		ENG - HGR - SGR		Gr. D301	DLC00108
Generating Wheel	LOLA	150	55	M30 D36,8		ENG - HGR - SGR		Gr. D181	DLC00109
Generating Wheel	LOLA	150	55	M30 D36,8		ENG - HGR - SGR		Gr. D126	DLC00110
Drain Groove	LUNA - LOLA	250	6	50+4F+4F		ENG - HGR - SGR			DLC00101
Drain Groove	LUNA - LOLA	250	8	50+4F+4F		ENG - HGR - SGR			DLC00151
Drain Groove	LUNA - LOLA	250	10	50+4F+4F		ENG - HGR - SGR			DLC00152

Montresor disque

MACHINE	MATÉRIEL	D	T	H	TÔLE	NOTE	CODE
LUNA - LOLA	M	250	4	50+4F+4F	Normal / Standard		DLC00106
LUNA - LOLA	M	250	3,2	50+4F+4F	Silenced		DLC00113
LUNA - LOLA	ENG - HGR - SGR	260	4	50+4F+4F	Normal / Standard		DLC00115
LUNA - LOLA	ENG - HGR - SGR	250	3,2	50+4F+4F	Silenced		DLC00114
VIVA - LUNA - LOLA	ENG - HGR - SGR	250	2,8	50+4F+4F	Normal / Standard	Settore rinforzato/Reinforce d segment	DLC20142
VIVA	ENG - HGR - SGR	260	2,8	50+4F+4F	Normal / Standard	Settore rinforzato/Reinforce d segment	DLC20143
VIVA - LUNA - LOLA	DK	250	3	50+4F+4F	Normal / Standard		DLC00247
VIVA	DK	260	3	50+4F+4F	Normal / Standard		DLC00248

Sassomeccanica

TYPE D'OUTIL	MACHINE	D	T	H	V	MATÉRIEL	CODE
Combi wheel	FLYNG FAT - RCM TE	160	8+10	50+6F		ENG - HGR - SGR	DLC00081
Calibrating Wheel	EXPERIENCE FULL TE / TE	135	18	95+6F		ENG - HGR - SGR	DLC00080
Pre-Cutting Wheel	EXPERIENCE FULL TE / TE - RCM TE	130	30	95+6F		ENG - HGR - SGR	DLC00083
Pre-Cutting Wheel	EXPERIENCE FULL TE / TE - RCM TE	130	30	@		ENG - HGR - SGR	DLC00122
Generating Wheel	EXPERIENCE FULL TE / TE - RCM TE	130	20	95+6F	90	ENG - HGR - SGR	DLC00082
Generating Wheel	EXPERIENCE FULL TE / TE - RCM TE	130	20	@	90	ENG - HGR - SGR	DLC00116
Drain Groove	EXPERIENCE FULL TE / TE	160	8	50+6F		ENG - HGR - SGR	DLC00079
Blade	EXPERINCE FULL TE	230	3	40		ENG - HGR - SGR	DLC00078

Breton

TYPE D'OUTIL	MACHINE	D	T	H	V	MATÉRIEL	CODE
Pre-Cutting Wheel	PLATINUM	130	36	120+6F		ENG - HGR - SGR	DLC00047
Generating Wheel	PLATINUM	130	67	M30	60	ENG - HGR - SGR	DLC00046
Generating Wheel	EASY	170	65	50+4F		ENG - HGR - SGR	DLC00049

Park Industries

TYPE D'OUTIL	MACHINE	D	T	H	V	MATÉRIEL	CODE
Pre-Cutting Wheel	VELOCITY	155	30	35+4F	60	ENG - HGR - SGR	DLC00085
Generating Wheel	VELOCITY	150	21	125+4F	60	ENG - HGR - SGR	DLC00084
Generating Wheel	PRO EDGE	100	25	@		ENG - HGR - SGR	DLC00028
Generating Wheel	PRO EDGE	100	25	@		ENG - HGR - SGR	DLC00029

POLISSAGE RÉSIN POUR LE CHANT

Sequence grain conseillée pour chant droit

N° HEADS MACHINE LUX	MATERIAL	SUGGESTED SEQUENCE
5	Granit and marbre	60 # 120 # 400 # 1800 # Buffer
5	Engineered stone	120 # 220 # 400 # 800 # Extra Engineered
6	Granit and marbre	60 # 120 # 400 # 800 # 1800 # Buffer
6	Marbre	60 # 120 # 400 # 800 # 1800 # 3500
6	Engineered stone	60 # 120 # 400 # 800 # 1800 # Extra Engineered
7	Granit and marbre	60 # 120 # 220 # 400 # 800 # 1800 # Buffer
7	Marbre	60 # 120 # 220 # 400 # 800 # 1800 # 3500
7	Engineered stone	120 # 220 # 400 # 800 # 1800 # Extra Engineered

Sequence grain conseillée pour arrondi

N° HEADS MACHINE LUX	MATERIAL	SUGGESTED SEQUENCE
5	Granit and marbre	220 # 400 # 600 # 800 # Buffer
5	Marble	220 # 400 # 600 # 800 # 3500
5	Engineered stone	220 # 400 # 600 # 800 # Extra Engineered
6	Granite and marbre	220 # 320 # 400 # 600 # 800 # Buffer
6	Marble	220 # 320 # 400 # 600 # 800 # 3500
6	Engineered stone	220 # 320 # 400 # 600 # 800 # Extra Engineered
7	Granit and marbre	220 # 280 # 320 # 400 # 600 # 800 # Buffer
7	Engineered stone	220 # 280 # 320 # 400 # 600 # 800 # 3500

Sequence grain conseillée pour arête

N° HEADS MACHINE LUX	MATERIAL	SUGGESTED SEQUENCE
3	Granit, marbre, engineered stone	Metal# 400 # 600#
2	Granit, marbre, engineered stone	220# 400#
1	Granit, marbre, engineered stone	220#

Polissage resine

Resine pour façonnage de forme

D	H	GRAIN	MATÉRIEL	CODE
150	@	280	ENG - HGR - SGR	DLC20137
150	@	400	ENG - HGR - SGR	DLC20138
150	@	600	ENG - HGR - SGR	DLC20139
150	@	800	ENG - HGR - SGR	DLC20140
150	@	1500	ENG - HGR - SGR	DLC20141
150	@	3500	ENG - HGR - SGR	DLC20144

Conseillé pour Montresor - LUNA



Resine chant droit

D	H	GRAIN	TYPE D'ARTICLE	NOTE	MATÉRIEL	CODE
150	@	200	Diamond wheel	Elastic	ENG - HGR - SGR	DLC00123
150	@	200	Polishing		ENG - HGR - SGR	DLC00124
150	@	400	Polishing		ENG - HGR - SGR	DLC00125
150	@	800	Polishing		ENG - HGR - SGR	DLC00126
150	@	1500	Polishing		ENG - HGR - SGR	DLC00127
150	@	3000	Polishing		ENG - HGR - SGR	DLC00128
130	@	200	Diamond wheel		ENG - HGR - SGR	DLC00154
130	@	200	Polishing		ENG - HGR - SGR	DLC00155
130	@	400	Polishing		ENG - HGR - SGR	DLC00156
130	@	800	Polishing		ENG - HGR - SGR	DLC00157
130	@	1500	Polishing		ENG - HGR - SGR	DLC00158
130	@	3000	Polishing		ENG - HGR - SGR	DLC00159



DLC00123
DLC00154



DLC00124/5/6/7/8
DLC00155/6/7/8/9

Magnésit chant droit

D	H	GRAIN	MATÉRIEL	CODE
150	@	60	ENG - HGR - SGR	DLC00130
150	@	120	ENG - HGR - SGR	DLC00131
150	@	220	ENG - HGR - SGR	DLC00132
150	@	400	ENG - HGR - SGR	DLC00133
150	@	600	ENG - HGR - SGR	DLC00134
150	@	800	ENG - HGR - SGR	DLC00135
150	@	1000	ENG - HGR - SGR	DLC00136
15	@	BUFF	ENG - HGR - SGR	DLC00121

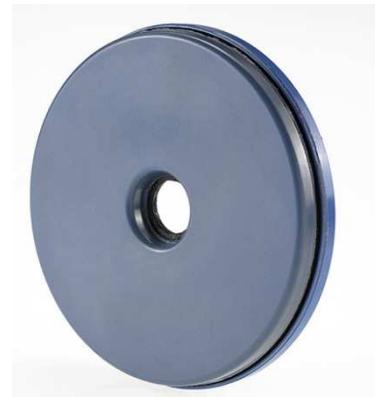
Conseillé pour Montresor - LOLA - VELA



Polissante pour biseau

D	H	GRAIN	MATÉRIEL	CODE
130	@	200	ENG - HGR - SGR	DLC00137
130	@	400	ENG - HGR - SGR	DLC00138
130	@	800	ENG - HGR - SGR	DLC00139
130	@	1500	ENG - HGR - SGR	DLC00140
150	@	100	ENG - HGR - SGR	DLC00143
150	@	320	ENG - HGR - SGR	DLC00141
150	@	200	ENG - HGR - SGR	DLC00142

Conseillé pour Montresor - LUNA - LOLA



Resine chant droit et forme

D	H	GRAIN	MATÉRIEL	CODE
150	@	400	ENG - HGR - SGR	DLC00144
150	@	500	ENG - HGR - SGR	DLC00145
150	@	800	ENG - HGR - SGR	DLC00146
150	@	1500	ENG - HGR - SGR	DLC00147

Conseillé pour Montresor - LUNA - LOLA - VELA



Éponges polissante

D	H	GRAIN	MATÉRIEL	CODE
150	@	1000	ENG - HGR - SGR	DLC00149
150	@	2000	ENG - HGR - SGR	DLC00148
150	@	3000	ENG - HGR - SGR	DLC00120
150	@	6000	ENG - HGR - SGR	DLC00150

Conseillé pour Montresor - LUNA - LOLA - VELA



Diamètre 130mm fixation @ chant droit granit/synthétique

D	H	GRAIN	ROTATION DROITE / ROTATION GAUCHE	MATÉRIEL	CODE
130	@	30	DX	ENG - HGR - SGR	DLC20001
130	@	60	DX	ENG - HGR - SGR	DLC20002
130	@	120	DX	ENG - HGR - SGR	DLC20003
130	@	220	DX	ENG - HGR - SGR	DLC20004
130	@	400	DX	ENG - HGR - SGR	DLC20007
130	@	600	DX	ENG - HGR - SGR	DLC20008
130	@	800	DX	ENG - HGR - SGR	DLC20009
130	@	1800	DX	ENG - HGR - SGR	DLC20010
130	@	3500	DX	ENG - HGR - SGR	DLC20011
130	@	BUFF	DX	HGR - SGR	DLC20012
130	@	5000S	DX	ENG	DLC20097



A

B

A=DLC20001-12 B=DLC20097

Diamètre 130mm fixation @ chant droit granit/synthétique fixation gauche

D	H	GRAIN	ROTATION DROITE / ROTATION GAUCHE	MATÉRIEL	CODE
130	@	30	SX	ENG - HGR - SGR	DLC20013
130	@	60	SX	ENG - HGR - SGR	DLC20014
130	@	120	SX	ENG - HGR - SGR	DLC20015
130	@	220	SX	ENG - HGR - SGR	DLC20016
130	@	400	SX	ENG - HGR - SGR	DLC20019
130	@	600	SX	ENG - HGR - SGR	DLC20020
130	@	800	SX	ENG - HGR - SGR	DLC20021
130	@	1800	SX	ENG - HGR - SGR	DLC20022
130	@	3500	SX	ENG - HGR - SGR	DLC20023
130	@	BUFF	SX	HGR - SGR	DLC20024
130	@	5000S	SX	ENG	DLC20098



A

B

A=DLC20013-24 B=DLC20098

Diamètre 130 mm fixation @ formes granit/synthétique

D	H	GRAIN	ROTATION DROITE / ROTATION GAUCHE	MATÉRIEL	CODE
130	@	30	DX	ENG - HGR - SGR	DLC20025
130	@	60	DX	ENG - HGR - SGR	DLC20026
130	@	120	DX	ENG - HGR - SGR	DLC20027
130	@	220	DX	ENG - HGR - SGR	DLC20028
130	@	280	DX	ENG - HGR - SGR	DLC20029
130	@	320	DX	ENG - HGR - SGR	DLC20030
130	@	400	DX	ENG - HGR - SGR	DLC20031
130	@	600	DX	ENG - HGR - SGR	DLC20032
130	@	800	DX	ENG - HGR - SGR	DLC20033
130	@	1800	DX	ENG - HGR - SGR	DLC20034
130	@	3500	DX	ENG - HGR - SGR	DLC20035
130	@	BUFF	DX	HGR - SGR	DLC20036
130	@	5000S	DX	ENG	DLC20099



A

B

Grain 30 et 60 pour machine mono tête

A=DLC20025-36

B=DLC20099

Diamètre 130 mm fixation @ formes granit/synthétique

D	H	GRAIN	ROTATION DROITE / ROTATION GAUCHE	MATÉRIEL	CODE
130	@	30	SX	ENG - HGR - SGR	DLC20037
130	@	60	SX	ENG - HGR - SGR	DLC20038
130	@	120	SX	ENG - HGR - SGR	DLC20039
130	@	220	SX	ENG - HGR - SGR	DLC20040
130	@	280	SX	ENG - HGR - SGR	DLC20041
130	@	320	SX	ENG - HGR - SGR	DLC20042
130	@	400	SX	ENG - HGR - SGR	DLC20043
130	@	600	SX	ENG - HGR - SGR	DLC20044
130	@	800	SX	ENG - HGR - SGR	DLC20045
130	@	1800	SX	ENG - HGR - SGR	DLC20046
130	@	3500	SX	ENG - HGR - SGR	DLC20047
130	@	BUFF	SX	HGR - SGR	DLC20048
130	@	5000S	SX	ENG	DLC20100



A

B

Grain 30 et 60 pour machine mono tête

A=DLC20037-48

B=DLC20100

Diamètre 150 mm fixation @ chant droit granit/synthétique

D	H	GRAIN	ROTATION DROITE / ROTATION GAUCHE	MATÉRIEL	CODE
150	@	30	DX	ENG - HGR - SGR	DLC20110
150	@	60	DX	ENG - HGR - SGR	DLC20111
150	@	120	DX	ENG - HGR - SGR	DLC20112
150	@	220	DX	ENG - HGR - SGR	DLC20113
150	@	400	DX	ENG - HGR - SGR	DLC20114
150	@	600	DX	ENG - HGR - SGR	DLC20115
150	@	800	DX	ENG - HGR - SGR	DLC20116
150	@	1800	DX	ENG - HGR - SGR	DLC20117
150	@	3500	DX	ENG - HGR - SGR	DLC20118
150	@	BUFF	DX	HGR - SGR	DLC20119
150	@	5000S	DX	ENG	DLC20120



A

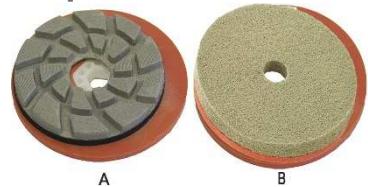
B

A=DLC20110-9

B=DLC20120

Diamètre 150 mm fixation @ chant droit granit/synthétique

D	H	GRAIN	ROTATION DROITE / ROTATION GAUCHE	MATÉRIEL	CODE
150	@	30	DX	ENG - HGR - SGR	DLC20049
150	@	60	DX	ENG - HGR - SGR	DLC20050
150	@	120	DX	ENG - HGR - SGR	DLC20051
150	@	220	DX	ENG - HGR - SGR	DLC20052
150	@	400	DX	ENG - HGR - SGR	DLC20055
150	@	600	DX	ENG - HGR - SGR	DLC20056
150	@	800	DX	ENG - HGR - SGR	DLC20057
150	@	1800	DX	ENG - HGR - SGR	DLC20058
150	@	3500	DX	ENG - HGR - SGR	DLC20059
150	@	BUFF	DX	HGR - SGR	DLC20060
150	@	5000S	DX	ENG	DLC20101

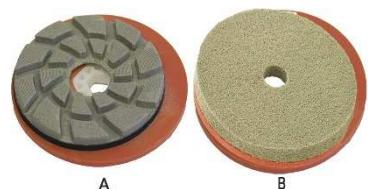


A=DLC20049-60

B=DLC20101

Diamètre 150 mm fixation @ chant droit granit/synthétique fixation gauche

D	H	GRAIN	ROTATION DROITE / ROTATION GAUCHE	MATÉRIEL	CODE
150	@	30	SX	ENG - HGR - SGR	DLC20061
150	@	60	SX	ENG - HGR - SGR	DLC20062
150	@	120	SX	ENG - HGR - SGR	DLC20063
150	@	220	SX	ENG - HGR - SGR	DLC20064
150	@	400	SX	ENG - HGR - SGR	DLC20067
150	@	600	SX	ENG - HGR - SGR	DLC20068
150	@	800	SX	ENG - HGR - SGR	DLC20069
150	@	1800	SX	ENG - HGR - SGR	DLC20070
150	@	3500	SX	ENG - HGR - SGR	DLC20071
150	@	BUFF	SX	HGR - SGR	DLC20072
150	@	5000S	SX	ENG	DLC20102

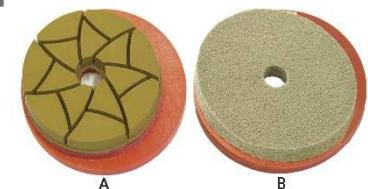


A=DLC20061-72

B=DLC20102

Diamètre 150 mm fixation @ formes granit/synthétique

D	H	GRAIN	ROTATION DROITE / ROTATION GAUCHE	MATÉRIEL	CODE
150	@	30	DX	ENG - HGR - SGR	DLC20073
150	@	60	DX	ENG - HGR - SGR	DLC20074
150	@	120	DX	ENG - HGR - SGR	DLC20075
150	@	220	DX	ENG - HGR - SGR	DLC20076
150	@	280	DX	ENG - HGR - SGR	DLC20077
150	@	320	DX	ENG - HGR - SGR	DLC20078
150	@	400	DX	ENG - HGR - SGR	DLC20079
150	@	600	DX	ENG - HGR - SGR	DLC20080
150	@	800	DX	ENG - HGR - SGR	DLC20081
150	@	1800	DX	ENG - HGR - SGR	DLC20082
150	@	3500	DX	ENG - HGR - SGR	DLC20083
150	@	BUFF	DX	HGR - SGR	DLC20084
150	@	5000S	DX	ENG	DLC20103



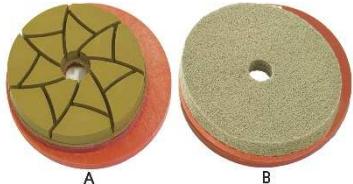
Grain 30 et 60 poir machine mono tête

A=DLC20073-84

B=DLC20103

Diamètre 150 mm fixation @ formes granit/synthétique fixation gauche

D	H	GRAIN	ROTATION DROITE / ROTATION GAUCHE	MATÉRIEL	CODE
150	@	30	SX	ENG - HGR - SGR	DLC20085
150	@	60	SX	ENG - HGR - SGR	DLC20086
150	@	120	SX	ENG - HGR - SGR	DLC20087
150	@	220	SX	ENG - HGR - SGR	DLC20088
150	@	280	SX	ENG - HGR - SGR	DLC20089
150	@	320	SX	ENG - HGR - SGR	DLC20090
150	@	400	SX	ENG - HGR - SGR	DLC20091
150	@	600	SX	ENG - HGR - SGR	DLC20092
150	@	800	SX	ENG - HGR - SGR	DLC20093
150	@	1800	SX	ENG - HGR - SGR	DLC20094
150	@	3500	SX	ENG - HGR - SGR	DLC20095
150	@	BUFF	SX	HGR - SGR	DLC20096
150	@	5000S	SX	ENG	DLC20104



Grain 30 et 60 poir machine mono tête

A=DLC20085-96

B=DLC20104

Diamètre 130 mm fixation @ pour chanfreins granit/synthétique

D	H	GRAIN	ROTATION DROITE / ROTATION GAUCHE	MATÉRIEL	CODE
130	@	220	DX	ENG - HGR - SGR	DLC20105
130	@	320	DX	ENG - HGR - SGR	DLC20106
130	@	400	DX	ENG - HGR - SGR	DLC20107
130	@	600	DX	ENG - HGR - SGR	DLC20108



Chant droit meule OCTO (haute qualité)

D	H	GRAIN	ROTATION DROITE / ROTATION GAUCHE	CODE
150	@	100	DX	DRI70681
150	@	200	DX	DRI70682
150	@	500	DX	DRI70683
150	@	1000	DX	DRI70684
150	@	2000	DX	DRI70685
150	@	3000	DX	DRI70686
150	@	BUFF	DX	DRI70687
125	@	100	DX	DRI79262
125	@	200	DX	DRI79263
125	@	500	DX	DRI79264
125	@	1000	DX	DRI79265
125	@	2000	DX	DRI79266
125	@	3000	DX	DRI79267
125	@	BUFF	DX	DRI79308



Pour synthétique/quartz, matériel composite, granit, marbre, Dekton

Chant droit meule INFINITY (haute qualité/tous les matériaux)

D	H	GRAIN	MATÉRIEL	CODE
125	@	60	ENG - HGR - SGR	DLC00179
125	@	100	ENG - HGR - SGR	DLC00180
125	@	200	ENG - HGR - SGR	DLC00181
125	@	400	ENG - HGR - SGR	DLC00182
125	@	800	ENG - HGR - SGR	DLC00183
125	@	1500	ENG - HGR - SGR	DLC00184
125	@	3000	ENG - HGR - SGR	DLC00185
125	@	BUFF	ENG - HGR - SGR	DLC00186
150	@	60	ENG - HGR - SGR	DLC00195
150	@	100	ENG - HGR - SGR	DLC00196
150	@	200	ENG - HGR - SGR	DLC00197
150	@	400	ENG - HGR - SGR	DLC00198
150	@	800	ENG - HGR - SGR	DLC00199
150	@	1500	ENG - HGR - SGR	DLC00200
150	@	3000	ENG - HGR - SGR	DLC00201
150	@	BUFF	ENG - HGR - SGR	DLC00202



Pour synthétique/quartz, MATERIAUX SPECIAUX, granit, marbre, Dekton

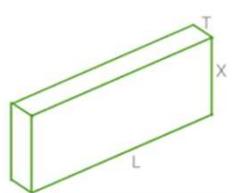
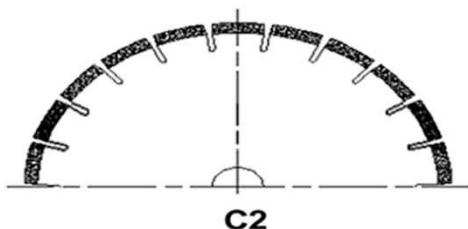
Resine pour façonnage de forme

D	H	GRAIN	MATÉRIEL	CODE
125	@	280	ENG - HGR - SGR	DLC20155
125	@	400	ENG - HGR - SGR	DLC20156
125	@	600	ENG - HGR - SGR	DLC20157
125	@	800	ENG - HGR - SGR	DLC20158
125	@	1500	ENG - HGR - SGR	DLC20159
125	@	3500	ENG - HGR - SGR	DLC20160



D	H	GRAIN	MATÉRIEL	CODE
125	@	280	ENG - HGR - SGR	DLC20177
125	@	400	ENG - HGR - SGR	DLC20178
125	@	600	ENG - HGR - SGR	DLC20179
125	@	800	ENG - HGR - SGR	DLC20180
125	@	1500	ENG - HGR - SGR	DLC20181
125	@	3500	ENG - HGR - SGR	DLC20182

DISQUE POUR COUPE À EAU



PARAMETRES DE TRAVAIL Granit - Marbre

GRANIT TENDRE	MEDIUM GRANITE & ENGINEERED STONE	GRANIT DURE	MARBRE
Category 1/3	Category 4	Category 5/6	
VP=32/35	VP=29/31	VP=26/30	

D	RPM	RPM	RPM	RPM
300	2040 - 2230	1850 - 1950	1650 - 1910	2870 - 3500
350	1750 - 1910	1580 - 1690	1420 - 1640	2460 - 3000
400	1530 - 1675	1385 - 1480	1240 - 1430	2150 - 2630
450	1360 - 1490	1230 - 1320	1100 - 1270	1910 - 2340
500	1125 - 1340	1100 - 1190	100 - 1150	1720 - 2100
600	1020 - 1115	930 - 990	830 - 960	1430 - 1750
625	980 - 1070	890 - 950	800 - 920	1380 - 1680
725	845 - 925	765 - 820	685 - 790	1190 - 1450

Avance mm/min* 1500 - 5000 1200 - 3700 800 - 2800 1500 - 2800

Dekton - UNIKO

D	RPM	AVANCE mm/min		AVANCE mm/min cut 45°	
		Couleurs sombres	Couleurs blanches ou claires	Couleurs sombres	Couleurs blanches ou claires
350	1600 - 2000	600 - 1000	600 - 800	400 - 800	400 - 500
400	1400 - 1800	600 - 1000	600 - 800	400 - 800	400 - 500
450	1300 - 1700	600 - 1000	600 - 800	400 - 800	400 - 500

Epaisseur tranche (mm)= 8 ; 12; 20; 30

Materiaux ceramiqué - UNIKO

D	RPM	AVANCE mm/min	AVANCE mm/min cut 45°
350	1600 - 2000	600 - 2000	700 - 900
400	1400 - 1800	600 - 2000	700 - 900
450	1300 - 1700	600 - 2000	700 - 900

Epaisseur tranche (mm)= 6 ; 8; 10; 12; 20

*L'avance dépend de l'épaisseur de la tranche, type de disque (standard-haute performance), type de matériel, type de machine, la puissance du moteur et l'arrosage interne.

Recommandons de réduire de 50% les vitesses durant l'entrée et la sortie du matériel, il est conseillé de sortir de 2mm durant la coupe. les paramètres sont soumis à des variations selon le matériel, machine et conditions de travail. NB. il est fondamentale que le disque soit arrosé suffisamment et pas trop pour se raviver et couper dans de bonnes conditions. un arosage insuffisant réduit les performances de coupe et la durée de vie du disque.

Granit et synthétique

Disque pour débiteuse

D	T	H	Z	L	X	TÔLE	CODE
350	3	50/60	24	40	15	Silenced	DDSU00392
400	3,2	50/60	28	40	15	Silenced	DDSU00393
450	3,6	50/60	32	40	15	Silenced	DDSU00407
500	3,6	50/60	36	40	15	Silenced	DDSU00394
600	4,2	50/60	42	40	15	Silenced	DDSU00395
350	3	50/60	24	40	15	Normal / Standard	DDSU00461
400	3,2	50/60	28	40	15	Normal / Standard	DDSU00462
450	3,6	50/60	32	40	15	Normal / Standard	DDSU00463
500	3,6	50/60	36	40	15	Normal / Standard	DDSU00464
600	4,2	50/60	42	40	15	Normal / Standard	DDSU00465



Tipo disco C2

Donatoni

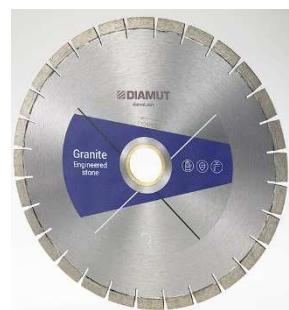
D	T	H	Z	L	X	TÔLE	CODE
350	3	50/60+1F	24	40	15	Silenced	DDSU00466
400	3,2	50/60+1F	28	40	15	Silenced	DDSU00414
450	3,6	50/60+1F	32	40	15	Silenced	DDSU00467
500	3,6	65/50+1F	36	40	15	Silenced	DDSU00408
400	3	50/60+1F	28	40	20	Silenced	DDSU00418



Tipo disco C2

Disque pour débiteuse ty.D

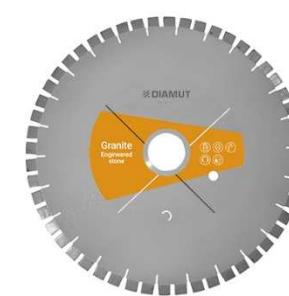
D	T	H	Z	L	X	TÔLE	CODE
350	3	H60/50	25	40	14	Silenced	DDSU00535
400	3,4	H60/50	28		14	Silenced	DDSU00536
450	3,8	H60/50	32	40	14	Silenced	DDSU00537
500	3,8	H60/50	36	40	14	Silenced	DDSU00538
600	4,5	H60/50	42	40	14	Silenced	DDSU00539
350	3	H60/50	25	40	14	Normal / Standard	DDSU00540
400	3,4	H60/50	28	40	14	Normal / Standard	DDSU00541
450	3,8	H60/50	32	40	14	Normal / Standard	DDSU00542
500		H60/50	36	40	14	Normal / Standard	DDSU00543
600	4,5	H60/50	42	40	14	Normal / Standard	DDSU00544



Tipo disco C2 HIGH CUT

Disque pour débiteuse DONATONI + BRETON

D	T	H	Z	L	X	TÔLE	CODE
350	3	60/50+1F+2 F	42	20	18	Silenced	DDSU00446
400	3,2	60/50+1F+2 F	48	20	18	Silenced	DDSU00387
450	3,6	60/50+1F+2 F	52	20	18	Silenced	DDSU00388
500	3,6	60/50+1F+2 F	60	20	18	Silenced	DDSU00447
625	4,5	60/50+1F+2 F	72	20	18	Silenced	DDSU00448



Tipo disco C4P

RED Storm (longue durée de vie + haute qualité)

Disque pour débiteuse DONATONI + BRETON

D	T	H	Z	L	X	TÔLE	CODE
400	3,2	60/50+1F+2 F	28	40	26	Silenced	DDSU00533
450	3,5	60/50+1F+2 F	32	40	26	Silenced	DDSU00534

Granit et synthétique



Marbre

Disque pour débiteuse

D	T	H	Z	L	X	TÔLE	CODE
350	3,3	50/60	25	40	7,5	Silenced	DDSU00396
400	3,6	50/60	28	40	7,5	Silenced	DDSU00390
450	3,8	50/60	32	40	7,5	Silenced	DDSU00480
500	4,1	50/60	36	40	7,5	Silenced	DDSU00397
600	5	50/60	42	40	7,5	Silenced	DDSU00398
625	5	50/60	42	40	7,5	Silenced	DDSU00406
350	3,3	50/60	25	40	7,5	Normal / Standard	DDSU00453
400	3,6	50/60	28	40	7,5	Normal / Standard	DDSU00454
450	3,8	50/60	32	40	7,5	Normal / Standard	DDSU00455
500	4,1	50/60	36	40	7,5	Normal / Standard	DDSU00456
600	5	50/60	42	40	7,5	Normal / Standard	DDSU00457
625	5	50/60	42	40	7,5	Normal / Standard	DDSU60024



Donatoni

D	T	H	Z	L	X	TÔLE	CODE
350	3,3	50/60+1F	25	40	7,5	Silenced	DDSU00458
400	3,6	50/60+1F	28	40	7,5	Silenced	DDSU00425
400	3,6	50/65+1F	28	40	7,5	Silenced	DDSU00430
450	3,8	50/60+1F	32	40	7,5	Silenced	DDSU00459
500	4,1	50/60+1F	36	40	7,5	Silenced	DDSU00429
600	5	50/60+1F	42	40	7,5	Silenced	DDSU00460
725	6,5	50/60+1F	50	40	7,5	Normal / Standard	DDSU00427

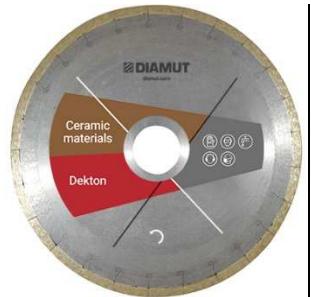
Tipo disco C2



UNIKO Dekton + Matériaux céramique

Disque pour débiteuse DONATONI + BRETON

D	T	H	Z	L	X	TÔLE	CODE
350		60/50+1F+2 F	27	40	10	Silenced	DDSU00523
400		60/50+1F+2 F	30	40	10	Silenced	DDSU00524
450		60/50+1F+2 F	34	40	10	Silenced	DDSU00525
500		60/50+1F+2 F	38	40	10	Silenced	DDSU00526



Disque de coupe avec corps renforce DONATONI + BRETON

D	T	H	Z	L	X	TÔLE	CODE
400		60/50+1F+2 F	30	40	10	Silenced	DDSU00527
450		60/50+1F+2 F	34	40	10	Silenced	DDSU00528

Conseillé pour coupe inclinée

Adaptateur

D	H	T	MATÉRIEL	CODE
60	50	2,8	Bronzo/Bronze	D10420
60	50	3,3	Bronzo/Bronze	D12823
60	50	4,5	Bronzo/Bronze	D12857
60	40	3,3	Bronzo/Bronze	D10497
65	60	2,5	Bronzo/Bronze	D12820
65	50	2,5	Bronzo/Bronze	D12821
65	60	3,3	Bronzo/Bronze	D12822

DISQUE POUR CENTRE INTERMAC

Diamètre 180 pour coupe en forme

MATÉRIEL	D	T	H	Z	V	X	TÔLE	MACHINE / CODE AGRÉGAT	CODE
HGR - SGR	180	4	30+4F	16	15	12	Normal / Standard	Master 22-23-43 - 33.3-38.3-45.3 / P6314P0027 Master 35-45-55-65-33.5-38.5-45.5 / P6314P0045	DDSG00099
HGR - SGR	180	4	30+4F	16	30	12	Normal / Standard	Master 22-33-43-53-63-33.3-38.3-45.3 / P6314P0015 Master 35-45-55-65-JET-PRO-33.5-38.5-45.5 / P6314P0045	DDSG00102

Diamètre 200 mm

MATÉRIEL	D	T	H	Z	V	X	TÔLE	MACHINE / CODE AGRÉGAT	CODE
HGR - SGR	200	3	30+4F	17		10	Normal / Standard	Master 23-33-43-53-63-33.3-38.3-45.3 / P6314P0015 Master 35-45-55-65-JET-PRO-33.5-38.5-45.5 / P6314P0063	DDSG00103
M	200	2,8	30+4F	17		7	Normal / Standard	Master 23-33-43-53-63-33.3-38.3-45.3 / P6314P0015 Master 35-45-55-65-JET-PRO-33.5-38.5-45.5 / P6314P0063	DDSM00047
DK	200	4	H30+4F	15		5	Normal / Standard	Master 23-33-43-53-63-33.3-38.3-45.3 / P6314P0015 Master 35-45-55-65-JET-PRO-33.5-38.5-45.5 / P6314P0063	DDSU60048

Diamètre 250 mm

MATÉRIEL	D	T	H	Z	V	X	TÔLE	MACHINE / CODE AGRÉGAT	CODE
HGR - SGR	250	3	30+4F	17		10	Silenced	Master 23-33-43-53-63-33.3-38.3-45.3 / P6314P0015 Master 35-45-55-65-JET-PRO-33.5-38.5-45.5 / P6314P0063	DDSG00042

Diamètre 350 mm

MATÉRIEL	D	T	H	Z	V	X	TÔLE	MACHINE / CODE AGRÉGAT	CODE
HGR - SGR	350	5	50+6F	21		10	Silenced	Master 35-45-55-65-33.5-38.5-45.5 / P6314P0021	DDSG00022
M	350	3,4	50+6F	25		10	Silenced	Master 35-45-55-65-33.5-38.5-45.5 / P6314P0021	DDSM00032
DK	350	2,5	H50 +6F	27		10	Silenced	Master 35-45-55-65-33.5-38.5-45.5 / P6314P0021	DDSU00531

Diamètre 500 mm

MATÉRIEL	D	T	H	Z	V	X	TÔLE	MACHINE / CODE AGRÉGAT	CODE
HGR - SGR	500	3,6	75+6F	30		12	Silenced	Master 45 Plus - Top Master -33.5-38.5-45.5 / P6314P0042	DDSG00058
M	500	4,4	75+6F	36		7	Silenced	Master 45 Plus - Top Master-33.5-38.5-45.5 / P6314P0042	DDSM00052
DK	500	3,3	H75+6F	38		10	Silenced	Master 45 Plus - Top Master -33.5-38.5-45.5 / P6314P0042	DDSU00532

Diamètre 625 mm

MATÉRIEL	D	T	H	Z	V	X	TÔLE	MACHINE / CODE AGRÉGAT	CODE
HGR - SGR	625	5	60+4F	36		10	Silenced	Master 850 - 1200 - Master Saw 625 double table	DDSU00331
HGR - SGR	625	5,5	60+4F	36		10	Normal / Standard	Master 850 - 1200 - Master Saw 625 double table	DDSU60020
M	625	5,5	60+4F	42		7	Silenced	Master 850 - 1200 - Master Saw 625 double table	DDSU00190

Diamètre 230 pour coupe à 44°

MATÉRIEL	D	T	H	Z	V	X	TÔLE	MACHINE / CODE AGRÉGAT	CODE
HGR - SGR	230	3	30+4F	17		10	Normal / Standard	Aggregate PCC4005019	DDSU00099
DK	230	4	30+4F	16		5	Normal / Standard	Aggregate PCC4005019	DDSU60049

Disco diametro 150 mm per taglio innesto rinforzo piani cucina RODDING

MATÉRIEL	D	T	H	Z	V	X	TÔLE	MACHINE / CODE AGRÉGAT	CODE
HGR - SGR	150	4	22+6F	11		10	Normal / Standard	Aggregate PCC4005017	DDSU00381

DISQUE POUR COUPE À SEC

Granit

Granit avec trou de refroidissement de tôle modèle D

D	H	FLASQUE	T	X	CODE
115	22,2		2,1	10	DDSS00043
125	M14	Yes	2,1	10	DDSS00044
150	M14	Yes	2,1	10	DDSS00045
180	M14	Yes	2,4	10	DDSS00046
230	22,2		2,6	10	DDSS00047
230	M14	Yes	2,6	10	DDSS00048



Granit avec renfort latéral modèle DR

D	H	FLASQUE	T	X	CODE
115	22,2		2,2	10	DDSS00049
115	M14	Yes	2,2	10	DDSS00050
125	M14	Yes	2,4	10	DDSS00051
150	M14	Yes	2,2	10	DDSS00052
180	M14	Yes	2,6	10	DDSS00053
230	22,2		2,6	10	DDSS00054
230	M14	Yes	2,6	10	DDSS00055



Disque bombé

D	H	FLASQUE	T	X	CODE
125	22,2		3	7	DDSS00058
180	22,2		3	7	DDSS00059



Marbre electrodéposé

D	H	FLASQUE	T	X	CODE
125	M14	Yes		2,3	DDSS00023
150	M14	Yes		2,3	DDSS00024
180	22,2	Yes		2,8	DDSS00025
230	22,2	Yes		2,8	DDSS00026



Gres

Avec renfort central

D	H	T	X	CODE
115	22,2	1,2	7	DDSS00057



Plateau turbo avec corps en aluminium

D	H	FLASQUE	T	X	CODE
100	M14	Yes		5	DDSS00060



OUTILS POUR DEKTON® FORÊTS

Forêt couronne continue attache 1/2" gas pour
CNC

Longeur totale 95mm et longueur utile 50mm

D	L	L1	RPM	AVANCE mm/min	CODE
10	95	50	2500-4000	15-25	DDKFGR000010
15	95	50	2500-4000	15-25	DDKFGR000015
18	95	50	2500-4000	15-25	DDKFGR000018
20	95	50	2500-4000	15-25	DDKFGR000020
22	95	50	1800-2500	15-25	DDKFGR000022
25	95	50	1800-2500	15-25	DDKFGR000025
30	95	50	1800-2500	15-25	DDKFGR000030
32	95	50	1000-1800	15-25	DDKFGR000032
35	95	50	1000-1800	15-25	DDKFGR000035
40	95	50	1000-1800	15-25	DDKFGR000040
70	95	50	1000-1200	15-25	DDKFGR000070



Forêt couronne continue pour Dekton et MATERIAUX SPECIAUX

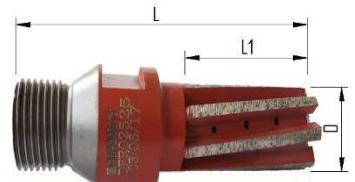
D	L	L1	RPM	AVANCE mm/min	CODE
10	75	27	2600-2900	20-70	DOFCR00010PLUS
20	75	27	2400-2700	20-70	DOFCR00020PLUS
22	75	27	2400-2700	20-70	DOFCR00022PLUS
30	75	27	2200-2500	20-70	DOFCR00030PLUS
35	75	27	2000-2400	20-70	DOFCR00035PLUS



Pour épaisseur maximale 20 mm

FRAISE

Fraise a secteur attache
1/2" pour CNC



D	L1	Z	RPM	FEED mm/min	CODE
22	25	7	7500-8000	300-600	DDKFR10012
22	35	7	7500-8000	300-600	DDKFR02265
22	45	7	7500-8000	300-600	DDKFR02266

"Forêt pour lavabo attache 1/2"""

D	L	L1	RPM	AVANCE mm/min	CODE
10	75	40	6000-7000	600-800	DDKFCR00010GW3,5
15	75	40	6000-7000	600-800	DDKFCR00015GW3,5
20	75	40	6000-7000	600-800	DDKFCR00020GW3,5

*Indiqué pour Dekton



MEULE PERIPHERIQUE POUR DEKTON®

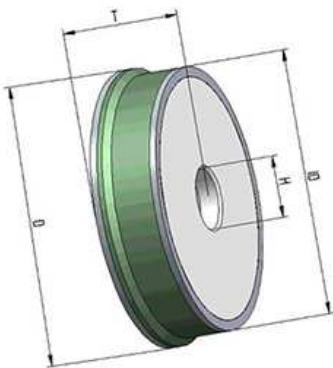
Sequence and type of diamond wheels for CNC



POS.1	POS.2	POS.3	POS.4	POS.5	POS.6
1E MEULE DIAMANT A SECTEUR AVEC REFROIDISSEMENT INTERNE	2N MEULE DIAMANT A SECTEUR AVEC REFROIDISSEMENT INTERNE	3R MEULE COURONNE CONTINUE AVEC REFROIDISSEMENT INTERNE	POLISSANTE AVEC REFROIDISSEMENT INTERNE	POLISSANTE AVEC REFROIDISSEMENT INTERNE	POLISSANTE AVEC REFROIDISSEMENT INTERNE

Parametres de travail:

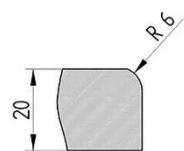
POS	D	RPM	FEED mm/min	ENLEVEMENT (mm)	D	RPM	FEED mm/min	ENLEVEMENT (mm)
1	120	5000	2500-3000	0,3-0,4	20	7000-8000	800-1000	0,3 0,4
2	120	5000	2500-3000	0,1-0,2	20	7000-8000	800-1000	0,2
3	120	5000	2500-3000	0,1	20	7000-8000	800-1000	0,1
4	120	3400	2500-3000	0,1	20	4000-4500	1000	0,1
5	120	3400	1000	0,1	20	4000-4500	1000	0,1
6	120	800	1000	0,2	20	4000-4500	1000	0,1
1	80	5500	2500-3000	0,3-0,4	25	7000-8000	800-1000	0,3 0,4
2	80	5500	2500-3000	0,1-0,2	25	7000-8000	800-1000	0,2
3	80	5500	2500-3000	0,1	25	7000-8000	800-1000	0,1
4	80	3400	2500-3000	0,1	25	4000-4500	1000	0,1
5	80	3400	1000	0,1	25	4000-4500	1000	0,1
6	80	800	1000	0,2	25	4000-4500	1000	0,1



Pour épaisseur 20 mm

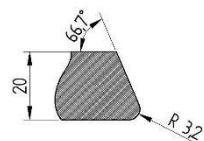
A

POS	D	ID	H	T	TYPE D'ARTICLE	CODE
1	80	67	35	33	Rough segmented	DDK82291
2	80	67	35	33	Medium segmented	DDK82292
3	80	67	35	32	Fine continuous	DDK82293
4	72	60	35	42	Polishing	DLK30767
5	72	60	35	42	Polishing	DLK30768
6	80	68	35	40	Cerium	DLK20021



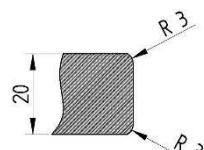
D

POS	D	ID	H	T	TYPE D'ARTICLE	CODE
1	120	102	35	32	Rough segmented	DDK10013
2	120	102	35	32	Medium segmented	DDK10014
3	120	102	35	32	Fine continuous	DDK10015
4	80	60	35	42	Polishing	DLK20013
5	80	60	35	42	Polishing	DLK20014
6	120	102	35	40	Cerium	DLK20015



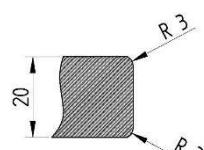
Profil T - diamètre 80 mm

POS	D	ID	H	T	TYPE D'ARTICLE	CODE
1	80	72	22	32	Rough segmented	DDK10016
2	80	72	22	32	Medium segmented	DDK71688
3	80	72	22	32	Fine continuous	DDK71689
4	66	60	22	42	Polishing	DLK30010
5	66	60	22	42	Polishing	DLK30011
6	80	74	22	40	Cerium	DLK20016



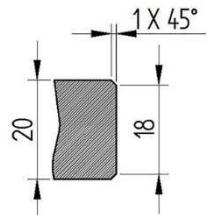
Profil T - diamètre 60 mm

POS	D	ID	H	T	TYPE D'ARTICLE	CODE
1	60	54	22	23	Rough segmented	DDK10035
2	60	52	22	28	Medium segmented	DDK71770
3	60	52	22	34	Fine continuous	DDK71771
4	61	50	22	42	Polishing	DLK30166
5	61	50	22	42	Polishing	DLK30167
6	60	54	22	40	Cerium	DLK10917



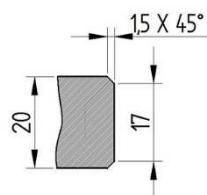
Profil Trapezoidale - diamètre 120 mm

POS	D	ID	H	T	TYPE D'ARTICLE	CODE
1	120	113	22	36	Rough segmented	DDK10020
2	120	113	22	36	Medium segmented	DDK76972
3	120	113	22	32	Fine continuous	DDK76973
4	67	60	35	52	Polishing	DLK30142
5	67	60	35	52	Polishing	DLK30143
6	80	73	35	40	Cerium	DLK30144



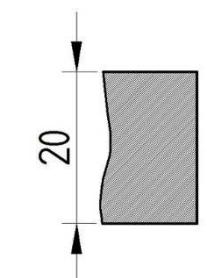
Profil Trapezoidale - diamètre 80 mm

POS	D	ID	H	T	TYPE D'ARTICLE	CODE
1	80	73	22	28	Rough segmented	DDK83896
2	80	73	22	28	Medium segmented	DDK81348
3	80	73	22	32	Fine continuous	DDK81349
4	66	60	22	42	Polishing	DLK31702
5	66	60	22	42	Polishing	DLK31703
6	80	74	22	40	Cerium	DLK31704



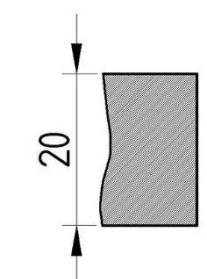
Profil z - diamètre 120 mm

POS	D	ID	H	T	TYPE D'ARTICLE	CODE
1	120	120	22	22	Rough segmented	DDK72707
2	120	120	35	22	Medium segmented	DDK71202
3	120	120	35	22	Fine continuous	DDK71203
4	80	80	35	22	Polishing	DLK30085
5	80	80	35	22	Polishing	DLK30086
6	120	120	35	40	Cerium	DLK10103



Profil Z - diamètre 80 mm

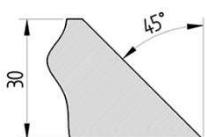
POS	D	ID	H	T	TYPE D'ARTICLE	CODE
1	80	80	35	22	Rough segmented	DDK74430
2	80	80	35	22	Medium segmented	DDK74302
3	80	80	35	22	Fine continuous	DDK74303
4	80	80	35	22	Polishing	DLK30085
5	80	80	35	22	Polishing	DLK30086
6	80	80	35	40	Cerium	DLK12190



Meule pour profil 45°

Pour tranche épaisseur 30 mm

POS	D	ID	H	T	TYPE D'ARTICLE	CODE
1	120	54	35	45-3cm	Rough segmented	DDK72079
2	120	54	35	45	Medium segmented	DDK75466
3	120	54	35	40	Fine continuous	DDK75467



Meule de pré découpe 45°

H	T	D	ID	TYPE D'ARTICLE	CODE
35	42- 2cm	120	70	Rough segmented	DDK75232
35	45- 3cm	120	54	Rough segmented	DDK72079

PLAN DU TRAVAIL

"Forêt pour lavabo attache 1/2"""

D	L	L1	RPM	AVANCE mm/min	CODE
10	75	40	6000-7000	600-800	DDKFCR00010GW3,5
15	75	40	6000-7000	600-800	DDKFCR00015GW3,5
20	75	40	6000-7000	600-800	DDKFCR00020GW3,5

*Indiqué pour Dekton



Mole attacco ½" gas per molatura interno lavelli



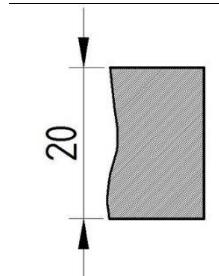
Parametri di lavoro:

POS	RPM	AVANCE mm/min	ENLEVEMENT (mm)	POUSSÉE ADAPTATIVE
1	7000-8000	800-1000	1 max	
2	7000-8000	700-800	0,5	
3	7000-8000	700-800	0,2-0,3	
4	4000-4500	1000		5-6
5	4000-4500	1000		5-6
6	4000-4500	1000		5-6

Pour épaisseur 20 mm

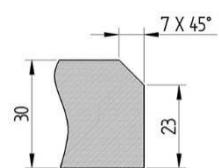
Z

POS	D	ID	H	T	TYPE D'ARTICLE	CODE
1	20	20	1/2 GAS	25	Rough segmented	DDK10024
2	20	20	1/2 GAS	25	Medium segmented	DDK10025
3	20	20	1/2 GAS	25	Fine continuous	DDK10026
4	20	20	1/2 GAS	25	Polishing	DLK31607
5	20	20	1/2 GAS	25	Polishing	DLK31608
6	20	20	5	25	Cerium	DLK31609
6	5		1/2 GAS	108,5	Other	DFR02508



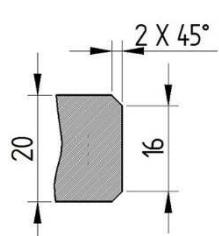
E

POS	D	ID	H	T	TYPE D'ARTICLE	CODE
1	20	20	1/2 GAS	25	Rough segmented	DDK10024
2	20	20	1/2 GAS	25	Medium segmented	DDK10025
3	20	20	1/2 GAS	25	Fine continuous	DDK10026
4	20	20	1/2 GAS	25	Polishing	DLK31607
5	20	20	1/2 GAS	25	Polishing	DLK31608
6	20	20	5	25	Cerium	DLK31609
6	5		1/2 GAS	108,5	Other	DFR02508



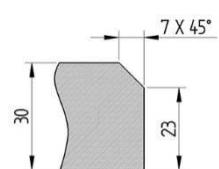
Profil trapézoïdale

POS	D	ID	H	T	TYPE D'ARTICLE	CODE
1	25	19	1/2 GAS	30	Rough continuous	DDK10032
2	25	19	1/2 GAS	30	Medium continuous	DDK10033
3	25	19	1/2 GAS	30	Fine continuous	DDK10034
4	25	19	1/2 GAS	30	Polishing	DLK31699
5	25	19	1/2 GAS	30	Polishing	DLK31700
6	27	20	10	30	Cerium	DLK31701
6	10		1/2 GAS	100	Other	DFR02968



E

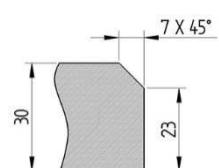
POS	D	ID	H	T	TYPE D'ARTICLE	CODE
1	25	19	1/2 GAS	30	Rough continuous	DDK10032
2	25	19	1/2 GAS	30	Medium continuous	DDK10033
3	25	19	1/2 GAS	30	Fine continuous	DDK10034
4	25	19	1/2 GAS	30	Polishing	DLK31699
5	25	19	1/2 GAS	30	Polishing	DLK31700
6	27	20	10	30	Cerium	DLK31701
6	10		1/2 GAS	100	Other	DFR02968



Pour épaisseur 30 mm

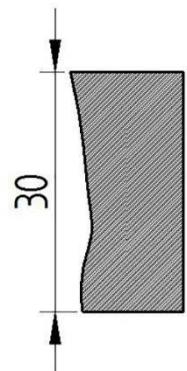
E

POS	D	ID	H	T	TYPE D'ARTICLE	CODE
1	38	22	1/2 GAS	36	Rough segmented	DDK10021
2	38	22	1/2 GAS	36	Medium segmented	DDK10022
3	38	22	1/2 GAS	36	Fine continuous	DDK10023
4	38	22	1/2 GAS	36	Polishing	DLK31096
5	38	22	1/2 GAS	36	Polishing	DLK31097
6	36	20	10	40	Cerium	DLK20091
6	10		1/2 GAS	100	Other	DFR02968



Z

POS	D	ID	H	T	TYPE D'ARTICLE	CODE
1	20	20	1/2 GAS	45	Rough segmented	DDK10017
2	20	20	1/2 GAS	45	Medium segmented	DDK10018
3	20	20	1/2 GAS	45	Fine continuous	DDK10019
4	20	20	1/2 GAS	45	Polishing	DLK30292
5	20	20	1/2 GAS	45	Polishing	DLK30293
6	20	20	5	50	Cerium	DLK20017
6	5		1/2 GAS	108,5	Other	DFR02508



OUTILS POUR MATERIAUX SPECIAUX

(*Ex: Chinaglass®, Laminam®, Whiteglass®, Kerlite®, Techlam®, Stoneglass®, Marmoglass®, ecc...)

* Les noms des fabricants sont utilisés à des fins d'identification uniquement. Diamut et Biesse Group n'ont aucun lien de quelque nature que ce soit avec ces sociétés.

Avec le terme synthétique cela veut dire matériel obtenu par mélange et concassage de différents matériaux dans la tranche, comme le silicone, quartz, aluminium ou autres, avec un haut niveau de pureté, assujetti à haut cycle de fabrication et hautes températures et pressions. le but de ce process est d'obtenir chimiquement un liant entre les différentes particules des matériaux lesquels traduisent dans la production un bas niveau de porosité avec haute performance comme la couleur la stabilité dimensionnelle, la résistance mécanique, abrasivité, la chaleur, les éléments atmosphériques. grâce à cet habilité à produire différentes épaisseurs, cela garantit à ce matériel dans divers secteurs de la construction, fournitures, plan de travail, extérieur et intérieur de sol et plus en core.

Forêt

Forêt couronne continue attache 1/2" gas pour CNC

Longeur totale 95mm et longeur utile 50mm

D	L	L1	RPM	AVANCE mm/min	CODE
10	95	50	2500-4000	15-25	DMTFGR000010
15	95	50	2500-4000	15-25	DMTFGR000015
18	95	50	2500-4000	15-25	DMTFGR000018
20	95	50	2500-4000	15-25	DMTFGR000020
22	95	50	1800-2500	15-25	DMTFGR000022
25	95	50	1800-2500	15-25	DMTFGR000025
30	95	50	1800-2500	15-25	DMTFGR000030
32	95	50	2500-4000	15-25	DMTFGR000032
35	95	50	1000-1800	15-25	DMTFGR000035
40	95	50	1000-1800	15-25	DMTFGR000040
70	95	50	1000-1300	15-25	DMTFGR000070



FRAISE

Fraise à secteur attache
1/2" pour CNC

D	L1	Z	RPM	FEED mm/min	CODE
10	27	4	4000	200	DMTFR02900
16	25	5	6000-8000	350-600	DMTFR03038
20	25	5	6000-8000	350-600	DMTFR10003
22	35	5	6000-8000	350-600	DMTFR10002



Fraise profil AR épaisseur 6mm

POS	D	ID	H	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
1	20	15	1/2 GAS	8000-10000	450-600	1 max	DMTFR01561
2	20	15	1/2 GAS	8000-10000	450-600	0,5	DMTFR01976
3	20	15	1/2 GAS	8000-10000	450-600	0,2	DMTFR01572



Fraise profil AR épaisseur 12mm

POS	D	ID	H	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
1	20	16	1/2 GAS	8000-10000	450-600	1 max	DMTFR01381
2	20	16	1/2 GAS	8000-10000	450-600	0,5	DMTFR01981
3	20	16	1/2 GAS	8000-10000	450-600	0,2	DMTFR01642



Fraise profil AR épaisseur 20mm

POS	D	ID	H	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
1	20	15	1/2 GAS	8000-10000	450-600	1 max	DMTFR03029
2	20	15	1/2 GAS	8000-10000	450-600	0,5	DMTFR03030
3	20	15	1/2 GAS	8000-10000	450-600	0,2	DMTFR03031



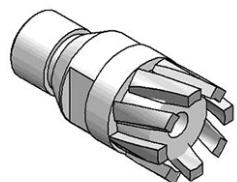
Fraise profil AK2 epaisseur 12mm

POS	D	ID	H	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
1	20	14	1/2 GAS	8000-10000	450-600	1 max	DMTFR03039
2	20	14	1/2 GAS	8000-10000	450-600	0,5	DMTFR03040
3	20	14	1/2 GAS	8000-10000	450-600	0,2	DMTFR03041



Fraise boisseau attache 1/2" gas pour CNC

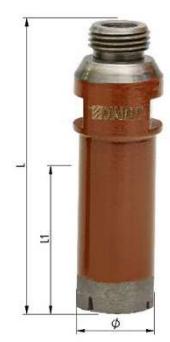
D	L1	Z	RPM	FEED mm/min	CODE
30	20	5	6000-8000	350-600	DMTFR01651



"Forêt pour lavabo attache 1/2"""

D	L	L1	RPM	AVANCE mm/min	CODE
10	75	40	6000-7000	600-800	DMTFCR00010GW3,5
15	75	40	6000-7000	600-800	DMTFCR00015GW3,5
20	75	40	6000-7000	600-800	DMTFCR00020GW3,5

*Indiqué pour MATERIAUX SPECIAUX / CÉRAMIQUE



MEULE PERIPHERIQUE POUR SINTERED MATERIALS

Typologie meules diamantées pour CNC
Epaisseur 3mm – 6 mm – 8 mm – 10 mm



POS.3



POS.2



POS.1

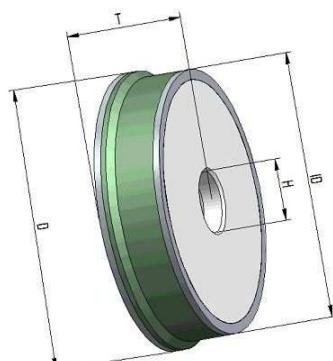


POLISSANTE

POS.1	POS.2	POS.3	POS.4
1G MEULE DIAMANT A SECTEUR AVEC REFROIDISSEMENT INTERNE	2M MEULE COURONNE CONTINUE AVEC REFROIDISSEMENT INTERNE	3N MEULE COURONNE CONTINUE AVEC REFROIDISSEMENT INTERNE	POLISSANTE

Parametres de travail:

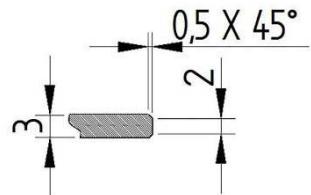
POS	D	RPM	FEED mm/min	ENLEVEMENT (mm)	POUSSÉE ADAPTATIVE
1	100	5000-6000	800-1000	1- 1,5	
2	100	5000-6000	1000-2000	0,3 - 0,6	
3	100	5000-6000	1000-2000	0,1-0,2	
4	100	3000-3500	1000 - 2000		3-6



Pour épaisseur 3 mm

Profil trapézoïdale

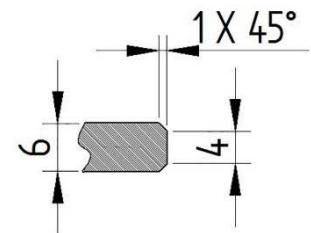
POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	22	6	100	100	Rough segmented	DMTP02443
2	22	14	100	94,5	Medium continuous	DMTTR06681
3	22	14	100	94,5	Fine continuous	DMTTR06671
4	22	15	100	100	Polishing	DMTL12010



Pour épaisseur 6 mm

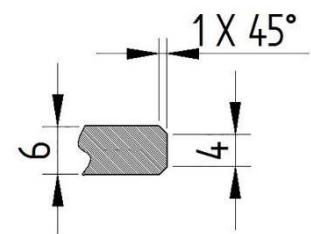
Profil trapézoïdale

POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	22	8	80	80	Rough segmented	DMTP02992
2	22	16	80	74,8	Medium continuous	DMTTR07177
3	22	16	80	74,8	Fine continuous	DMTTR07178
4	22	15	100	100	Polishing	DMTL12010



Profil trapézoïdale

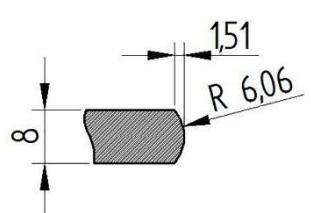
POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	22	8	100	100	Rough segmented	DMTP01685
2	22	20	100	94,6	Medium continuous	DMTTR06697
3	22	20	100	94,6	Fine continuous	DMTTR06636
4	22	15	100	100	Polishing	DMTL12010



Pour épaisseur 8 mm

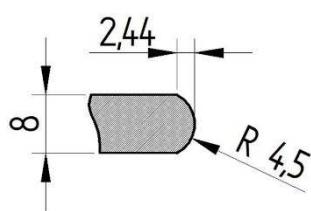
AK2

POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	22	12	100	96	Rough segmented	DMTG02737
2	22	20	100	96	Medium continuous	DMTG02110
3	22	20	100	96	Fine continuous	DMTG06153
4	22	15	100	100	Polishing	DMTL12010



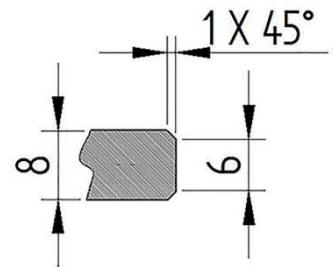
V

POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	22	20	100	91	Rough segmented	DMTSP02815
2	22	16	100	91	Medium continuous	DMTSP02369
3	22	16	100	91	Medium continuous	DMTSP01325
4	22	15	100	100	Polishing	DMTL12010



Trap

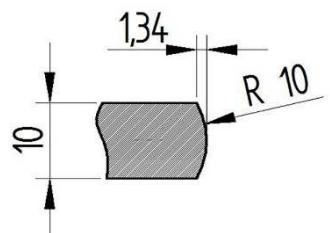
POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	22	12	100	100	Rough segmented	DMTP01530
2	22	20	100	94,9	Medium continuous	DMTTR06978
3	22	20	100	94,9	Fine continuous	DMTTR02896
4	22	15	100	100	Polishing	DMTL12010



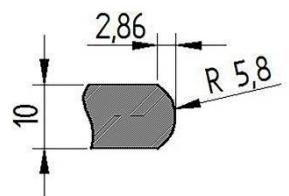
Pour épaisseur 10 mm

AK2

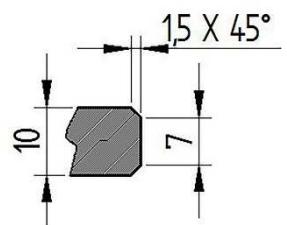
POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	22	14	100	96,2	Rough segmented	DMTG07370
2	22	20	100	96,2	Medium continuous	DMTG07371
3	22	20	100	96,2	Fine continuous	DMTG07372
4	22	20	100	100	Polishing	DMTL12014


V

POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	22	20	100	88,4	Rough segmented	DMTSP06764
2	22	18	100	88,4	Medium continuous	DMTSP06765
3	22	18	100	88,4	Fine continuous	DMTSP06766
4	22	20	100	100	Polishing	DMTL12014


Profil trapezoidale

POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	22	12	100	100	Rough segmented	DMTP01530
2	22	20	100	94,6	Medium continuous	DMTTR00705
3	22	20	100	94,6	Fine continuous	DMTTR00656
4	22	20	100	100	Polishing	DMTL12014



Typologie meules diamantées pour CNC

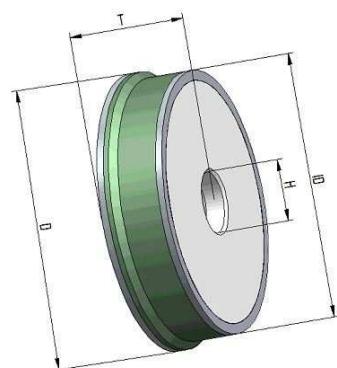
Epaisseur 12 mm – 15 mm – 20 mm



POS.1	POS.2	POS.3	POS.4	POS.5	POS.6
1B MEULE DIAMANT A SECTEUR AVEC REFROIDISSEMENT INTERNE	2H MEULE COURONNE CONTINUE AVEC REFROIDISSEMENT INTERNE	3N MEULE COURONNE CONTINUE AVEC REFROIDISSEMENT INTERNE	4R MEULE COURONNE POLISSANTE CONTINUE AVEC REFROIDISSEMENT INTERNE	POLISSANTE	POLISSANTE

Paramètres de travail:

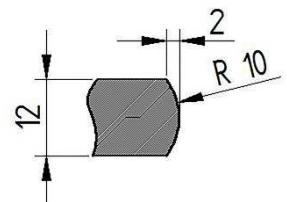
POS	D	RPM	AVANCE mm/min	ENLEVEMENT (mm)
1	80	5000-5500	800-900	1,5-2
2	80	5000-5500	800-1000	0,5-0,6
3	80	5000-5500	800-1000	0,2-0,3
4	80	5000-5500	800-1000	0,1
5	80	2700	1000-1500	0,05
6	80	2700	1000-1500	0,05



Pour épaisseur 12 mm

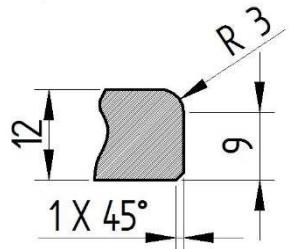
AK2

POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	22	16	100	95,2	Rough segmented	DMTG07373
2	22	24	100	95,2	Rough continuous	DMTG07374
3	22	24	100	95,2	Medium continuous	DMTG07375
4	22	24	100	95,2	Fine continuous	DMTG07489
5	22	32	65	60	Polishing	DMTLG61713
6	22	32	65	60	Polishing	DMTLG61714



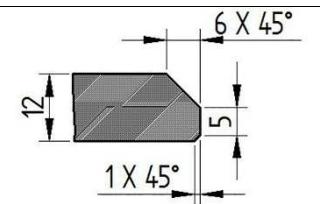
AF

POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	22	20	100	94	Rough segmented	DMTSP06714
2	22	21	100	94	Rough continuous	DMTSP06715
3	22	21	100	94	Medium continuous	DMTSP06716
4	22	21	100	94	Fine continuous	DMTSP07037
5	22	32	66	60	Polishing	DMTLG61715
6	22	32	66	60	Polishing	DMTLG61716



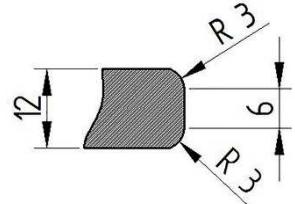
EF

POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	22	24	100	82	Rough segmented	DMTSP01795
2	22	21	100	88	Rough continuous	DMTSP01793
3	22	21	100	88	Medium continuous	DMTSP01794
4	22	21	100	88	Fine continuous	DMTSP07039
5	22	32	72	60	Polishing	DMTLG61719
6	22	32	72	60	Polishing	DMTLG61720



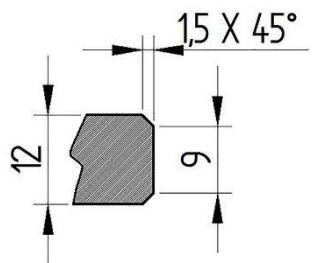
T

POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	22	16	100	94	Rough segmented	DMTSP06777
2	22	24	100	94	Rough continuous	DMTSP06722
3	22	24	100	94	Medium continuous	DMTSP06723
4	22	24	100	94	Fine continuous	DMTSP07040
5	22	32	70	60	Polishing	DMTLG61721
6	22	32	70	60	Polishing	DMTLG61722



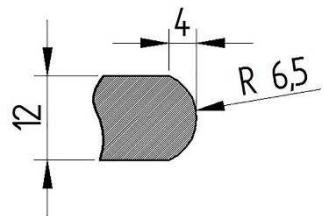
Profil trapezoidal

POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	22	15	80	80	Rough segmented	DMTP08085
2	22	21	80	74,8	Rough continuous	DMTTR07227
3	22	21	80	74,8	Medium continuous	DMTTR07228
4	22	21	80	75	Fine continuous	DMTTR07446
5	22	32	65	60	Polishing	DMTLG61723
6	22	32	65	60	Polishing	DMTLG61724



V

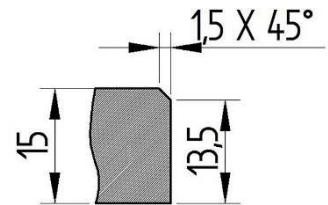
POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	22	20	100	87	Rough segmented	DMTSP01801
2	22	20	100	87	Rough continuous	DMTSP06672
3	22	20	100	87	Medium continuous	DMTSP01802
4	22	20	100	87	Fine continuous	DMTSP07041
5	22	32	73	60	Polishing	DMTLG61726
6	22		73	60		DMTLG61727



Pour épaisseur 15 mm

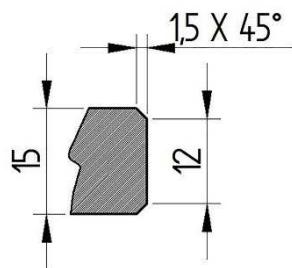
E

POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	22	17	100	100	Rough segmented	DMTP06591
2	22	24	100	95	Medium continuous	DMTSP06775
3	22	24	100	95	Medium continuous	DMTSP06776
4	22	24	100	95	Fine continuous	DMTSP07038
5	22	32	65	60	Polishing	DMTLG61717
6	22	32	65	60	Polishing	DMTLG61718



Profil trapezoidale

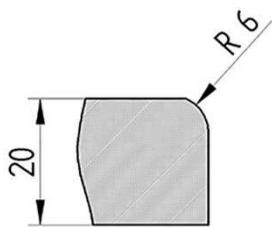
POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	22	17	80	80	Rough segmented	DMTP08086
2	22	24	80	74,8	Medium continuous	DMTTR07229
3	22	24	80	74,8	Medium continuous	DMTTR07230
4	22	24	80	75	Fine continuous	DMTTR07445
5	22	32	65	60	Polishing	DMTLG61711
6	22	32	65	60	Polishing	DMTLG61712



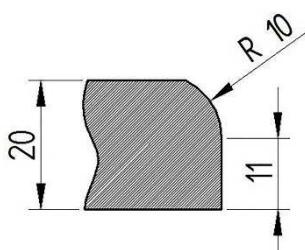
Pour épaisseur 20 mm

A

POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	35	33	80	66	Rough segmented	DMTGS82291
2	35	32	80	66	Rough continuous	DMTGS82292
3	35	32	80	66	Medium continuous	DMTGS82293
4	35	32	80	66	Fine continuous	DMTGS82294
5	35	42	71	60	Polishing	DMTLG60767
6	35	42	71	60	Polishing	DMTLG60768

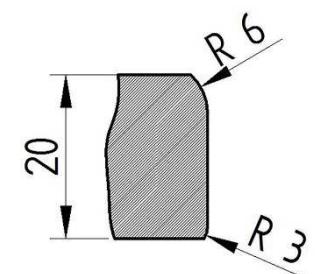

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POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	35	60	80	60	Rough segmented	DMTGS74440
2	35	60	80	60	Rough continuous	DMTGS74082
3	35	60	80	60	Medium continuous	DMTGS74083
4	35	60	80	60	Fine continuous	DMTGS74084
5	35	60	80	60	Polishing	DMTLG60280
6	35	60	80	60	Polishing	DMTLG60281

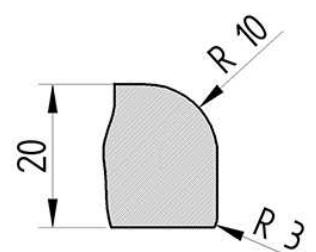


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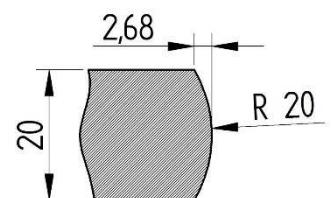
POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	35	33	80	66	Rough segmented	DMTGS82291
2	35	32	80	66	Rough continuous	DMTGS83792
3	35	32	80	66	Medium continuous	DMTGS83793
4	35	32	80	66	Fine continuous	DMTGS83794
5	35	42	73	60	Polishing	DMTLG61589
6	35	42	73	60	Polishing	DMTLG61590

**AFR**

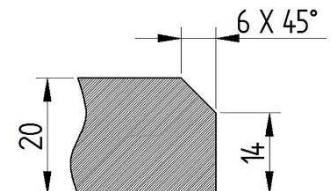
POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	35	60	80	60	Rough segmented	DMTGS74440
2	35	32	80	60	Rough continuous	DMTGS81223
3	35	32	80	60	Medium continuous	DMTGS81224
4	35	32	80	60	Fine continuous	DMTGS81225
5	35	32	80	60	Polishing	DMTLG61475
6	35	32	80	60	Polishing	DMTLG61476

**AK2**

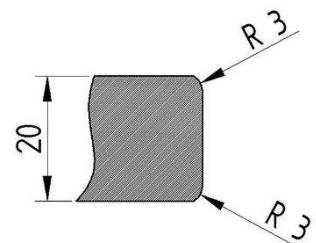
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1	35	28	80	73	Rough segmented	DMTGS82444
2	35	32	80	73	Rough continuous	DMTGS82445
3	35	32	80	73	Medium continuous	DMTGS82446
4	35	32	80	73	Fine continuous	DMTGS82447
5	35	42	68	60	Polishing	DMTLG60896
6	35	42	68	60	Polishing	DMTLG60897

**E**

POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	35	32	80	64	Rough segmented	DMTGS82304
2	35	31	80	64	Rough continuous	DMTGS82305
3	35	31	80	64	Medium continuous	DMTGS82306
4	35	31	80	64	Fine continuous	DMTGS82307
5	35	42	76	60	Polishing	DMTLG60803
6	35	42	76	60	Polishing	DMTLG60804

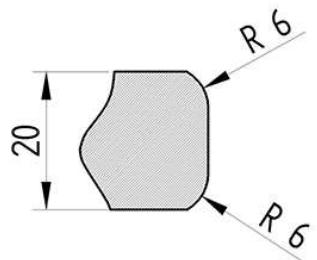
**T**

POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	35	32	80	64	Rough segmented	DMTGS83964
2	35	32	80	72	Rough continuous	DMTGS74431
3	35	32	80	72	Medium continuous	DMTGS74432
4	35	32	80	72	Fine continuous	DMTGS74433
5	35	42	67	60	Polishing	DMTLG60006
6	35	42	67	60	Polishing	DMTLG60007



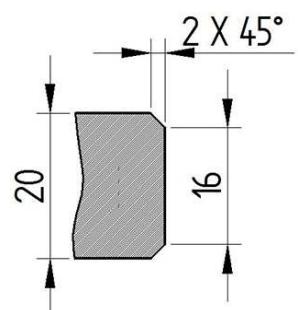
T

POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	35	32	80	63	Rough segmented	DMTGS81056
2	35	23	80	63	Rough continuous	DMTGS81057
3	35	23	80	63	Medium continuous	DMTGS81058
4	35	23	80	63	Fine continuous	DMTGS81059
5	35	42	76	60	Polishing	DMTLG61142
6	35	42	76	60	Polishing	DMTLG61143



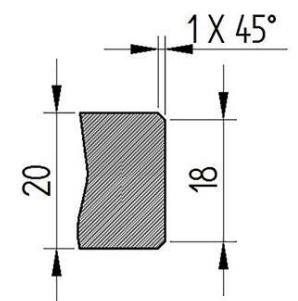
Profil trapezoidale

POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	35	24	80	80	Rough segmented	DMTGS74430
2	35	32	80	72	Rough continuous	DMTGS77752
3	35	32	80	72	Medium continuous	DMTGS77753
4	35	32	80	72	Fine continuous	DMTGS77754
5	35	42	67	60	Polishing	DMTLG61426
6	35	42	67	60	Polishing	DMTLG61427



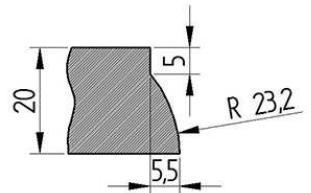
Profil trapezoidale

POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	35	24	80	80	Rough segmented	DMTGS74430
2	35	32	80	72	Rough continuous	DMTGS81414
3	35	32	80	72	Medium continuous	DMTGS81415
4	35	32	80	72	Fine continuous	DMTGS81416
5	35	52	67	60	Polishing	DMTLG60142
6	35	52	67	60	Polishing	DMTLG60143



ZK107

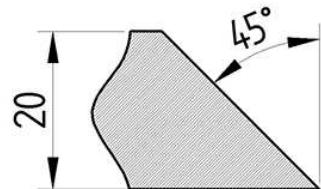
POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	35	32	80	68	Rough segmented	DMTGS83945
2	35	32	80	68	Rough continuous	DMTGS83946
3	35	32	80	68	Medium continuous	DMTGS83947
4	35	32	80	68	Fine continuous	DMTGS83948
5	35	32	71	60	Polishing	DMTLG61666
6	35	32	71	60	Polishing	DMTLG61667



Meule pour profil 45°

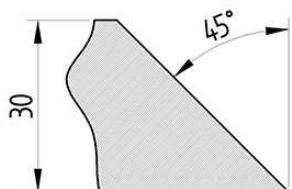
Jusqu' à 15 mm

POS	H	T	D	ID	TYPE D'ARTICLE	CODE
1	22	18	100	64	Rough segmented	DMTSM06292
2	22	25	100	62	Medium continuous	DMTSM06302
3	22	25	100	62	Fine continuous	DMTSM06291



Meule d'ébauche corner breakers

H	T	D	ID	TYPE D'ARTICLE	CODE
22	18	100	64	Rough segmented	DMTSM06292
22	27	100	35	Rough segmented	DMTSM00849



PLAN DU TRAVAIL

Fraise pour cannelures attache
1/2" pour CNC



POS	D	R	H	GRAIN	RPM	AVANCE mm/min	ENLEVEMENT mm	CODE
1	14	6,3	1/2 GAS	D252	5000-6000	300-400	A profilo / To profile	DMTFR10005
2	14	6,8	1/2 GAS	D64	5000-6000	300-400	0,3max	DMTFR10006
3	14	7	1/2 GAS	D46	5000-6000	300-400	0-0,05	DMTFR10007

Mole attacco ½" gas per molatura interno lavelli

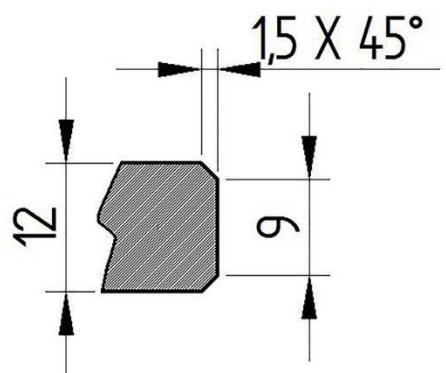
Parametri di lavoro:

POS	RPM	AVANCE mm/min	ENLEVEMENT (mm)
1	5500-6000	800-1000	1
2	5500-6000	800-1000	0,3
3	5500-6000	800-1000	0,2
4	5500-6000	800-1000	0,1
5	2500-2800	800-1000	0,05
6	2500-2800	800-1000	0,05

Pour épaisseur 12mm

Profil trapézoïdale

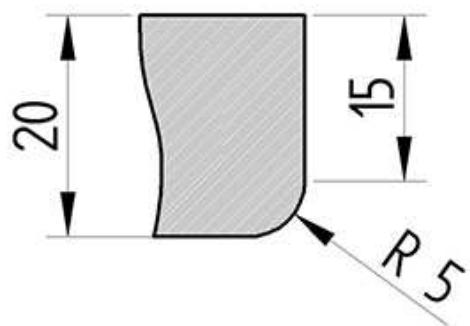
POS	D	ID	H	TYPE D'ARTICLE	CODE
1	25	20	1/2 GAS	Rough segmented	DMTGG83298
2	25	20	1/2 GAS	Rough continuous	DMTGG80584
3	25	20	1/2 GAS	Medium continuous	DMTGG80585
4	25	20	1/2 GAS	Fine continuous	DMTGG80586
5	25	20	1/2 GAS	Polishing	DMTLG61309
6	25	20	1/2 GAS	Polishing	DMTLG61310



Pour épaisseur 20 mm

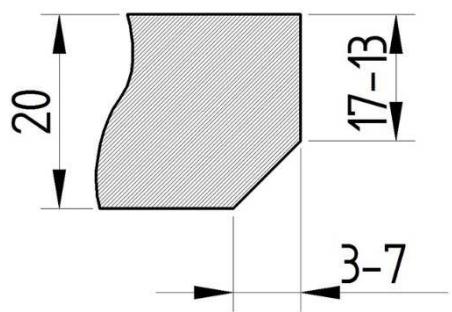
A

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	38	21,5	1/2 GAS	Rough segmented	DMTGG83660
2	38	21,5	1/2 GAS	Rough continuous	DMTGG83661
3	38	21,5	1/2 GAS	Medium continuous	DMTGG83662
4	38	21,5	1/2 GAS	Fine continuous	DMTGG83663
5	38	21,5	1/2 GAS	Polishing	DMTLG61514
6	38	21,5	1/2 GAS	Polishing	DMTLG61515



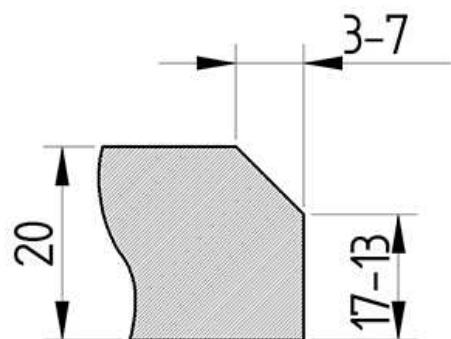
E

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	38	21,5	1/2 GAS	Rough segmented	DMTGG83703
2	38	21,5	1/2 GAS	Rough continuous	DMTGG83704
3	38	21,5	1/2 GAS	Medium continuous	DMTGG83705
4	38	21,5	1/2 GAS	Fine continuous	DMTGG83706
5	38	21,5	1/2 GAS	Polishing	DMTLG61552
6	38	21,5	1/2 GAS	Polishing	DMTLG61553

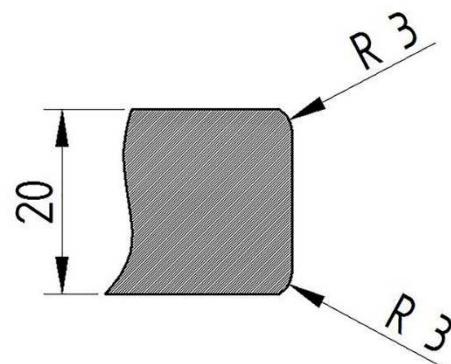


E

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	38	21,5	1/2 GAS	Rough segmented	DMTGG83783
2	38	21,5	1/2 GAS	Rough continuous	DMTGG83784
3	38	21,5	1/2 GAS	Medium continuous	DMTGG83786
4	38	21,5	1/2 GAS	Fine continuous	DMTGG83787
5	38	21,5	1/2 GAS	Polishing	DMTLG61583
6	38	21,5	1/2 GAS	Polishing	DMTLG61584

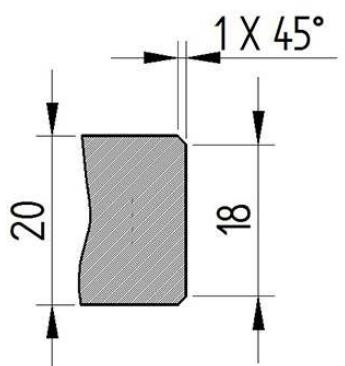
**T**

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	25	17,9	1/2 GAS	Rough segmented	DMTGG83902
2	25	17,9	1/2 GAS	Rough continuous	DMTGG80297
3	25	17,9	1/2 GAS	Medium continuous	DMTGG80298
4	25	17,9	1/2 GAS	Fine continuous	DMTGG80299
5	25	17,9	1/2 GAS	Polishing	DMTLG60106
6	25	17,9	1/2 GAS	Polishing	DMTLG60107



Profil trapezoidale

POS	D	ID	H	TYPE D'ARTICLE	CODE
1	25	21	1/2 GAS	Rough segmented	DMTGG81512
2	25	21	1/2 GAS	Rough continuous	DMTGG81513
3	25	21	1/2 GAS	Medium continuous	DMTGG81514
4	25	21	1/2 GAS	Fine continuous	DMTGG81515
5	25	21	1/2 GAS	Polishing	DMTLG60382
6	25	21	1/2 GAS	Polishing	DMTLG60383



OUTILS POUR BISEAUX POUR CNC



POS. 1-2

POS. 2-3-4-5-6-7-8

5 axes - V 0 Intermac

POS	D	H	TYPE D'ARTICLE	GRAIN	RPM	AVANCE mm/min	CODE
1	150	22	Rough segmented	D301	3500	800	DMTTB00299
2	150	22	Medium continuous	D107	3500	800	DMTTB00300
3	150	22	Resin	D46	3500	700	DMTTB00301
4	150	22	Resin	600	5000	500-650	DMTTB00209
5	150	22	Resin	800	5000	500-650	DMTTB00210
6	150	22	Resin	1000	3500	500	DMTTB00211
7	150	22	Resin	3000	3500	500	DMTTB00213
6	150	22	Resin	1000	3500	500	DMTTB00211
7	150	22	Resin	3000	3500	500	DMTTB00213

PIETRA POMICE PER RAVVIVATURA

DIMENSIONS	NOTE	CODE
150X50X16	Grane grossa / Rough grit	D9040
200x90x35	Grane medio-grosse / Medium and Rough grit	D9401
90x60x60	Grane fini / Fine grit	D9900
150X50X16	Grane grossa / Rough grit	D9040
200x90x35	Grane medio-grosse / Medium and Rough grit	D9401
90x60x60	Grane fini / Fine grit	D9900



Les pierre de ravivage pour meules forets et disques

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MS_vers_001 03/05/2021